

ADAPTORS



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INTRODUCTION

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ADAPTORS

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| THREAD OR CONNECTOR TYPE | MIXTURE | PAGE |
|--------------------------------|--|---------|
| BSP | BSPT/BSPP/BSPP O RING BSPT/JIC & BSPP O RING/JIC BSP/ORFS BSP/SAE BSP/UNO | 13 - 28 |
| NPT & NPSM | NPT/NPT NPT/JIC NPT/ORFS NPT/SAE NPT/UNO & NPSM/UNO | 29 - 35 |
| JIC | JIC JIC/JIC JIC/ORFS JIC/UNO | 36 - 45 |
| JOINER | TUBEWELD/TUBEWELD | 45 |
| METRIC* | METRIC METRIC/BSPP O RING METRIC/JIC | 46 - 49 |
| ORFS | ORFS ORFS/ORFS ORFS/UNO | 50 - 52 |
| SAE THREADS | SAE SAE/SAE | 53 |
| SAE FLANGES* | SAE FLANGE CLAMPS & CLAMP KITS SAE FLANGE PLUGS & TUBE WELD SAE FLANGE/JIC SAE FLANGE/ORFS SAE FLANGE BLOCKS | 54 - 62 |
| SWIVEL JOINTS | BSP/BSP JIC/JIC | 63 |
| UNO (O RING BOSS) | UNO UNO/UNO | 64 |
| MISCELLANEOUS | O RINGS PLASTIC CAP AND PLUGS TUBE BENDS | 65 - 71 |
| RYCOLOK & SUPERLOK* | RYCOLOK & SUPERLOK BALL VALVES | — |
| RYCO WEO* | RYCO WEO/RYCO WEO RYCO WEO/BSP RYCO WEO/JIC RYCO WEO/METRIC RYCO WEO/UNO | 72 - 74 |
| ACCESSORIES | BSP BANJO BOLT METRIC BANJO BOLT BSPP BALL VALVE | 75 |

*All adaptors with these thread or connector types are grouped together. The **METRIC**, **SAE FLANGE**, **RYCOLOK**, **SUPERLOK** or **RYCO WEO** end takes precedence. All METRIC adaptors, regardless of other end mixture, are in the METRIC group, and all SAE FLANGE adaptors are in SAE FLANGE group. Therefore a JIC/METRIC nipple will be found in METRIC Section not JIC Section; and an SAE FLANGE/BSP adaptor is in SAE FLANGE section not BSP section.

WORKING PRESSURES – STEEL ADAPTORS

Since many factors influence the pressure at which a hydraulic system will, or will not, perform satisfactorily, Maximum Working Pressures should be used as a **guide only** and not as a "standard" nor "specification" nor construed as a "guaranteed minimum." Unless otherwise listed below, refer to pages 496 to 500 of the 2019 - PRODUCT TECHNICAL MANUAL - HYDRAULICS, for **Maximum Working Pressure** guide. For further technical assistance contact RYCO or your RYCO distributor.

CAUTION: The Maximum Working Pressure of an Adaptor with a combination of Thread / End Styles and sizes is the Maximum Working Pressure of the least rated end.

NOTE: DROP LENGTHS (DL) AND CUT-OFF ALLOWANCES (CA):

Drop Lengths (DL) and Cut-off Allowances (CA) are in millimetres and are shown for reference only, and may vary according to manufacturing method, or due to design refinement.

ADAPTORS

FINDING ADAPTORS

There are three easy rules to remember to quickly find an ADAPTOR in this section. These are, in order:

RULE 1. ALPHABETICAL RULE

The ADAPTORS section follows THREAD or CONNECTOR TYPE order and is in the "ALPHABETICAL" sequence shown on the Contents Page opposite. (This order is strictly alphabetical; except for NPT, which is similar in concept to BSP and is placed directly after BSP; and RYCOLOK, SUPERLOK and RYCO WEO which are placed at the end of the ADAPTORS section).

RULE 2. MIXTURE RULE

Where there is a MIXTURE of THREAD or CONNECTOR TYPES eg. JIC one end UNO other end, this adaptor will be found in the JIC section (because JIC comes alphabetically before UNO). All the JIC/JIC adaptors come first, then JIC/ORFS then JIC/UNO.

There are SEVEN EXCEPTIONS to this MIXTURE rule:

METRIC
SAE FLANGE
RYCOLOK
SUPERLOK
RYCO WEO

In these cases, the **METRIC, SAE FLANGE, RYCOLOK, SUPERLOK or RYCO WEO** end takes precedence. All METRIC adaptors, regardless of other end mixture, are in the METRIC group, and all SAE FLANGE adaptors are in SAE FLANGE group. Therefore a JIC/METRIC nipple will be found in METRIC Section not JIC Section; and an SAE FLANGE/BSP adaptor is in SAE FLANGE section not BSP section.

RULE 3. NUMBER OF ENDS RULE

Within each subsection the order is as follows:

| FIND BY END NUMBER | | |
|-----------------------------|---|--|
| ONE ENDED ADAPTORS | PLUG CAP | Male Plugs before Female Caps. |
| TWO ENDED ADAPTORS | TUBE WELD NUT & SLEEVE/NUT & OLIVE STRAIGHT 45° ELBOW 90° ELBOW 45° TUBE BEND 90° TUBE BEND | Male/Male before Male/Female before Female/Female |
| THREE ENDED ADAPTORS | TEE | Male Tees before Male/Female Tees before Female Tees |
| FOUR ENDED ADAPTORS | Y CROSS X | |

OTHER WAYS TO QUICKLY FIND AN ADAPTOR

1. **ALPHANUMERIC INDEX** on page I
2. **CONTENTS PAGE** on page II
3. **PICTORIAL INDEX** on pages 5 to 12

The PICTORIAL INDEX is in NUMBER OF ENDS rule order except 45° TUBE BENDS are after 45° ELBOWS, and 90° TUBE BENDS are after 90° ELBOWS.

All PLUGS first, then CAPS, TUBE WELDS, etc. finishing with CROSSES except all SAE FLANGES, SAE FLANGE BLOCKS and all RYCOLOK, SUPERLOK and RYCO WEO are at the end of the index.

DASH SIZE NUMBERING RULES

The DASH SIZE numbering rules for HOSE and HOSE COUPLINGS are shown on pages 30 to 33 of the 2019 - PRODUCT TECHNICAL MANUAL - HYDRAULICS, and are quite straightforward. With a little familiarity, you will find that you can specify Part Numbers without reference to the Product Technical Manual.

The DASH SIZE numbering rules for ADAPTORS are a little more complex, and are shown on this page, and the next page, for those who would like to understand the logic applied to determine the sequence ADAPTOR ends are listed.

Adaptors Dash Size numbering rules are very similar to the Three Rules on page 2. The main criteria is the **NUMBER OF ENDS** the Adaptor has, with other factors being **GENDER** (Male or Female) and **MIXTURE** of Thread or Connector type. Note also that BSPT, BSPP, and BSPP O RING are treated as "different" thread types.

1. ADAPTORS WITH ONE END. (Plugs and Caps, Lock Nuts, Bonded Seals etc.)

RULE IS: Adaptor Group Designator followed by Dash Size

EXAMPLE: 1/2" BSPT MALE PLUG

Group Designator for BSPT Male Plug is S64 (from Pictorial Index page 5).

Dash Size for 1/2" BSP is -08 (see page 13).

Part Number is S64-08.



2. ADAPTORS WITH TWO ENDS. (Straights, Elbows, Tube Bends)

(A) SAME THREAD OR CONNECTOR TYPE. SAME GENDER

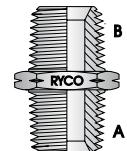
RULE IS: Larger Dash Size first, followed by smaller Dash Size.
(Except if a Bulkhead fitting, Bulkhead End first).

EXAMPLE 1: 1/2" NPT MALE TO 3/4" NPT MALE NIPPLE

Group Designator is S27N.

Dash Size for 1/2" NPT is -08. Dash Size for 3/4" NPT is -12.

Part Number is S27N-1208.

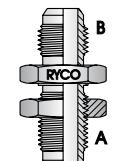


Example 2: 1.1/16" JIC MALE BULKHEAD TO 7/8" JIC MALE NIPPLE

Group Designator is S10.

Dash Size for 1.1/16" JIC is -17. Dash Size for 7/8" JIC is -14.

Part Number is S10-1714.



(B) SAME THREAD OR CONNECTOR TYPE. DIFFERENT GENDER

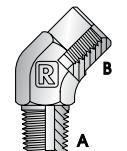
RULE IS: Dash Size of Male End first, then Dash Size of Female End.

EXAMPLE: 3/8" BSPT FEMALE TO 1/4" BSPT MALE 45° ELBOW

Group Designator is S39.

Dash Size for 3/8" BSP is -06. Dash Size for 1/4" BSP is -04.

Part Number is S39-0406.



(C) TUBE WELD & NUT AND SLEEVE

Thread x Tube Weld **RULE IS:** Thread Dash Size First, then Tube Dash Size.

Flange x Tube Weld **RULE IS:** Flange Dash Size First, then Tube Dash Size.

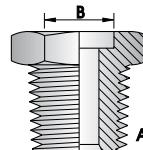
Nut and Sleeve **RULE IS:** Thread Dash Size First, then Tube Dash Size.

EXAMPLE 1: 1/2" BSPT MALE TO 3/4" TUBE OD TUBE WELD

Group Designator is S53.

Dash Size for 1/2" BSP is -08. Dash Size for 3/4" OD Tube is -12.

Part Number is S53-0812.

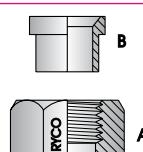


EXAMPLE 2: JIC NUT AND SLEEVE FOR 3/8" TUBE OD

Group Designator is S6.

Dash Size for 3/8" OD Tube is -06. JIC Thread Size for 3/8" Tube is 9/16" JIC (-09)

Part Number is S6-0906.



ADAPTORS

DASH SIZE NUMBERING RULES

(D) MIX OF THREAD OR CONNECTOR TYPES

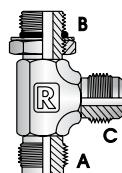
RULE IS: In order shown below, which is alphabetical except for NPT, which comes immediately after BSP; and METRIC and SAE FLANGE are in groups (all METRIC, SAE FLANGE, RYCOLOK, SUPERLOK and RYCO WEO adaptors are grouped together regardless of the other end mixture).

| THREAD OR CONNECTOR TYPE | MIXTURE | EXAMPLES |
|--------------------------|--|--|
| BSP | BSPT MALE BSPT MALE BULKHEAD BSPP MALE WITHOUT O RING BSPP ENCAPSULATED MALE BSPP O RING MALE BSPP FACE SEAL MALE BSPT FEMALE FIXED BSPP FEMALE FIXED BSPP FEMALE SWIVEL | EXAMPLES: 1. BSPT FEMALE TO JIC MALE ADAPTOR BSPT End comes first |
| NPT | NPT MALE NPT FEMALE FIXED NPSM FEMALE SWIVEL | 2. UNO MALE TO JIC MALE JIC End comes first |
| JIC | JIC MALE BULKHEAD JIC MALE JIC FEMALE FIXED JIC FEMALE SWIVEL | 3. NPT MALE to RYCOLOK FEMALE RYCOLOK is a Group, so RYCOLOK End comes first |
| METRIC | DKL MALE DKS MALE JIS (KOMATSU) MALE METRIC O RING BOSS | 4. JIC MALE TO DKL MALE DKL is in METRIC Group so it comes first |
| ORFS | ORFS MALE BULKHEAD ORFS MALE ORFS FEMALE | 5. If adaptor is a mixture of "grouped" ends e.g. SAE Flange one end and Metric other, hierarchy is: RYCOLOK SUPERLOK RYCO WEO SAE FLANGE METRIC |
| SAE THREAD | SAE MALE BULKHEAD SAE MALE SAE FEMALE | Therefore Metric Male to SAE Flange would be in SAE Flange section and SAE Flange end comes first. |
| SAE FLANGE | O RING GROOVED FLANGE FLAT FACED FLANGE (BLANK) | |
| UNO (O RING BOSS) | UNO RING MALE UNO FEMALE FIXED | |
| RYCOLOK | RYCOLOK MALE RYCOLOK FEMALE | |
| SUPERLOK | SUPERLOK MALE SUPERLOK FEMALE | |
| RYCO WEO | RYCO WEO MALE RYCO WEO FEMALE | |

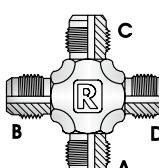
(E) SWIVEL JOINTS

RULE IS: The Dash Size of Thread on the centre spindle comes first, and Dash Size of Thread on the rotating body comes second.

3. ADAPTORS WITH THREE ENDS. (Tees & Y's)

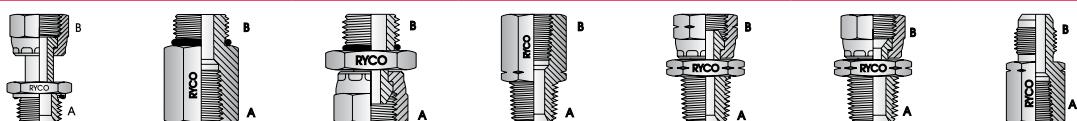
| | |
|--|---|
| Always numbered in order Dash Size of Run End A Dash Size of Run End B Dash Size of Branch End C RULES FOR DETERMINING WHICH OF RUN END A OR RUN END B COMES FIRST ARE SAME RULES AS FOR ADAPTORS WITH TWO ENDS (ABOVE). |  |
|--|---|

4. ADAPTORS WITH FOUR ENDS. (Crosses & X's)

| | |
|--|---|
| S32 BSPT Female Cross S32N NPT Female Cross S100 JIC Male Cross only, no jump sizes & no mixes of threads. RULE IS: Start at first end A, and then proceed clockwise. |  |
|--|---|

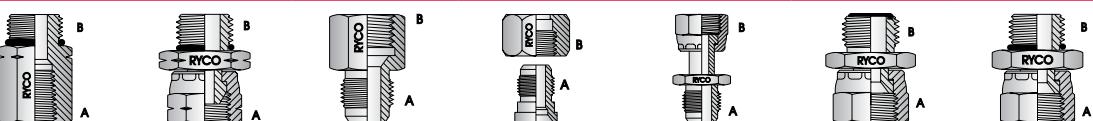
| | S64 P13 | S73 P13 | S64N P29 | S56 P36 | M73 P46 | S111 P49 | S97 P64 |
|--------------------------|------------------------------|---------------------------------|------------------------------------|------------------------------|------------------------------|----------------------------|--------------------------------------|
| PLUG | | | | | | | |
| | BSPT MALE PLUG | BSPP ENCAPSULATED MALE PLUG | NPT MALE PLUG | JIC MALE PLUG | METRIC MALE PLUG | ORFS MALE PLUG | UN O RING MALE PLUG |
| S97AK P64 | | RW723 P72 | | | | | |
| PLUG CONT'D | | | UN O RING MALE ALLEN KEY HEAD PLUG | RYCO WEO MALE PLUG | | | |
| CAP | | | | | | | |
| | BSPP FEMALE SWIVEL CAP | JIC FEMALE CAP | JIC FEMALE SWIVEL CAP | ORFS FEMALE CAP | RYCO WEO FEMALE STOP CAP | | |
| S53 P13 | | S53P P13 | S54 P13 | S58 P13 | S53N P29 | S51 P36 | S52 P36 |
| TUBE WELD WELD ON | | | | | | | |
| | BSPT MALE TUBE WELD | BSPP MALE TUBE WELD | BSPT MALE TUBE WELD 90° ELBOW | BSPP FEMALE SWIVEL TUBE WELD | NPT MALE TUBE WELD | JIC MALE TUBE WELD | JIC MALE TUBE WELD 90° ELBOW |
| S57 P36 | | S152 P36 | S112 P45 | S115 P49 | S106 P49 | SA51 P53 | S148 P64 |
| TUBE WELD WELD ON CONT'D | | | | | | | |
| | JIC FEMALE SWIVEL TUBE WELD | JIC MALE TUBE WELD TEE | JOINER TUBE WELD | ORFS MALE TUBE WELD | ORFS FEMALE SWIVEL TUBE WELD | SAE MALE TUBE WELD | UN O RING FEMALE HALF SOCKET WELD ON |
| S6 P37 | | S6M P37 | S6S P37 | S134 P37 | M6L P46 | M6S P46 | SA6 P53 |
| NUT & SLEEVE | | | | | | | |
| NUT & OLIVE | JIC FEMALE NUT & SLEEVE | JIC FEMALE NUT & METRIC SLEEVE | JIC FEMALE NUT & SHORT SLEEVE | J-LOK NUT & OLIVE | METRIC DKL NUT & OLIVE | METRIC DKS NUT & OLIVE | SAE FEMALE NUT & SLEEVE |
| S44 P15 | | S130 P20 | S130P P20 | S10 P38 | S141 P50 | SA10 P53 | |
| BULKHEAD NIPPLE | | | | | | | |
| | BSPP MALE BULKHEAD BSPP MALE | BSPTM NO SEAT JIC MALE BULKHEAD | BSPP MALE JIC MALE BULKHEAD | JIC MALE BULKHEAD JIC MALE | ORFS MALE BULKHEAD ORFS MALE | SAE MALE BULKHEAD SAE MALE | |

| S181 P26 | S96 P27 | S95 P28 | S72N P30 | S80N P30 | S61N P32 | S16N P32 |
|-------------|------------|------------|-------------|-------------|-------------|-------------|
|-------------|------------|------------|-------------|-------------|-------------|-------------|

STRAIGHT
MALE X
FEMALE
CONT'D

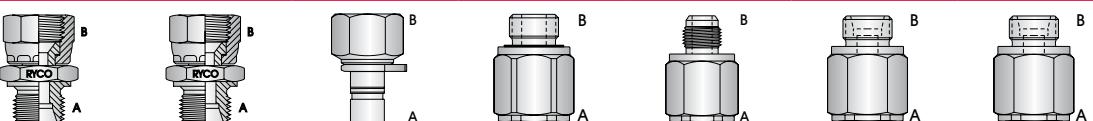
| | | | | | | |
|---|-------------------------------------|--------------------------------------|------------------------------|--------------------------------|-------------------------------|------------------------------|
| BSPP ENCAPSULATED MALE ORFS FEMALE SWIVEL | BSPT FEMALE FIXED UN O RING MALE | BSPP FEMALE SWIVEL UN O RING MALE | NPT MALE NPT FEMALE FIXED | NPT MALE NPSM FEMALE SWIVEL | NPT MALE JIC FEMALE SWIVEL | NPT FEMALE FIXED JIC MALE |
|---|-------------------------------------|--------------------------------------|------------------------------|--------------------------------|-------------------------------|------------------------------|

| S96N P35 | S95N P35 | S66F P38 | S66 P38 | S109 P42 | S110 P42 | S101 P43 |
|-------------|-------------|-------------|------------|-------------|-------------|-------------|
|-------------|-------------|-------------|------------|-------------|-------------|-------------|

STRAIGHT
MALE X
FEMALE
CONT'D

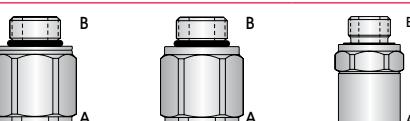
| | | | | | | |
|------------------------------------|--------------------------------------|---|-----------------------------------|--------------------------------|--------------------------------|-------------------------------------|
| NPT FEMALE FIXED UN O RING MALE | NPSM FEMALE SWIVEL UN O RING MALE | JIC MALE JIC FEMALE FIXED REDUCER | JIC MALE JIC FEMALE REDUCER | JIC MALE ORFS FEMALE SWIVEL | JIC FEMALE SWIVEL ORFS MALE | JIC FEMALE SWIVEL UN O RING MALE |
|------------------------------------|--------------------------------------|---|-----------------------------------|--------------------------------|--------------------------------|-------------------------------------|

| M71L P49 | M71S P49 | RW721 P73 | RW830 P73 | RW824 P73 | RW822 P73 | RW823 P74 |
|-------------|-------------|--------------|--------------|--------------|--------------|--------------|
|-------------|-------------|--------------|--------------|--------------|--------------|--------------|

STRAIGHT
MALE X
FEMALE
CONT'D

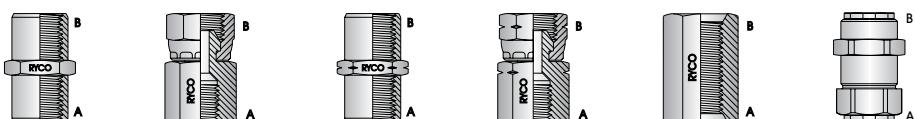
| | | | | | | |
|--|--|------------------------------|--|-----------------------------|-----------------------------|-----------------------------|
| METRIC DKL MALE 24° CONE JIC FEMALE SWIVEL | METRIC DKS MALE 24° CONE JIC FEMALE SWIVEL | RYCO WEO MALE BSPP FEMALE | RYCO WEO FEMALE BSPP ENCAPSULATED MALE | RYCO WEO FEMALE JIC MALE | RYCO WEO FEMALE DKL MALE | RYCO WEO FEMALE DKS MALE |
|--|--|------------------------------|--|-----------------------------|-----------------------------|-----------------------------|

| RW831 P74 | RW826 P74 | RW860 P73 |
|--------------|--------------|--------------|
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STRAIGHT
MALE X
FEMALE
CONT'D

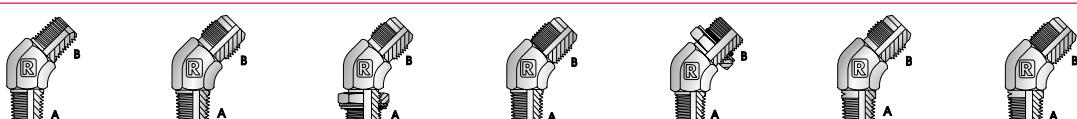
| | | |
|---|-----------------------------------|--|
| RYCO WEO FEMALE METRIC MALE O RING BOSS | RYCO WEO FEMALE UN O RING MALE | RYCO WEO FEMALE SWIVEL BSPP ENCAPSULATED MALE |
|---|-----------------------------------|--|

| S26 P15 | S81 P15 | S26N P30 | S81N P30 | S163 P64 | RW813 P72 |
|------------|------------|-------------|-------------|-------------|--------------|
|------------|------------|-------------|-------------|-------------|--------------|

STRAIGHT
FEMALE X
FEMALE

| | | | | | |
|-----------------------|---|----------------------|--|----------------------------|-----------------------------|
| BSPT FEMALE SOCKET | BSPT FEMALE FIXED BSPP FEMALE SWIVEL | NPT FEMALE SOCKET | NPT FEMALE FIXED NPSM FEMALE SWIVEL | UN O RING FEMALE SOCKET | RYCO WEO FEMALE BULKHEAD |
|-----------------------|---|----------------------|--|----------------------------|-----------------------------|

| S45 P17 | S9 P22 | S69 P24 | SA9 P26 | S60 P28 | S9N P33 | SA9N P35 |
|------------|-----------|------------|------------|------------|------------|-------------|
|------------|-----------|------------|------------|------------|------------|-------------|

45° ELBOW
MALE X
MALE

| | | | | | | |
|-------------------------------------|------------------------------------|---|------------------------------------|--|-----------------------------------|-----------------------------------|
| BSPT MALE BSPT MALE 45° ELBOW | BSPT MALE JIC MALE 45° ELBOW | BSPP O RING MALE JIC MALE 45° ELBOW | BSPT MALE SAE MALE 45° ELBOW | BSPT MALE UN O RING MALE 45° ELBOW | NPT MALE JIC MALE 45° ELBOW | NPT MALE SAE MALE 45° ELBOW |
|-------------------------------------|------------------------------------|---|------------------------------------|--|-----------------------------------|-----------------------------------|

| S88 P44 | S123 P51 |
|------------|-------------|
|------------|-------------|

45° ELBOW
MALE X
MALE
CONT'D

| | |
|---|--|
| JIC MALE UN O RING MALE 45° ELBOW | ORFS MALE UN O RING MALE 45° ELBOW |
|---|--|

| | S25 P17 | S82 P17 | S105 P18 | S94 P28 | S25N P31 | S82N P31 | S94N P35 |
|---|---|---|---|---|--|---|---|
| 90° ELBOW MALE X FEMALE | | | | | | | |
| | BSPT MALE BSPT FEMALE FIXED 90° ELBOW | BSPP MALE BSPP FEMALE SWIVEL 90° ELBOW | BSPP O RING MALE BSPP FEMALE SWIVEL 90° ELBOW | BSPP FEMALE SWIVEL UN O RING MALE 90° ELBOW | NPT MALE NPT FEMALE FIXED 90° ELBOW | NPT MALE NPSM FEMALE SWIVEL 90° ELBOW | NPSM FEMALE SWIVEL UN O RING MALE 90° ELBOW |
| | S15 P39 | S86 P44 | S118 P50 | S125 P51 | SA15 P53 | | |
| 90° ELBOW MALE X FEMALE CONT'D | | | | | | | |
| | JIC MALE JIC FEMALE SWIVEL 90° ELBOW | JIC FEMALE SWIVEL UN O RING MALE 90° ELBOW | ORFS MALE ORFS FEMALE SWIVEL 90° ELBOW | ORFS FEMALE SWIVEL UN O RING MALE 90° ELBOW | SAE MALE SAE FEMALE SWIVEL 90° ELBOW | | |
| | S28 P17 | S28N P31 | | S4 P39 | S103 P39 | S137 P42 | S154 P50 |
| 90° ELBOW FEMALE X FEMALE | | | 90° TUBE BEND | | | | |
| | BSPT FEMALE BSPT FEMALE FIXED 90° ELBOW | NPT FEMALE FIXED NPT FEMALE FIXED 90° ELBOW | | JIC MALE JIC FEMALE SWIVEL 90° TUBE BEND | JIC MALE JIC FEMALE SWIVEL 90° LONG BEND | JIC MALE ORFS FEMALE SWIVEL 90° TUBE BEND | ORFS MALE ORFS FEMALE SWIVEL 90° TUBE BEND |
| | S50 P19 | S104 P20 | S135 P20 | S21 P25 | S78 P25 | S20 P25 | S79 P25 |
| TEE MALE X MALE | | | | | | | |
| | BSPT MALE BSPT MALE BSPT MALE | BSPT MALE BSPP O RING MALE BSPT MALE | BSPT MALE BSPT MALE BSPP O RING MALE | BSPT MALE JIC MALE JIC MALE | BSPP O RING MALE JIC MALE JIC MALE | JIC MALE JIC MALE BSPT MALE | JIC MALE JIC MALE BSPP O RING MALE |
| | SA20 P26 | S50N P31 | S21N P34 | S20N P34 | SA20N P35 | S19 P40 | S62 P40 |
| TEE MALE X MALE CONT'D | | | | | | | |
| | SAE MALE SAE MALE BSPT MALE | NPT MALE NPT MALE | NPT MALE JIC MALE JIC MALE | JIC MALE JIC MALE NPT MALE | SAE MALE SAE MALE NPT MALE | JIC MALE JIC MALE JIC MALE | JICM BULKHEAD JIC MALE JIC MALE |
| | S63 P40 | S92 P45 | S87 P45 | S119 P51 | S126 P52 | S127 P52 | SA19 P54 |
| TEE MALE X MALE CONT'D | | | | | | | |
| | JIC MALE JIC MALE JICM BULKHEAD | JIC MALE JIC MALE UN O RING MALE | JIC MALE UN O RING MALE JIC MALE | ORFS MALE ORFS MALE ORFS MALE | ORFS MALE ORFS MALE UN O RING MALE | ORFS MALE UN O RING MALE ORFS MALE | SAE MALE SAE MALE SAE MALE |

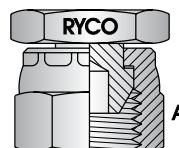
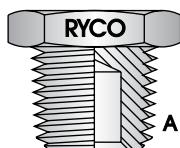
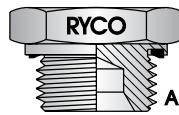
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|---|---|--|--|--|--|--|--------------------------------------|
| | S147H P58 | S146H P58 | S143H P58 | | | | |
| SAE FLANGE ORFS ADAPTORS | | | | CODE 62 FLANGE ORFS MALE | CODE 62 FLANGE ORFS MALE 45° TUBE BEND | CODE 62 FLANGE ORFS MALE 90° TUBE BEND | |
| SAE FLANGE BLOCKS CODE 61 BLIND & WELD | | | | | | | |
| CODE 61 FLANGE BLIND | CODE 61 FLANGE SOCKET WELD TUBE | CODE 61 FLANGE FLAT SOCKET WELD TUBE | CODE 61 FLANGE SOCKET WELD PIPE | CODE 61 FLANGE FLAT SOCKET WELD PIPE | CODE 61 FLANGE FLAT BUTT WELD PIPE | CODE 61 FLANGE FLAT BUTT WELD PIPE | |
| SAE FLANGE BLOCKS CODE 62 BLIND & WELD | | | | | | | |
| CODE 62 FLANGE BLIND | CODE 62 FLANGE SOCKET WELD TUBE | CODE 62 FLANGE FLAT SOCKET WELD TUBE | CODE 62 FLANGE SOCKET WELD PIPE | CODE 62 FLANGE FLAT SOCKET WELD PIPE | CODE 62 FLANGE FLAT BUTT WELD PIPE | CODE 62 FLANGE FLAT BUTT WELD PIPE | |
| SAE FLANGE BLOCKS CODE 61 | | | | | | | |
| CODE 61 FLANGE BSPP FEMALE | CODE 61 FLANGE FLAT BSPP FEMALE | CODE 61 FLANGE BSPP MALE | CODE 61 FLANGE JIC MALE | | SAE FLANGE BLOCK FASTENING KIT | SAE FLANGE BLOCK FASTENING KIT | |
| SAE FLANGE BLOCKS CODE 62 | | | | | | | |
| CODE 62 FLANGE BSPP FEMALE | CODE 62 FLANGE FLAT BSPP FEMALE | CODE 62 FLANGE BSPP MALE | CODE 62 FLANGE JIC MALE | | SUITS SAE FLANGE BLOCKS CODE 61 | SUITS SAE FLANGE BLOCKS CODE 62 | |
| SWIVEL JOINTS | S37 P62 | S36 P62 | S131 P63 | S33 P62 | S34 P62 | S35 P62 | S189 P63 |
| BSPT MALE BSPT MALE 90° SWIVEL JOINT | BSPT MALE BSPP FEMALE SWIVEL 90° SWIVEL JOINT | JIC MALE JIC FIXED FEMALE SWIVEL JOINT | JIC MALE JIC MALE 90° SWIVEL JOINT | JIC MALE JIC FEMALE 90° SWIVEL JOINT | JIC MALE JIC MALE 90° SWIVEL JOINT | JIC FEMALE JIC MALE 90° SWIVEL JOINT | JIC MALE JIC MALE SWIVEL JOINT |
| SJK/RKS P62 | | | | | | | |
| | | | | | | | |
| SEAL KITS | REPLACEMENT SEAL KIT | | | | | | |

ADAPTORS

PICTORIAL INDEX

| ROD-AC P65 | ROD-BP P65 | ROD-DL P65 | ROD-DS P65 | ROD-FS P65 | ROD-SF P66 | ROD-UN P66 |
|--|--|--------------------------------------|------------------------------------|--|--------------------------|--|
| | | | | | | |
| O RINGS | AIR CONDITIONING PILOT FITTING 70 DUROMETER (GREEN HNBR) | BSPP O RING MALE THREAD 90 DUROMETER | DKOL FEMALE METRIC 70 DUROMETER | DKOS FEMALE METRIC 70 DUROMETER | ORFS 90 DUROMETER | SAE FLANGE 90 DUROMETER |
| ROD-WD/BE P66 | 35B P17 | 36B P18 | 35/37 P41 | MBD P46 | RL21D P18 | |
| O RINGS CONT'D | | COMPONENTS & ACCESSORIES | | | | |
| | BSPP ENCAPSULATED MALE SEAL | | BSPP LOCK NUT | BSPP RETAINING RING | JIC LOCK NUT | METRIC METAL BONDED SEAL W/ CENTRALISING LIP |
| | BBB P75 | BBM P75 | RL20SH P75 | | | |
| COMPONENTS & ACCESSORIES CONT'D | | | | | | |
| | BSP BANJO BOLT | METRIC BANJO BOLT | BALL VALVE BSPP FEMALE BSPP FEMALE | | | |
| BPD P67 | BCD P67 | JPD P67 | JCD P67 | JCTD P67 | MPD P68 | MCD P68 |
| | | | | | | |
| PLUG SUITS FEMALE BSP & NPSM | CAP SUITS MALE BSP & NPT | PLUG SUITS FEMALE JIC, SAE & UNO | CAP SUITS MALE JIC, SAE & UNO | TEAR OFF CAP SUITS MALE JIC, SAE & UNO | PLUG SUITS FEMALE METRIC | CAP SUITS MALE METRIC |
| OPD P68 | OCD P68 | FC61D P69 | FC62D P69 | PPD P69 | | |
| | | | | | | |
| PLUG SUITS FEMALE ORFS | CAP SUITS MALE ORFS | SUITS SAE CODE 61 FLANGE | SUITS SAE CODE 62 & R62C FLANGE | SUITS 8000 SERIES FITTING | | |
| 14 P70 | 15 P70 | 25 P70 | 25HL P70 | 17 P70 | 16 P70 | |
| | | | | | | |
| 22.5° TUBE BEND | 30° TUBE BEND | 45° TUBE BEND | 45° TUBE BEND HEAVY | 60° TUBE BEND | 67.5° TUBE BEND | |
| 24A P71 | 24B P71 | 24 P71 | 24HL P71 | 21 P71 | 91 P71 | |
| | | | | | | |
| 90° SPECIAL LONG TUBE BEND | 90° SPECIAL LONG TUBE BEND | 90° TUBE BEND | 90° TUBE BEND HEAVY | 90° LONG TUBE BEND | 110° LONG TUBE BEND | |

| BSP | S64 | S59 | BSPP | S73 |
|-----|-----|-----|------|-----|
|-----|-----|-----|------|-----|

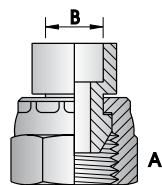
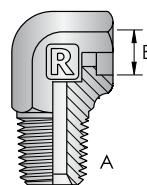
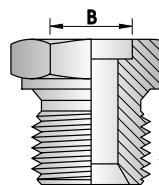
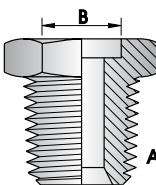
PLUG
CAPPLUG
SEAL SUPPLIED

| THREAD A | DASH SIZE | BSPT MALE PLUG | BSPP FEMALE SWIVEL CAP | THREAD A | DASH SIZE | BSPP ENCAPSULATED MALE PLUG |
|----------|-----------|----------------|------------------------|----------|-----------|-----------------------------|
| inch | | PART NO | PART NO | inch | | PART NO |
| 1/8 | -02 | S64-02 | S59-02 | 1/8 | -02 | S73-02 |
| 1/4 | -04 | S64-04 | S59-04 | 1/4 | -04 | S73-04 |
| 3/8 | -06 | S64-06 | S59-06 | 3/8 | -06 | S73-06 |
| 1/2 | -08 | S64-08 | S59-08 | 1/2 | -08 | S73-08 |
| 3/4 | -12 | S64-12 | S59-12 | 3/4 | -12 | S73-12 |
| 1 | -16 | S64-16 | S59-16 | 1 | -16 | S73-16 |
| 1.1/4 | -20 | S64-20 | S59-20 | 1.1/4 | -20 | S73-20 |
| 1.1/2 | -24 | S64-24 | S59-24 | 1.1/2 | -24 | S73-24 |
| 2 | -32 | S64-32 | S59-32 | 2 | -32 | S73-32 |

NOTE: S73 was previously O Ring & Retaining Ring design.
Stock of previous design may exist and may be supplied.

| BSP | S53 | S53P | S54 | S58 |
|-----|-----|------|-----|-----|
|-----|-----|------|-----|-----|

TUBE WELD



| THREAD A | TUBE OD B | DASH SIZE | BSPT MALE TUBE WELD | BSPP MALE TUBE WELD | BSPT MALE TUBE WELD 90° ELBOW | BSPP FEM SWIVEL TUBE WELD |
|----------|-----------|-----------|---------------------|---------------------|-------------------------------|---------------------------|
| inch | inch | | PART NO | PART NO | PART NO | PART NO |
| 1/4 | 3/8 | -0406 | S53-0406 | | S54-0406 | S58-0406 |
| 3/8 | 3/8 | -0606 | S53-0606 | | | S58-0606 |
| 3/8 | 1/2 | -0608 | S53-0608 | | S54-0608 | |
| 3/8 | 5/8 | -0610 | | | S54-0610 | |
| 1/2 | 1/2 | -0808 | S53-0808 | S53P-0808 | S54-0808 | S58-0808 |
| 1/2 | 5/8 | -0810 | S53-0810 | S53P-0810 | S54-0810 | |
| 1/2 | 3/4 | -0812 | S53-0812 | | S54-0812 | |
| 3/4 | 3/4 | -1212 | S53-1212 | | S54-1212 | S58-1212 |
| 3/4 | 7/8 | -1214 | S53-1214 | | S54-1214 | |
| 3/4 | 1 | -1216 | S53-1216 | | | |
| 1 | 1 | -1616 | S53-1616 | | S54-1616 | S58-1616 |
| 1 | 1.1/4 | -1620 | S53-1620 | | | |
| 1.1/4 | 1.1/4 | -2020 | S53-2020 | | | S58-2020 |
| 1.1/2 | 1.1/2 | -2424 | S53-2424 | | | S58-2424 |
| 1.1/2 | 1.15/16 | -2431 | S53-2431 | | | |
| 2 | 2 | -3232 | | | | S58-3232 |

ADAPTORS

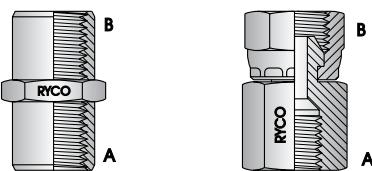
BSP ADAPTORS

| BSP/BSP | | S27 | S24 | S72 | S80 | |
|----------|-------|-----------|------------------------|---|--------------------------------|---------------------------------|
| STRAIGHT | | | | | | |
| A | B | DASH SIZE | BSPT MALE BSPT MALE | BSPT MALE BSPT FEMALE FIXED REDUCING BUSH | BSPT MALE BSPT FEMALE FIXED | BSPT MALE BSPP FEMALE SWIVEL |
| inch | inch | | PART NO | PART NO | PART NO | PART NO |
| 1/8 | 1/8 | -0202 | S27-0202 | | S72-0202 | S80-0202 |
| 1/8 | 1/4 | -0204 | | | S72-0204 | |
| 1/4 | 1/8 | -0402 | S27-0402 | S24-0402 | | |
| 1/4 | 1/4 | -0404 | S27-0404 | | S72-0404 | S80-0404 |
| 1/4 | 3/8 | -0406 | | | S72-0406 | |
| 3/8 | 1/8 | -0602 | | S24-0602 | | |
| 3/8 | 1/4 | -0604 | S27-0604 | S24-0604 | | |
| 3/8 | 3/8 | -0606 | S27-0606 | | S72-0606 | S80-0606 |
| 3/8 | 1/2 | -0608 | | | S72-0608 | S80-0608 |
| 1/2 | 1/8 | -0802 | | S24-0802 | | |
| 1/2 | 1/4 | -0804 | S27-0804 | S24-0804 | | |
| 1/2 | 3/8 | -0806 | S27-0806 | S24-0806 | | S80-0806 |
| 1/2 | 1/2 | -0808 | S27-0808 | | S72-0808 | S80-0808 |
| 1/2 | 3/4 | -0812 | | | S72-0812 | S80-0812 |
| 5/8 | 1/2 | -1008 | S27-1008 | | | |
| 5/8 | 5/8 | -1010 | S27-1010 | | | |
| 3/4 | 1/4 | -1204 | | S24-1204 | | |
| 3/4 | 3/8 | -1206 | S27-1206 | S24-1206 | | |
| 3/4 | 1/2 | -1208 | S27-1208 | S24-1208 | | |
| 3/4 | 5/8 | -1210 | S27-1210 | | | |
| 3/4 | 3/4 | -1212 | S27-1212 | | S72-1212 | S80-1212 |
| 3/4 | 1 | -1216 | | | | S80-1216 |
| 1 | 3/8 | -1606 | | S24-1606 | | |
| 1 | 1/2 | -1608 | S27-1608 | S24-1608 | | |
| 1 | 3/4 | -1612 | S27-1612 | S24-1612 | | S80-1612 |
| 1 | 1 | -1616 | S27-1616 | | S72-1616 | S80-1616 |
| 1 | 1 | -1616 | S27H-1616* | | | |
| 1.1/4 | 1/2 | -2008 | | S24-2008 | | |
| 1.1/4 | 3/4 | -2012 | S27-2012 | S24-2012 | | |
| 1.1/4 | 1 | -2016 | S27-2016 | S24-2016 | | |
| 1.1/4 | 1.1/4 | -2020 | S27-2020 | | | S80-2020 |
| 1.1/2 | 1/2 | -2408 | | S24-2408 | | |
| 1.1/2 | 3/4 | -2412 | S27-2412 | S24-2412 | | |
| 1.1/2 | 1 | -2416 | S27-2416 | S24-2416 | | |
| 1.1/2 | 1.1/4 | -2420 | S27-2420 | S24-2420 | | |
| 1.1/2 | 1.1/2 | -2424 | S27-2424 | | | |
| 2 | 1 | -3216 | | S24-3216 | | |
| 2 | 1.1/4 | -3220 | S27-3220 | | | |
| 2 | 1.1/2 | -3224 | S27-3224 | S24-3224 | | |
| 2 | 2 | -3232 | S27-3232 | | | |

NOTE: *S27H-1616 Special High Pressure Nipple for Hydraulic Hammer use.

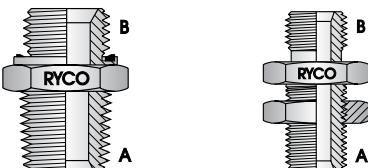
| BSP/BSP | S26 | S81 |
|---------|-----|-----|
|---------|-----|-----|

STRAIGHT



| A inch | B inch | DASH SIZE | BSPT FEMALE SOCKET | BSPT FEMALE FIXED BSPP FEMALE SWIVEL |
|-----------|-----------|--------------|-----------------------|---|
| 1/8 | 1/8 | -0202 | S26-0202 | |
| 1/4 | 1/4 | -0404 | S26-0404 | S81-0404 |
| 3/8 | 1/4 | -0604 | S26-0604 | |
| 3/8 | 3/8 | -0606 | S26-0606 | S81-0606 |
| 1/2 | 1/4 | -0804 | S26-0804 | |
| 1/2 | 3/8 | -0806 | S26-0806 | S81-0806 |
| 1/2 | 1/2 | -0808 | S26-0808 | S81-0808 |
| 3/4 | 1/4 | -1204 | S26-1204 | |
| 3/4 | 1/2 | -1208 | S26-1208 | |
| 3/4 | 3/4 | -1212 | S26-1212 | S81-1212 |
| 1 | 3/4 | -1612 | S26-1612 | |
| 1 | 1 | -1616 | S26-1616 | S81-1616 |
| 1.1/4 | 1.1/4 | -2020 | S26-2020 | |
| 1.1/2 | 1.1/2 | -2424 | S26-2424 | |
| 2 | 2 | -3232 | S26-3232 | |

| BSP/BSPP | S75 | S44 |
|----------|-----|-----|
|----------|-----|-----|

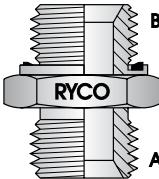
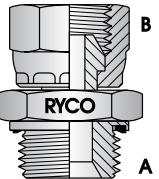
STRAIGHT
SEAL SUPPLIED

| A inch | B inch | DASH SIZE | BSPT MALE BSPP ENCAPSULATED MALE | BSPP MALE BULKHEAD BSPP MALE |
|-----------|-----------|--------------|--|------------------------------------|
| 1/4 | 1/4 | -0404 | S75-0404 | S44-0404 |
| 1/4 | 3/8 | -0406 | S75-0406 | |
| 1/4 | 1/2 | -0408 | S75-0408 | |
| 3/8 | 1/4 | -0604 | S75-0604 | |
| 3/8 | 3/8 | -0606 | S75-0606 | S44-0606 |
| 3/8 | 1/2 | -0608 | S75-0608 | |
| 1/2 | 1/4 | -0804 | S75-0804 | |
| 1/2 | 3/8 | -0806 | S75-0806 | |
| 1/2 | 1/2 | -0808 | S75-0808 | S44-0808 |
| 1/2 | 5/8 | -0810 | S75-0810 | |
| 1/2 | 3/4 | -0812 | S75-0812 | |
| 3/4 | 1/2 | -1208 | S75-1208 | |
| 3/4 | 3/4 | -1212 | S75-1212 | S44-1212 |
| 3/4 | 1 | -1216 | S75-1216 | |
| 1 | 3/4 | -1612 | S75-1612 | |
| 1 | 1 | -1616 | S75-1616 | S44-1616 |
| 1 | 1.1/4 | -1620 | S75-1620 | |
| 1.1/4 | 1.1/4 | -2020 | S75-2020 | S44-2020 |
| 1.1/2 | 1.1/2 | -2424 | S75-2424 | |
| 2 | 2 | -3232 | S75-3232 | |

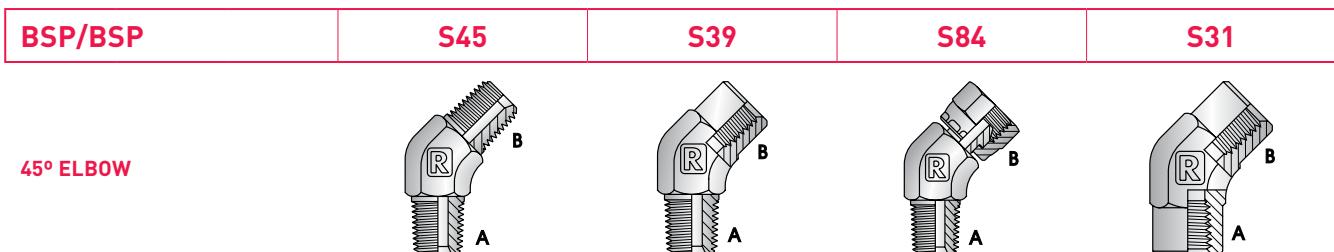
NOTE: S75 was previously O Ring & Retaining Ring design. Stock of previous design may exist and may be supplied.

ADAPTORS

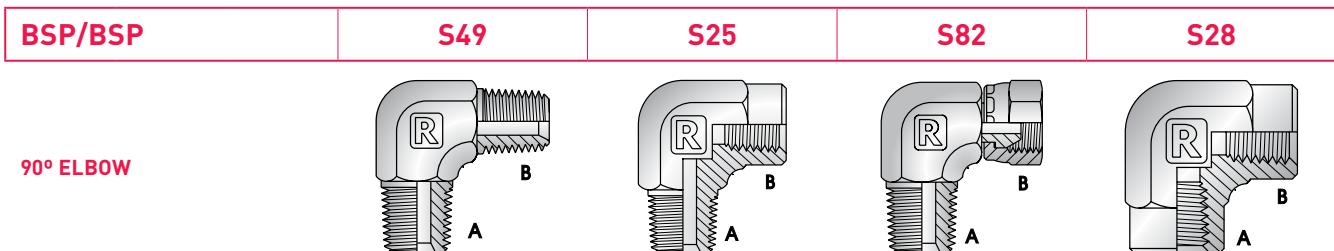
BSP ADAPTORS

| BSP/BSPP | | S46 | S102 | S43 | |
|---------------------------|-------------|---|---|--|---|
| STRAIGHT SEAL SUPPLIED | |  |  |  | |
| THREAD A | THREAD B | DASH SIZE | BSPP MALE BSPP ENCAPSULATED MALE | BSPP ENCAPSULATED MALE BSPP FEMALE FIXED REDUCING BUSH | BSPP ENCAPSULATED MALE BSPP FEMALE SWIVEL |
| inch | inch | | PART NO | PART NO | PART NO |
| 1/8 | 1/8 | -0202 | | | S43-0202 |
| 1/4 | 1/8 | -0402 | | S102-0402 | |
| 1/4 | 1/4 | -0404 | S46-0404 | | S43-0404 |
| 1/4 | 3/8 | -0406 | S46-0406 | | |
| 3/8 | 1/8 | -0602 | | S102-0602 | |
| 3/8 | 1/4 | -0604 | | S102-0604 | |
| 3/8 | 3/8 | -0606 | S46-0606 | | S43-0606 |
| 3/8 | 1/2 | -0608 | S46-0608 | | S43-0608 |
| 1/2 | 1/4 | -0804 | S46-0804 | S102-0804 | |
| 1/2 | 3/8 | -0806 | | S102-0806 | S43-0806 |
| 1/2 | 1/2 | -0808 | S46-0808 | | S43-0808 |
| 1/2 | 3/4 | -0812 | S46-0812 | | |
| 3/4 | 1/4 | -1204 | | S102-1204 | |
| 3/4 | 3/8 | -1206 | | S102-1206 | |
| 3/4 | 1/2 | -1208 | | S102-1208 | |
| 3/4 | 3/4 | -1212 | S46-1212 | | S43-1212 |
| 3/4 | 1 | -1216 | S46-1216 | | |
| 1 | 1/2 | -1608 | | S102-1608 | |
| 1 | 3/4 | -1612 | | S102-1612 | |
| 1 | 1 | -1616 | S46-1616 | | S43-1616 |
| 1.1/4 | 3/4 | -2012 | | S102-2012 | |
| 1.1/4 | 1 | -2016 | | S102-2016 | |
| 1.1/4 | 1.1/4 | -2020 | S46-2020 | | S43-2020 |
| 1.1/4 | 1.1/2 | -2024 | S46-2024 | | |
| 1.1/2 | 1 | -2416 | | S102-2416 | |
| 1.1/2 | 1.1/4 | -2420 | | S102-2420 | |
| 1.1/2 | 1.1/2 | -2424 | S46-2424 | | |
| 2 | 2 | -3232 | S46-3232 | | |

NOTE: S43, S46 & S102 were previously O Ring & Retaining Ring design. Stock of previous design may exist and may be supplied.



| THREAD | | DASH SIZE | BSPT MALE BSPT MALE 45° ELBOW | BSPT MALE BSPT FEMALE FIXED 45° ELBOW | BSPT MALE BSPP FEMALE SWIVEL 45° ELBOW | BSPT FEMALE FIXED BSPT FEMALE FIXED 45° ELBOW |
|--------|------|-----------|-------------------------------------|---|--|---|
| A | B | | PART NO | PART NO | PART NO | PART NO |
| inch | inch | | | | | |
| 1/8 | 1/8 | -0202 | | | | S31-0202 |
| 1/4 | 1/4 | -0404 | S45-0404 | S39-0404 | S84-0404 | S31-0404 |
| 1/4 | 3/8 | -0406 | | S39-0406 | | |
| 3/8 | 3/8 | -0606 | S45-0606 | S39-0606 | S84-0606 | S31-0606 |
| 1/2 | 3/8 | -0806 | | | S84-0806 | |
| 1/2 | 1/2 | -0808 | S45-0808 | S39-0808 | S84-0808 | S31-0808 |
| 3/4 | 1/2 | -1208 | S45-1208 | | | |
| 3/4 | 3/4 | -1212 | S45-1212 | S39-1212 | S84-1212 | S31-1212 |
| 1 | 1 | -1616 | S45-1616 | | S84-1616 | S31-1616 |



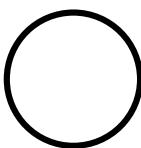
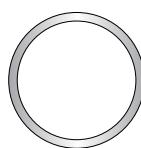
| THREAD | | DASH SIZE | BSPT MALE BSPT MALE 90° ELBOW | BSPT MALE BSPT FEMALE FIXED 90° ELBOW | BSPT MALE BSPP FEMALE SWIVEL 90° ELBOW | BSPT FEMALE FIXED BSPT FEMALE FIXED 90° ELBOW |
|--------|-------|-----------|-------------------------------------|---|--|---|
| A | B | | PART NO | PART NO | PART NO | PART NO |
| inch | inch | | | | | |
| 1/8 | 1/8 | -0202 | S49-0202 | S25-0202 | S82-0202 | S28-0202 |
| 1/4 | 1/8 | -0402 | S49-0402 | | | |
| 1/4 | 1/4 | -0404 | S49-0404 | S25-0404 | S82-0404 | S28-0404 |
| 3/8 | 1/4 | -0604 | S49-0604 | S25-0604 | | |
| 3/8 | 3/8 | -0606 | S49-0606 | S25-0606 | S82-0606 | S28-0606 |
| 3/8 | 1/2 | -0608 | | S25-0608 | | |
| 1/2 | 1/4 | -0804 | S49-0804 | | | |
| 1/2 | 3/8 | -0806 | S49-0806 | S25-0806 | S82-0806 | |
| 1/2 | 1/2 | -0808 | S49-0808 | S25-0808 | S82-0808 | S28-0808 |
| 1/2 | 3/4 | -0812 | | S25-0812 | S82-0812 | |
| 3/4 | 1/2 | -1208 | S49-1208 | | | |
| 3/4 | 3/4 | -1212 | S49-1212 | S25-1212 | S82-1212 | S28-1212 |
| 3/4 | 1 | -1216 | | | S82-1216 | |
| 1 | 3/4 | -1612 | S49-1612 | | S82-1612 | |
| 1 | 1 | -1616 | S49-1616 | S25-1616 | S82-1616 | S28-1616 |
| 1.1/4 | 3/4 | -2012 | S49-2012 | | | |
| 1.1/4 | 1 | -2016 | S49-2016 | | | |
| 1.1/4 | 1.1/4 | -2020 | S49-2020 | S25-2020 | | S28-2020 |
| 1.1/2 | 1.1/2 | -2424 | S49-2424 | | | |

ADAPTORS

BSP ADAPTORS

| BSPP | 35B | 36B | RO-BP | RL21D |
|------|-----|-----|-------|-------|
|------|-----|-----|-------|-------|

LOCK NUT
RETAINING RING
O RING
&
METAL BONDED SEAL
WITH CENTRALISING LIP



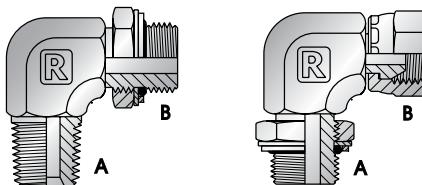
| THREAD/ SEAL SIZE | DASH SIZE | BSPP LOCK NUT | BSPP RETAINING RING | BSPP O RING | BSPP METAL BONDED SEAL W/ CENTRALISING LIP | Pack Qty |
|----------------------|--------------|------------------|------------------------|----------------|--|----------|
| inch | | PART NO | PART NO | PART NO | PART NO | |
| 1/8 | -02 | 35B-02 | 36B-02 | RO-BP02 | RL21D-02 | 10 |
| 1/4 | -04 | 35B-04 | 36B-04 | RO-BP04 | RL21D-04 | 10 |
| 3/8 | -06 | 35B-06 | 36B-06 | RO-BP06 | RL21D-06 | 10 |
| 1/2 | -08 | 35B-08 | 36B-08 | RO-BP08 | RL21D-08 | 10 |
| 5/8 | -10 | | 36B-10 | RO-BP10 | RL21D-10 | 10 |
| 3/4 | -12 | 35B-12 | 36B-12 | RO-BP12 | RL21D-12 | 10 |
| 7/8 | -14 | | | | RL21D-14 | 10 |
| 1 | -16 | 35B-16 | 36B-16 | RO-BP16 | RL21D-16 | 5 |
| 1.1/4 | -20 | 35B-20 | 36B-20 | RO-BP20 | RL21D-20 | 5 |
| 1.1/2 | -24 | | 36B-24 | RO-BP24 | RL21D-24 | 5 |
| 2 | -32 | | 36B-32 | RO-BP32 | RL21D-32 | 5 |

NOTE: O Rings are sold only in packs of 10. **Example:** Order Part No ROD-BPxx for pack of 10. (D is added after RO).

NOTE for RL21D: bonded seals are sold only in packs of 5 or 10. Part Number Series for individual seal is RL21. **Example:** Order Part No RL21-02 for individual seal. (D is removed from RL21D).

| BSP/BSPP O RING | S77 | S105 |
|-----------------|-----|------|
|-----------------|-----|------|

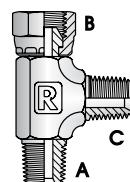
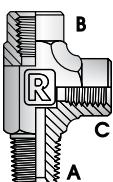
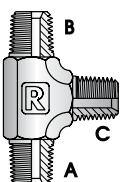
STRAIGHT
90° ELBOW
O RING & RETAINING
RING SUPPLIED



| THREAD A | DASH SIZE | BSPT MALE BSPP O RING MALE 90° ELBOW | BSPP O RING MALE BSPP FEMALE SWIVEL 90° ELBOW |
|-------------|--------------|--|---|
| inch | inch | PART NO | PART NO |
| 1/4 | 1/4 | S77-0404 | S105-0404 |
| 1/4 | 3/8 | S77-0406 | |
| 3/8 | 3/8 | S77-0606 | S105-0606 |
| 3/8 | 1/2 | S77-0608 | |
| 1/2 | 3/8 | | S105-0806 |
| 1/2 | 1/2 | S77-0808 | S105-0808 |
| 1/2 | 3/4 | S77-0812 | S105-0812 |
| 3/4 | 1/2 | | S105-1208 |
| 3/4 | 3/4 | S77-1212 | S105-1212 |
| 3/4 | 1 | S77-1216 | S105-1216 |
| 1 | 1 | S77-1616 | S105-1616 |
| 1.1/4 | 1.1/4 | - | S105-2020 |

| BSP/BSP | S50 | S48 | S167 |
|---------|-----|-----|------|
|---------|-----|-----|------|

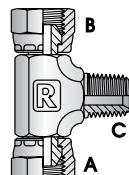
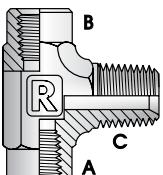
TEE



| THREAD | | | DASH SIZE | BSPT MALE BSPT MALE BSPT MALE | BSPT MALE BSPT FEMALE FIXED BSPT FEMALE FIXED | BSPT MALE BSPP FEMALE SWIVEL BSPT MALE |
|--------|-------|-------|-----------|-------------------------------------|---|--|
| A | B | C | | PART NO | PART NO | PART NO |
| inch | inch | inch | | | | |
| 1/8 | 1/8 | 1/8 | -020202 | S50-020202 | S48-020202 | |
| 1/4 | 1/4 | 1/4 | -040404 | S50-040404 | S48-040404 | S167-040404 |
| 3/8 | 3/8 | 3/8 | -060606 | S50-060606 | S48-060606 | S167-060606 |
| 3/8 | 3/8 | 1/2 | -060608 | S50-060608 | | |
| 1/2 | 1/2 | 1/2 | -080808 | S50-080808 | S48-080808 | S167-080808 |
| 1/2 | 1/2 | 3/4 | -080812 | S50-080812 | | |
| 3/4 | 1/2 | 3/4 | -120812 | S50-120812 | | |
| 3/4 | 3/4 | 1/2 | -121208 | S50-121208 | | |
| 3/4 | 3/4 | 3/4 | -121212 | S50-121212 | S48-121212 | S167-121212 |
| 1 | 3/4 | 1 | -161216 | S50-161216 | | |
| 1 | 1 | 1 | -161616 | S50-161616 | S48-161616 | S167-161616 |
| 1.1/4 | 1.1/4 | 1.1/4 | -202020 | S50-202020 | | |

| BSP/BSP | S47 | S83 |
|---------|-----|-----|
|---------|-----|-----|

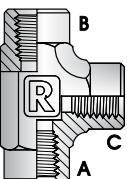
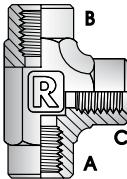
TEE

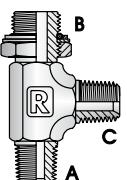
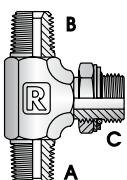


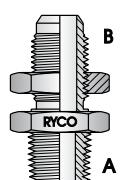
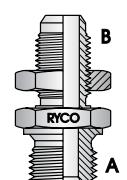
| THREAD | | | DASH SIZE | BSPT FEMALE FIXED BSPT FEMALE FIXED BSPT MALE | BSPP FEMALE SWIVEL BSPP FEMALE SWIVEL BSPT MALE |
|--------|------|------|-----------|---|---|
| A | B | C | | PART NO | PART NO |
| inch | inch | inch | | | |
| 1/4 | 1/4 | 1/4 | -040404 | | S83-040404 |
| 3/8 | 3/8 | 3/8 | -060606 | | S83-060606 |
| 1/2 | 1/2 | 1/2 | -080808 | S47-080808 | S83-080808 |
| 3/4 | 3/4 | 3/4 | -121212 | S47-121212 | S83-121212 |
| 1 | 1 | 1 | -161616 | | S83-161616 |

ADAPTORS

BSP ADAPTORS

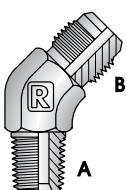
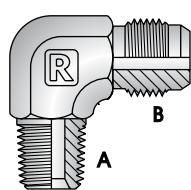
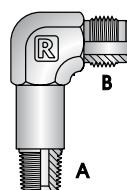
| BSP/BSP | | | S29 | S139 | BSP/BSP | S32 | | |
|---------------------|-------|-------|---|---|---|----------------------|--------------|----------------------------|
| TEE | | |  |  | CROSS | | | |
| THREAD A B C | | | DASH SIZE | BSPT FEMALE FIXED BSPT FEMALE FIXED BSPT FEMALE FIXED | BSPP FEMALE FIXED BSPP FEMALE FIXED BSPP FEMALE FIXED | THREAD A, B, C, D | DASH SIZE | BSPT FEMALE FIXED CROSS |
| inch | inch | inch | | PART NO | PART NO | inch | | PART NO |
| 1/8 | 1/8 | 1/8 | -020202 | S29-020202 | | 1/4 | -04040404 | S32-04040404 |
| 1/4 | 1/4 | 1/4 | -040404 | S29-040404 | S139-040404 | 3/8 | -06060606 | S32-06060606 |
| 3/8 | 3/8 | 3/8 | -060606 | S29-060606 | | 1/2 | -08080808 | S32-08080808 |
| 1/2 | 1/2 | 1/2 | -080808 | S29-080808 | | 3/4 | -12121212 | S32-12121212 |
| 3/4 | 3/4 | 3/4 | -121212 | S29-121212 | | 1 | -16161616 | S32-16161616 |
| 1 | 1 | 1 | -161616 | S29-161616 | | | | |
| 1.1/4 | 1.1/4 | 1.1/4 | -202020 | S29-202020 | | | | |
| 2 | 2 | 2 | -323232 | S29-323232 | S139-323232 | | | |

| BSP/BSPP O RING | | | S104 | S135 | |
|-----------------|----------------------------------|-------|--|--|--|
| TEE | O RING & RETAINING RING SUPPLIED | |  |  | |
| A | B | C | DASH SIZE | BSPT MALE BSPP O RING MALE BSPT MALE | BSPT MALE BSPT MALE BSPP O RING MALE |
| inch | inch | inch | | PART NO | PART NO |
| 1/4 | 1/4 | 1/4 | -040404 | S104-040404 | |
| 1/4 | 3/8 | 1/4 | -040604 | S104-040604 | |
| 3/8 | 3/8 | 3/8 | -060606 | S104-060606 | S135-060606 |
| 1/2 | 1/2 | 1/2 | -080808 | S104-080808 | |
| 3/4 | 3/4 | 3/4 | -121212 | S104-121212 | |
| 1 | 1 | 1 | -161616 | S104-161616 | |
| 1.1/4 | 1.1/4 | 1.1/4 | -202020 | S104-202020 | |

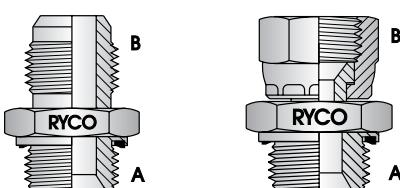
| BSP/JIC | | | S130 | S130P |
|----------|------|--------------|---|---|
| BULKHEAD | | |  |  |
| A | B | DASH SIZE | BSPTM NO SEAT JICM BULKHEAD | BSPP MALE JICM BULKHEAD |
| inch | inch | | PART NO | PART NO |
| 3/8 | 9/16 | -0609 | | S130P-0609 |
| 1/2 | 3/4 | -0812 | S130-0812 | S130P-0812 |
| 1/2 | 7/8 | -0814 | | S130P-0814 |

ADAPTORS

BSP ADAPTORS

| BSP/JIC | | S9 | S8 | S11 |
|------------------------|-----------|---|---|--|
| | |  |  |  |
| 45° ELBOW 90° ELBOW | | A | B | A |
| THREAD | DASH SIZE | BSPT MALE JIC MALE 45° ELBOW | BSPT MALE JIC MALE 90° ELBOW | BSPT MALE EXT JIC MALE 90° ELBOW |
| A | B | | | |
| inch | inch | | PART NO | PART NO |
| 1/8 | 7/16 | -0207 | S9-0207 | S8-0207 |
| 1/8 | 1/2 | -0208 | | S8-0208 |
| 1/8 | 9/16 | -0209 | | S8-0209 |
| 1/4 | 7/16 | -0407 | S9-0407 | S8-0407 |
| 1/4 | 1/2 | -0408 | S9-0408 | S8-0408 |
| 1/4 | 9/16 | -0409 | S9-0409 | S8-0409 |
| 1/4 | 3/4 | -0412 | S9-0412 | S8-0412 |
| 3/8 | 7/16 | -0607 | | S8-0607 |
| 3/8 | 1/2 | -0608 | | S8-0608 |
| 3/8 | 9/16 | -0609 | S9-0609 | S8-0609 |
| 3/8 | 3/4 | -0612 | S9-0612 | S8-0612 |
| 3/8 | 7/8 | -0614 | S9-0614 | S8-0614 |
| 1/2 | 7/16 | -0807 | | S8-0807 |
| 1/2 | 9/16 | -0809 | S9-0809 | S8-0809 |
| 1/2 | 3/4 | -0812 | S9-0812 | S8-0812 |
| 1/2 | 7/8 | -0814 | S9-0814 | S8-0814 |
| 1/2 | 1.1/16 | -0817 | S9-0817 | S8-0817 |
| 5/8 | 7/8 | -1014 | | S8-1014 |
| 3/4 | 9/16 | -1209 | | S8-1209 |
| 3/4 | 3/4 | -1212 | | S8-1212 |
| 3/4 | 7/8 | -1214 | S9-1214 | S8-1214 |
| 3/4 | 1.1/16 | -1217 | S9-1217 | S8-1217 |
| 3/4 | 1.3/16 | -1219 | | S8-1219 |
| 3/4 | 1.5/16 | -1221 | S9-1221 | S8-1221 |
| 1 | 1.1/16 | -1617 | | S8-1617 |
| 1 | 1.5/16 | -1621 | S9-1621 | S8-1621 |
| 1 | 1.5/8 | -1626 | S9-1626 | S8-1626 |
| 1.1/4 | 1.5/16 | -2021 | | S8-2021 |
| 1.1/4 | 1.5/8 | -2026 | S9-2026 | S8-2026 |
| 1.1/2 | 1.7/8 | -2430 | S9-2430 | S8-2430 |

| BSPP/JIC | S74 | S71 |
|----------|-----|-----|
|----------|-----|-----|

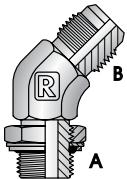
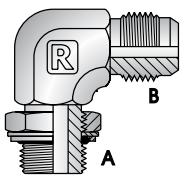
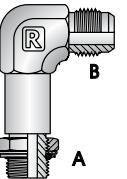
STRAIGHT
SEAL SUPPLIED

| A inch | B inch | DASH SIZE | BSPP ENCAPSULATED MALE JIC MALE | BSPP ENCAPSULATED MALE JIC FEMALE SWIVEL |
|-----------|-----------|--------------|---------------------------------------|--|
| 1/8 | 7/16 | -0207 | S74-0207 | |
| 1/8 | 9/16 | -0209 | S74-0209 | |
| 1/4 | 7/16 | -0407 | S74-0407 | S71-0407 |
| 1/4 | 1/2 | -0408 | S74-0408 | |
| 1/4 | 9/16 | -0409 | S74-0409 | S71-0409 |
| 1/4 | 3/4 | -0412 | S74-0412 | |
| 1/4 | 1.1/16 | -0417 | S74-0417 | |
| 3/8 | 7/16 | -0607 | S74-0607 | |
| 3/8 | 9/16 | -0609 | S74-0609 | S71-0609 |
| 3/8 | 3/4 | -0612 | S74-0612 | S71-0612 |
| 3/8 | 7/8 | -0614 | S74-0614 | S71-0614 |
| 3/8 | 1.1/16 | -0617 | S74-0617 | |
| 1/2 | 7/16 | -0807 | S74-0807 | |
| 1/2 | 1/2 | -0808 | | S71-0808 |
| 1/2 | 9/16 | -0809 | S74-0809 | |
| 1/2 | 3/4 | -0812 | S74-0812 | S71-0812 |
| 1/2 | 7/8 | -0814 | S74-0814 | S71-0814 |
| 1/2 | 1.1/16 | -0817 | S74-0817 | |
| 3/4 | 9/16 | -1209 | S74-1209 | |
| 3/4 | 3/4 | -1212 | S74-1212 | |
| 3/4 | 7/8 | -1214 | S74-1214 | S71-1214 |
| 3/4 | 1.1/16 | -1217 | S74-1217 | S71-1217 |
| 3/4 | 1.5/16 | -1221 | S74-1221 | |
| 3/4 | 1.5/8 | -1226 | S74-1226 | |
| 1 | 1.1/16 | -1617 | S74-1617 | S71-1617 |
| 1 | 1.5/16 | -1621 | S74-1621 | S71-1621 |
| 1 | 1.5/8 | -1626 | S74-1626 | |
| 1.1/4 | 1.1/16 | -2017 | S74-2017 | |
| 1.1/4 | 1.5/16 | -2021 | S74-2021 | S71-2021 |
| 1.1/4 | 1.5/8 | -2026 | S74-2026 | |
| 1.1/2 | 1.1/16 | -2417 | S74-2417 | |
| 1.1/2 | 1.5/16 | -2421 | S74-2421 | |
| 1.1/2 | 1.5/8 | -2426 | S74-2426 | |
| 1.1/2 | 1.7/8 | -2430 | S74-2430 | |
| 2 | 1.5/16 | -3221 | S74-3221 | |

NOTE: S71 and S74 were previously O Ring & Retaining Ring design. Stock of previous design may exist and may be supplied.

ADAPTORS

BSP ADAPTORS

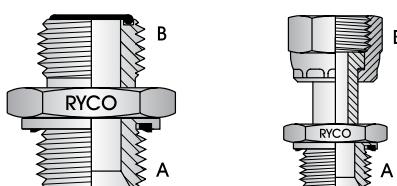
| BSPP O RING/JIC | | S69 | S76 | S70 |
|-----------------|-------------------|---|---|---|
| | |  |  |  |
| THREAD A | DASH SIZE B | BSPP O RING MALE JIC MALE 45° ELBOW | BSPP O RING MALE JIC MALE 90° ELBOW | BSPP O RING MALE EXT JIC MALE 90° ELBOW |
| inch | inch | PART NO | PART NO | PART NO |
| 1/8 | 7/16 | -0207 | S76-0207 | |
| 1/8 | 9/16 | -0209 | S76-0209 | |
| 1/4 | 7/16 | -0407 | S76-0407 | |
| 1/4 | 1/2 | -0408 | S76-0408 | |
| 1/4 | 9/16 | -0409 | S69-0409 | S76-0409 |
| 1/4 | 3/4 | -0412 | S76-0412 | |
| 3/8 | 7/16 | -0607 | S76-0607 | |
| 3/8 | 9/16 | -0609 | S76-0609 | S70-0609 |
| 3/8 | 3/4 | -0612 | S76-0612 | S70-0612 |
| 3/8 | 7/8 | -0614 | S76-0614 | |
| 1/2 | 1/2 | -0808 | S76-0808 | |
| 1/2 | 9/16 | -0809 | S76-0809 | |
| 1/2 | 3/4 | -0812 | S69-0812 | S76-0812 |
| 1/2 | 7/8 | -0814 | S69-0814 | S76-0814 |
| 1/2 | 1.1/16 | -0817 | S76-0817 | |
| 3/4 | 9/16 | -1209 | S76-1209 | |
| 3/4 | 3/4 | -1212 | S76-1212 | |
| 3/4 | 7/8 | -1214 | S76-1214 | |
| 3/4 | 1.1/16 | -1217 | S76-1217 | S70-1217 |
| 3/4 | 1.5/16 | -1221 | S76-1221 | |
| 1 | 1.1/16 | -1617 | S76-1617 | |
| 1 | 1.5/16 | -1621 | S69-1621 | S76-1621 |
| 1.1/4 | 1.5/16 | -2021 | S76-2021 | |
| 1.1/4 | 1.5/8 | -2026 | S76-2026 | |

ADAPTORS

BSP ADAPTORS

| BSPP/ORFS | S180 | S181 | | |
|-----------|-----------|---------|-----------|-----------|
| THREAD | DASH SIZE | | | |
| A | B | | | |
| inch | inch | PART NO | | |
| 1/4 | 11/16 | -0411 | S180-0411 | S181-0411 |
| 3/8 | 11/16 | -0611 | S180-0611 | S181-0611 |
| 3/8 | 13/16 | -0613 | S180-0613 | S181-0613 |
| 1/2 | 13/16 | -0813 | S180-0813 | S181-0813 |
| 3/4 | 1.3/16 | -1219 | S180-1219 | |

STRAIGHT
SEAL SUPPLIED

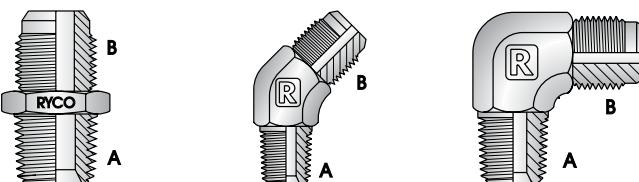


| THREAD | DASH SIZE | BSPP MALE ORFS MALE | BSPP MALE ORFS FEMALE SWIVEL | |
|--------|-----------|------------------------|---------------------------------|-----------|
| A | B | | | |
| inch | inch | PART NO | PART NO | |
| 1/4 | 11/16 | -0411 | S180-0411 | S181-0411 |
| 3/8 | 11/16 | -0611 | S180-0611 | S181-0611 |
| 3/8 | 13/16 | -0613 | S180-0613 | S181-0613 |
| 1/2 | 13/16 | -0813 | S180-0813 | S181-0813 |
| 3/4 | 1.3/16 | -1219 | S180-1219 | |

NOTE: S180 and S181 were previously O Ring & Retaining Ring design. Stock of previous design may exist and may be supplied.

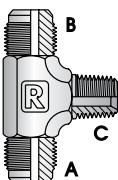
| BSP/SAE | SA7 | SA9 | SA8 | | |
|---------|-----------|---------|----------|----------|----------|
| THREAD | DASH SIZE | | | | |
| A | B | | | | |
| inch | inch | PART NO | PART NO | | |
| 1/8 | 3/8 | -0206 | | | SA8-0206 |
| 1/8 | 5/8 | -0210 | | | SA8-0210 |
| 1/4 | 5/8 | -0410 | SA7-0410 | SA9-0410 | SA8-0410 |
| 3/8 | 5/8 | -0610 | SA7-0610 | SA9-0610 | SA8-0610 |
| 3/4 | 1.1/16 | -1217 | SA7-1217 | | SA8-1217 |

STRAIGHT
45° ELBOW
90° ELBOW

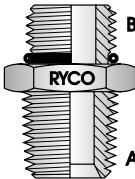
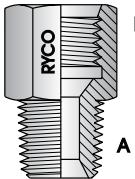
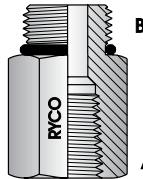


| THREAD | DASH SIZE | BSPT MALE SAE MALE | BSPT MALE SAE MALE 45° ELBOW | BSPT MALE SAE MALE 90° ELBOW |
|--------|-----------|-----------------------|------------------------------------|------------------------------------|
| A | B | | | |
| inch | inch | PART NO | PART NO | PART NO |
| 1/8 | 3/8 | -0206 | | SA8-0206 |
| 1/8 | 5/8 | -0210 | | SA8-0210 |
| 1/4 | 5/8 | -0410 | SA7-0410 | SA8-0410 |
| 3/8 | 5/8 | -0610 | SA7-0610 | SA8-0610 |
| 3/4 | 1.1/16 | -1217 | SA7-1217 | SA8-1217 |

| BSP/SAE | SA20 |
|---------|------|
| TEE | |

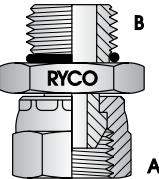
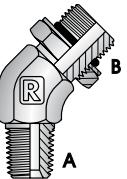
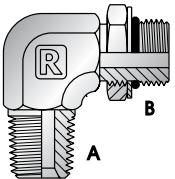
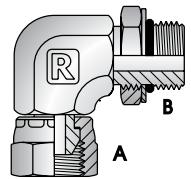


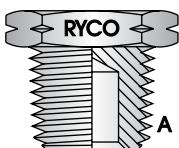
| THREAD | DASH SIZE | SAE MALE SAE MALE BSPT MALE | | |
|--------|-----------|-----------------------------------|---------|-------------|
| A | B | C | | |
| inch | inch | inch | PART NO | |
| 3/4 | 3/4 | 3/8 | -121206 | SA20-121206 |

| BSP/UNO | | S93 | S128 | S85 | S96 | |
|-----------------------------|--------|---|---|---|---|----------------------------------|
| STRAIGHT O RING SUPPLIED | |  |  |  |  | |
| THREAD | | DASH SIZE | BSPT MALE UN O RING MALE | BSPT MALE JIC/UN O RING FEMALE FIXED DUAL SEAT | BSPT FEMALE FIXED UN O RING MALE REDUCING BUSH | BSPT FEMALE FIXED UN O RING MALE |
| A | B | | PART NO | PART NO | PART NO | PART NO |
| 1/8 | 9/16 | -0209 | | | S85-0209 | |
| 1/8 | 3/4 | -0212 | | | S85-0212 | |
| 1/8 | 7/8 | -0214 | | | S85-0214 | |
| 1/4 | 9/16 | -0409 | S93-0409 | | | S96-0409 |
| 1/4 | 3/4 | -0412 | S93-0412 | | S85-0412 | |
| 1/4 | 7/8 | -0414 | S93-0414 | S128-0414 | S85-0414 | |
| 1/4 | 1.1/16 | -0417 | | | S85-0417 | |
| 1/4 | 1.5/16 | -0421 | | | S85-0421 | |
| 3/8 | 9/16 | -0609 | S93-0609 | | | |
| 3/8 | 3/4 | -0612 | S93-0612 | | | S96-0612 |
| 3/8 | 7/8 | -0614 | S93-0614 | | S85-0614 | S96-0614 |
| 3/8 | 1.1/16 | -0617 | S93-0617 | | S85-0617 | |
| 3/8 | 1.5/16 | -0621 | | | S85-0621 | |
| 1/2 | 9/16 | -0809 | S93-0809 | | | |
| 1/2 | 3/4 | -0812 | S93-0812 | S128-0812 | | S96-0812 |
| 1/2 | 7/8 | -0814 | S93-0814 | S128-0814 | S85-0814 | S96-0814 |
| 1/2 | 1.1/16 | -0817 | S93-0817 | | S85-0817 | |
| 1/2 | 1.5/16 | -0821 | | | S85-0821 | |
| 1/2 | 1.5/8 | -0826 | | | S85-0826 | |
| 5/8 | 7/8 | -1014 | S93-1014 | | | |
| 5/8 | 1.1/16 | -1017 | S93-1017 | | | |
| 3/4 | 3/4 | -1212 | S93-1212 | | | |
| 3/4 | 7/8 | -1214 | S93-1214 | | | |
| 3/4 | 1.1/16 | -1217 | S93-1217 | | | |
| 3/4 | 1.5/16 | -1221 | S93-1221 | | S85-1221 | |
| 3/4 | 1.5/8 | -1226 | | | S85-1226 | |
| 1 | 1.1/16 | -1617 | S93-1617 | | | |
| 1 | 1.5/16 | -1621 | S93-1621 | | | |
| 1 | 1.5/8 | -1626 | S93-1626 | | S85-1626 | |
| 1.1/4 | 1.5/16 | -2021 | S93-2021 | | | |
| 1.1/4 | 1.5/8 | -2026 | S93-2026 | | | |
| 1.1/2 | 1.5/8 | -2426 | S93-2426 | | | |
| 1.1/2 | 1.7/8 | -2430 | S93-2430 | | | |

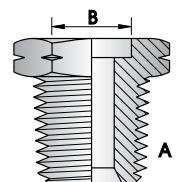
ADAPTORS

BSP ADAPTORS

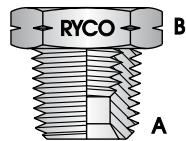
| BSP/UNO | | S95 | S60 | S89 | S94 | |
|---|--------|---|---|--|---|---|
| STRAIGHT 45° ELBOW 90° ELBOW O RING SUPPLIED | |  |  |  |  | |
| THREAD | | DASH SIZE | BSPP FEMALE SWIVEL UN O RING MALE | BSPT MALE UN O RING MALE 45° ELBOW | BSPT MALE UN O RING MALE 90° ELBOW | BSPP FEMALE SWIVEL UN O RING MALE 90° ELBOW |
| A | B | | PART NO | PART NO | PART NO | PART NO |
| 1/8 | 7/16 | -0207 | | | | S94-0207 |
| 1/4 | 9/16 | -0409 | S95-0409 | S60-0409 | S89-0409 | S94-0409 |
| 1/4 | 3/4 | -0412 | | | S89-0412 | |
| 1/4 | 7/8 | -0414 | | | | |
| 3/8 | 9/16 | -0609 | | | S89-0609 | |
| 3/8 | 3/4 | -0612 | S95-0612 | S60-0612 | S89-0612 | S94-0612 |
| 3/8 | 7/8 | -0614 | S95-0614 | S60-0614 | S89-0614 | |
| 3/8 | 1.1/16 | -0617 | | | | |
| 1/2 | 3/4 | -0812 | S95-0812 | S60-0812 | S89-0812 | S94-0812 |
| 1/2 | 7/8 | -0814 | S95-0814 | S60-0814 | S89-0814 | S94-0814 |
| 1/2 | 1.1/16 | -0817 | | S60-0817 | S89-0817 | |
| 3/4 | 3/4 | -1212 | | | S89-1212 | |
| 3/4 | 7/8 | -1214 | S95-1214 | | S89-1214 | |
| 3/4 | 1.1/16 | -1217 | S95-1217 | S60-1217 | S89-1217 | S94-1217 |
| 3/4 | 1.5/16 | -1221 | | | | |
| 1 | 1.5/16 | -1621 | S95-1621 | S60-1621 | S89-1621 | S94-1621 |
| 1 | 1.5/8 | -1626 | | | S89-1626 | |
| 1.1/4 | 1.5/8 | -2026 | | | S89-2026 | S94-2026 |

NPT
S64N
PLUG


| THREAD A | DASH SIZE | NPT MALE PLUG |
|-----------------|------------------|----------------------|
| inch | | PART NO |
| 1/8 | -02 | S64N-02 |
| 1/4 | -04 | S64N-04 |
| 3/8 | -06 | S64N-06 |
| 1/2 | -08 | S64N-08 |
| 3/4 | -12 | S64N-12 |
| 1 | -16 | S64N-16 |
| 1.1/4 | -20 | S64N-20 |
| 1.1/2 | -24 | S64N-24 |
| 2 | -32 | S64N-32 |

NPT
S53N
TUBE WELD


| THREAD A | TUBE ODA | DASH SIZE | NPT MALE TUBE WELD |
|-----------------|-----------------|------------------|---------------------------|
| inch | inch | | PART NO |
| 3/8 | 1/2 | -0608 | S53N-0608 |
| 3/4 | 3/4 | -1212 | S53N-1212 |

NPT/NPT
S24N
REDUCING BUSH


| THREAD A | THREAD B | DASH SIZE | NPT MALE NPT FEMALE FIXED REDUCING BUSH |
|-----------------|-----------------|------------------|--|
| inch | inch | | PART NO |
| 1/4 | 1/8 | -0402 | S24N-0402 |
| 3/8 | 1/8 | -0602 | S24N-0602 |
| 3/8 | 1/4 | -0604 | S24N-0604 |
| 1/2 | 1/8 | -0802 | S24N-0802 |
| 1/2 | 1/4 | -0804 | S24N-0804 |
| 1/2 | 3/8 | -0806 | S24N-0806 |
| 3/4 | 1/8 | -1202 | S24N-1202 |
| 3/4 | 1/4 | -1204 | S24N-1204 |
| 3/4 | 3/8 | -1206 | S24N-1206 |
| 3/4 | 1/2 | -1208 | S24N-1208 |
| 1 | 3/8 | -1606 | S24N-1606 |
| 1 | 1/2 | -1608 | S24N-1608 |
| 1 | 3/4 | -1612 | S24N-1612 |
| 1.1/4 | 1/2 | -2008 | S24N-2008 |
| 1.1/4 | 3/4 | -2012 | S24N-2012 |
| 1.1/4 | 1 | -2016 | S24N-2016 |
| 1.1/2 | 1/2 | -2408 | S24N-2408 |
| 1.1/2 | 1 | -2416 | S24N-2416 |
| 1.1/2 | 1.1/4 | -2420 | S24N-2420 |
| 2 | 1.1/2 | -3224 | S24N-3224 |

ADAPTORS

NPT ADAPTORS

| NPT/NPT | S27N | S72N | S80N |
|----------|------|------|------|
| STRAIGHT | | | |

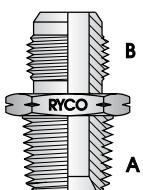
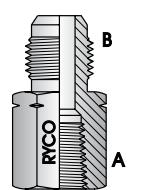
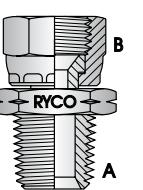
| THREAD A | THREAD B | DASH SIZE | NPT MALE NPT MALE NIPPLE | NPT MALE NPT FEMALE FIXED | NPT MALE NPSM FEMALE SWIVEL |
|-------------|-------------|--------------|-----------------------------|------------------------------|--------------------------------|
| inch | inch | | PART NO | PART NO | PART NO |
| 1/8 | 1/8 | -0202 | S27N-0202 | S72N-0202 | S80N-0202 |
| 1/8 | 1/4 | -0204 | | S72N-0204 | |
| 1/4 | 1/8 | -0402 | S27N-0402 | | |
| 1/4 | 1/4 | -0404 | S27N-0404 | S72N-0404 | S80N-0404 |
| 1/4 | 3/8 | -0406 | | S72N-0406 | |
| 3/8 | 1/4 | -0604 | S27N-0604 | | |
| 3/8 | 3/8 | -0606 | S27N-0606 | S72N-0606 | S80N-0606 |
| 3/8 | 1/2 | -0608 | | S72N-0608 | S80N-0608 |
| 1/2 | 1/4 | -0804 | S27N-0804 | | |
| 1/2 | 3/8 | -0806 | S27N-0806 | | |
| 1/2 | 1/2 | -0808 | S27N-0808 | S72N-0808 | S80N-0808 |
| 1/2 | 3/4 | -0812 | | S72N-0812 | |
| 3/4 | 1/2 | -1208 | S27N-1208 | | |
| 3/4 | 3/4 | -1212 | S27N-1212 | S72N-1212 | S80N-1212 |
| 1 | 3/4 | -1612 | S27N-1612 | | |
| 1 | 1 | -1616 | S27N-1616 | S72N-1616 | S80N-1616 |
| 1.1/4 | 1 | -2016 | S27N-2016 | | |
| 1.1/4 | 1.1/4 | -2020 | S27N-2020 | | S80N-2020 |
| 1.1/2 | 3/4 | -2412 | S27N-2412 | | |
| 1.1/2 | 1.1/2 | -2424 | S27N-2424 | | |
| 2 | 1.1/2 | -3224 | S27N-3224 | | |
| 2 | 2 | -3232 | | | S80N-3232 |

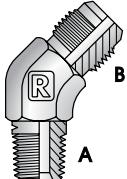
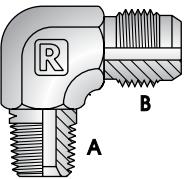
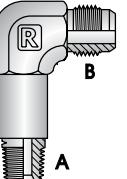
| NPT/NPT | S26N | S81N |
|----------|------|------|
| STRAIGHT | | |

| THREAD A | THREAD B | DASH SIZE | NPT FEMALE SOCKET | NPT FEMALE FIXED NPSM FEMALE SWIVEL |
|-------------|-------------|--------------|----------------------|--|
| inch | inch | | PART NO | PART NO |
| 1/8 | 1/8 | -0202 | S26N-0202 | S81N-0202 |
| 1/4 | 1/4 | -0404 | S26N-0404 | S81N-0404 |
| 3/8 | 3/8 | -0606 | S26N-0606 | S81N-0606 |
| 1/2 | 1/2 | -0808 | S26N-0808 | S81N-0808 |
| 3/4 | 3/4 | -1212 | S26N-1212 | S81N-1212 |
| 1 | 1 | -1616 | S26N-1616 | S81N-1616 |
| 1.1/4 | 1.1/4 | -2020 | | S81N-2020 |
| 2 | 2 | -3232 | S26N-3232 | |

ADAPTORS

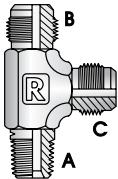
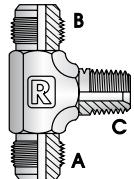
NPT ADAPTORS

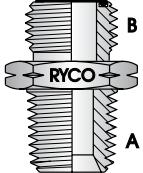
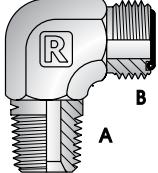
| NPT/JIC | | S7N | S16N | S61N | |
|----------|--------|---|---|--|----------------------------|
| STRAIGHT | |  |  |  | |
| A | B | DASH SIZE | NPT MALE JIC MALE | NPT FEMALE FIXED JIC MALE | NPT MALE JIC FEMALE SWIVEL |
| inch | inch | | PART NO | PART NO | PART NO |
| 1/8 | 7/16 | -0207 | S7N-0207 | S16N-0207 | |
| 1/8 | 1/2 | -0208 | S7N-0208 | | |
| 1/8 | 9/16 | -0209 | S7N-0209 | | |
| 1/4 | 7/16 | -0407 | S7N-0407 | S16N-0407 | S61N-0407 |
| 1/4 | 1/2 | -0408 | S7N-0408 | S16N-0408 | |
| 1/4 | 9/16 | -0409 | S7N-0409 | S16N-0409 | S61N-0409 |
| 1/4 | 3/4 | -0412 | S7N-0412 | | |
| 3/8 | 7/16 | -0607 | S7N-0607 | | |
| 3/8 | 1/2 | -0608 | S7N-0608 | | |
| 3/8 | 9/16 | -0609 | S7N-0609 | S16N-0609 | |
| 3/8 | 3/4 | -0612 | S7N-0612 | | S61N-0612 |
| 3/8 | 7/8 | -0614 | S7N-0614 | | |
| 3/8 | 1.1/16 | -0617 | S7N-0617 | | |
| 1/2 | 7/8 | -0807 | S7N-0807 | | |
| 1/2 | 9/16 | -0809 | S7N-0809 | | |
| 1/2 | 3/4 | -0812 | S7N-0812 | S16N-0812 | S61N-0812 |
| 1/2 | 7/8 | -0814 | S7N-0814 | | |
| 1/2 | 1.1/16 | -0817 | S7N-0817 | S16N-0817 | |
| 3/4 | 9/16 | -1209 | S7N-1209 | | |
| 3/4 | 3/4 | -1212 | S7N-1212 | | |
| 3/4 | 7/8 | -1214 | S7N-1214 | | |
| 3/4 | 1.1/16 | -1217 | S7N-1217 | S16N-1217 | |
| 3/4 | 1.3/16 | -1219 | S7N-1219 | | |
| 3/4 | 1.5/16 | -1221 | S7N-1221 | | |
| 1 | 3/4 | -1612 | S7N-1612 | | |
| 1 | 7/8 | -1614 | S7N-1614 | | |
| 1 | 1.1/16 | -1617 | S7N-1617 | | |
| 1 | 1.3/16 | -1619 | S7N-1619 | | |
| 1 | 1.5/16 | -1621 | S7N-1621 | | |
| 1 | 1.5/8 | -1626 | S7N-1626 | | |
| 1.1/4 | 1.1/16 | -2017 | S7N-2017 | | |
| 1.1/4 | 1.5/16 | -2021 | S7N-2021 | | |
| 1.1/4 | 1.5/8 | -2026 | S7N-2026 | | |
| 1.1/2 | 1.5/8 | -2426 | S7N-2426 | | |
| 1.1/2 | 1.7/8 | -2430 | S7N-2430 | | |
| 2 | 2.1/2 | -3240 | S7N-3240 | | |

| NPT/JIC | | S9N | S8N | S11N | |
|------------------------|--------|---|---|---|---------------------------------|
| 45° ELBOW 90° ELBOW | |  |  |  | |
| A | B | DASH SIZE | NPT MALE JIC MALE 45° ELBOW | NPT MALE JIC MALE 90° ELBOW | NPT MALE EXT JIC MALE 90° ELBOW |
| inch | inch | | PART NO | PART NO | PART NO |
| 1/8 | 7/16 | -0207 | S9N-0207 | S8N-0207 | S11N-0207 |
| 1/8 | 1/2 | -0208 | | S8N-0208 | |
| 1/8 | 9/16 | -0209 | | S8N-0209 | |
| 1/4 | 7/16 | -0407 | S9N-0407 | S8N-0407 | |
| 1/4 | 1/2 | -0408 | S9N-0408 | S8N-0408 | |
| 1/4 | 9/16 | -0409 | S9N-0409 | S8N-0409 | |
| 1/4 | 3/4 | -0412 | S9N-0412 | S8N-0412 | |
| 3/8 | 7/16 | -0607 | | S8N-0607 | |
| 3/8 | 1/2 | -0608 | | S8N-0608 | |
| 3/8 | 9/16 | -0609 | S9N-0609 | S8N-0609 | |
| 3/8 | 3/4 | -0612 | S9N-0612 | S8N-0612 | |
| 3/8 | 7/8 | -0614 | S9N-0614 | S8N-0614 | |
| 1/2 | 9/16 | -0809 | S9N-0809 | S8N-0809 | |
| 1/2 | 3/4 | -0812 | S9N-0812 | S8N-0812 | |
| 1/2 | 7/8 | -0814 | S9N-0814 | S8N-0814 | |
| 1/2 | 1.1/16 | -0817 | S9N-0817 | S8N-0817 | |
| 3/4 | 3/4 | -1212 | | S8N-1212 | |
| 3/4 | 7/8 | -1214 | S9N-1214 | S8N-1214 | |
| 3/4 | 1.1/16 | -1217 | S9N-1217 | S8N-1217 | |
| 3/4 | 1.3/16 | -1219 | | S8N-1219 | |
| 3/4 | 1.5/16 | -1221 | S9N-1221 | S8N-1221 | |
| 1 | 1.1/16 | -1617 | | S8N-1617 | |
| 1 | 1.5/16 | -1621 | S9N-1621 | S8N-1621 | |
| 1 | 1.5/8 | -1626 | | S8N-1626 | |
| 1.1/4 | 1.5/16 | -2021 | | S8N-2021 | |
| 1.1/4 | 1.5/8 | -2026 | S9N-2026 | S8N-2026 | |
| 1.1/2 | 1.7/8 | -2430 | S9N-2430 | S8N-2430 | |
| 2 | 2.1/2 | -3240 | S9N-3240 | S8N-3240 | |

ADAPTORS

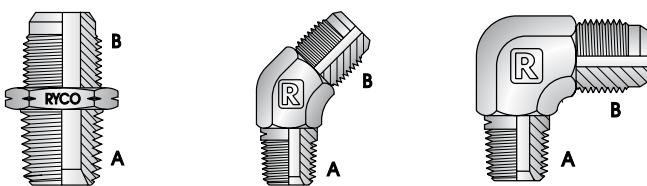
NPT ADAPTORS

| NPT/JIC | | | S21N | NPT/JIC | S20N | | | | |
|---------|--------|-----------|---|-------------|--------|-----------|---|-------------|-------------|
| TEE | | |  | TEE | | |  | | |
| THREAD | | DASH SIZE | NPT MALE JIC MALE JIC MALE | THREAD | | DASH SIZE | JIC MALE JIC MALE NPT MALE | | |
| inch | inch | inch | PART NO | | | PART NO | | | |
| 1/8 | 7/16 | 7/16 | -020707 | S21N-020707 | 7/16 | 1/8 | -070702 | S20N-070702 | |
| 1/4 | 7/16 | 7/16 | -040707 | S21N-040707 | 7/16 | 1/4 | -070704 | S20N-070704 | |
| 1/4 | 9/16 | 9/16 | -040909 | S21N-040909 | 1/2 | 1/2 | -080804 | S20N-080804 | |
| 3/8 | 9/16 | 9/16 | -060909 | S21N-060909 | 9/16 | 1/4 | -090904 | S20N-090904 | |
| 3/8 | 3/4 | 3/4 | -061212 | S21N-061212 | 9/16 | 3/8 | -090906 | S20N-090906 | |
| 1/2 | 3/4 | 3/4 | -081212 | S21N-081212 | 3/4 | 3/8 | -121206 | S20N-121206 | |
| 1/2 | 7/8 | 7/8 | -081414 | S21N-081414 | 3/4 | 1/2 | -121208 | S20N-121208 | |
| 3/4 | 1.1/16 | 1.1/16 | -121717 | S21N-121717 | 7/8 | 1/2 | -141408 | S20N-141408 | |
| | | | | | 1.1/16 | 1.1/16 | -171712 | S20N-171712 | |
| | | | | | 1.5/16 | 1.5/16 | 1 | -212116 | S20N-212116 |

| NPT/ORFS | | | S114N | S145N |
|--|--------|-----------|---|---|
| STRAIGHT 90° ELBOW O RING INCLUDED | | |  |  |
| THREAD | | DASH SIZE | NPT MALE ORFS MALE | NPT MALE ORFS MALE 90° ELBOW |
| A | B | | PART NO | PART NO |
| 1/4 | 9/16 | -0409 | S114N-0409 | S145N-0409 |
| 3/8 | 11/16 | -0611 | S114N-0611 | S145N-0611 |
| 1/2 | 13/16 | -0813 | S114N-0813 | S145N-0813 |
| 1/2 | 1 | -0816 | S114N-0816 | S145N-0816 |
| 3/4 | 1.3/16 | -1219 | S114N-1219 | S145N-1219 |
| 1 | 1.7/16 | -1623 | S114N-1623 | S145N-1623 |

| NPT/SAE | SA7N | SA9N | SA8N |
|---------|------|------|------|
|---------|------|------|------|

**STRAIGHT
45° ELBOW
90° ELBOW**



| THREAD | | DASH SIZE | NPT MALE SAE MALE | NPT MALE SAE MALE 45° ELBOW | NPT MALE SAE MALE 90° ELBOW |
|--------|--------|-----------|----------------------|-----------------------------------|-----------------------------------|
| A | B | | | | |
| inch | inch | | PART NO | PART NO | PART NO |
| 1/8 | 1/2 | -0208 | SA7N-0208 | | |
| 1/8 | 5/8 | -0210 | SA7N-0210 | | SA8N-0210 |
| 1/4 | 7/16 | -0407 | SA7N-0407 | | SA8N-0407 |
| 1/4 | 1/2 | -0408 | SA7N-0408 | | SA8N-0408 |
| 1/4 | 5/8 | -0410 | SA7N-0410 | SA9N-0410 | SA8N-0410 |
| 3/8 | 1/2 | -0608 | SA7N-0608 | | |
| 3/8 | 5/8 | -0610 | SA7N-0610 | | SA8N-0610 |
| 1/2 | 3/4 | -0812 | SA7N-0812 | | |
| 3/4 | 1.1/16 | -1217 | SA7N-1217 | | SA8N-1217 |

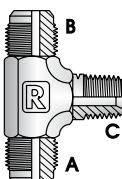
NPT/SAE

SA20N

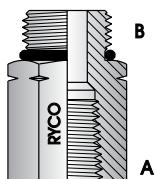
NPT/UNO

S96N

TEE



**STRAIGHT
O RING SUPPLIED**



| THREAD | | | DASH SIZE | SAE MALE SAE MALE NPT MALE |
|--------|------|------|-----------|----------------------------------|
| A | B | C | | |
| inch | inch | inch | | PART NO |
| 7/16 | 7/16 | 1/4 | -070704 | SA20N-070704 |
| 1/2 | 1/2 | 1/4 | -080804 | SA20N-080804 |

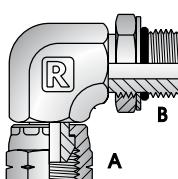
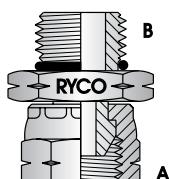
| THREAD | | DASH SIZE | NPT FEMALE FIXED UN O RING MALE |
|--------|--------|-----------|------------------------------------|
| A | B | | |
| inch | inch | | PART NO |
| 1/2 | 3/4 | -0812 | S96N-0812 |
| 3/4 | 1.5/16 | -1221 | S96N-1221 |

NPSM/UNO

S95N

S94N

**STRAIGHT
90° ELBOW
O RING SUPPLIED**

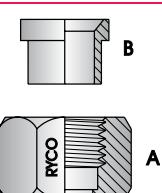


| THREAD | | DASH SIZE | NPSM FEMALE SWIVEL UN O RING MALE | NPSM FEMALE UN O RING MALE |
|--------|------|-----------|--------------------------------------|-------------------------------|
| A | B | | | |
| inch | inch | | PART NO | PART NO |
| 1/4 | 9/16 | -0409 | | S94N-0409 |
| 1/2 | 3/4 | -0812 | S95N-0812 | |

JIC

S6

TUBE NUT &
SLEEVE
(FLARE TYPE)

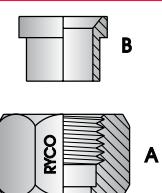


| THREAD A | TUBE OD B | DASH SIZE | JIC FEMALE NUT & SLEEVE |
|-------------|--------------|--------------|----------------------------|
| inch | inch | | PART NO |
| 7/16 | 1/4 | -0704 | S6-0704 |
| 1/2 | 5/16 | -0805 | S6-0805 |
| 9/16 | 3/8 | -0906 | S6-0906 |
| 3/4 | 1/2 | -1208 | S6-1208 |
| 7/8 | 5/8 | -1410 | S6-1410 |
| 1.1/16 | 3/4 | -1712 | S6-1712 |
| 1.3/16 | 7/8 | -1914 | S6-1914 |
| 1.5/16 | 1 | -2116 | S6-2116 |
| 1.5/8 | 1.1/4 | -2620 | S6-2620 |

JIC

S6M

TUBE NUT &
METRIC SLEEVE
(FLARE TYPE)

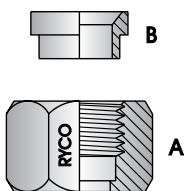


| THREAD A | TUBE OD B | DASH SIZE | JIC FEMALE NUT & METRIC SLEEVE |
|-------------|--------------|--------------|-----------------------------------|
| inch | mm | | PART NO |
| 7/16 | 6 | -0706 | S6M-0706 |
| 1/2 | 8 | -0808 | S6M-0808 |
| 9/16 | 10 | -0910 | S6M-0910 |
| 3/4 | 12 | -1212 | S6M-1212 |
| 7/8 | 16 | -1416 | S6M-1416 |
| 1.1/16 | 19 | -1719 | S6M-1719 |
| 1.3/16 | 20 | -1920 | S6M-1920 |
| 1.5/16 | 25 | -2125 | S6M-2125 |
| 1.5/8 | 32 | -2632 | S6M-2632 |

JIC

S6S

TUBE NUT &
SHORT SLEEVE
(FLARE TYPE)

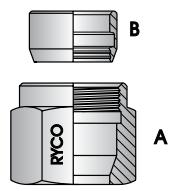


| THREAD A | THREAD B | DASH SIZE | JIC FEMALE NUT & SHORT SLEEVE |
|-------------|-------------|--------------|----------------------------------|
| inch | inch | | PART NO |
| 9/16 | 3/8 | -0906 | S6S-0906 |
| 3/4 | 1/2 | -1208 | S6S-1208 |
| 7/8 | 5/8 | -1410 | S6S-1410 |

J-LOK

S134

JIC FEMALE NUT
& FLARELESS OLIVE

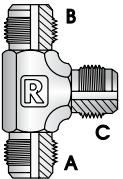
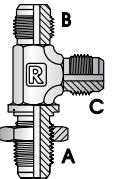
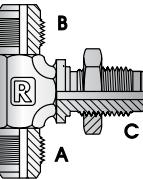


| THREAD A | TUBE OD B | DASH SIZE | J-LOK NUT & OLIVE |
|-------------|--------------|--------------|----------------------|
| inch | inch | | PART NO |
| 7/16 | 1/4 | -0704 | S134-0704 |
| 9/16 | 3/8 | -0906 | S134-0906 |
| 3/4 | 1/2 | -1208 | S134-1208 |
| 7/8 | 5/8 | -1410 | S134-1410 |
| 1.1/16 | 3/4 | -1712 | S134-1712 |
| 1.5/16 | 1 | -2116 | S134-2116 |

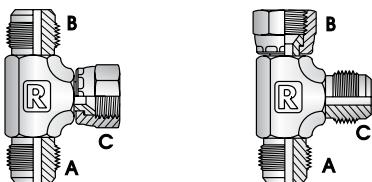
NOTE: S134 Assembly Instructions page 490 of the 2019 - PRODUCT TECHNICAL MANUAL - HYDRAULICS.

ADAPTORS

JIC ADAPTORS

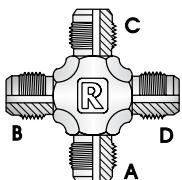
| JIC/JIC | | | S19 | S62 | S63 | |
|---------|--------|--------|---|---|--|---|
| TEE | | |  |  |  | |
| A | B | C | DASH SIZE | JIC MALE JIC MALE JIC MALE | JIC MALE BULKHEAD JIC MALE JIC MALE | JIC MALE JIC MALE JIC MALE BULKHEAD |
| inch | inch | inch | | PART NO | PART NO | PART NO |
| 7/16 | 7/16 | 7/16 | -070707 | S19-070707 | S62-070707 | S63-070707 |
| 1/2 | 1/2 | 1/2 | -080808 | S19-080808 | S62-080808 | S63-080808 |
| 9/16 | 9/16 | 9/16 | -090909 | S19-090909 | S62-090909 | S63-090909 |
| 9/16 | 9/16 | 3/4 | -090912 | | S62-090912 | |
| 3/4 | 1/2 | 3/4 | -120812 | S19-120812 | | |
| 3/4 | 3/4 | 9/16 | -121209 | S19-121209 | | |
| 3/4 | 3/4 | 3/4 | -121212 | S19-121212 | S62-121212 | S63-121212 |
| 3/4 | 3/4 | 7/8 | -121214 | S19-121214 | S62-121214 | |
| 3/4 | 3/4 | 1.1/16 | -121217 | S19-121217 | | |
| 7/8 | 3/4 | 7/8 | -141214 | S19-141214 | | |
| 7/8 | 7/8 | 3/4 | -141412 | S19-141412 | | |
| 7/8 | 7/8 | 7/8 | -141414 | S19-141414 | S62-141414 | S63-141414 |
| 7/8 | 7/8 | 1.1/16 | -141417 | S19-141417 | S62-141417 | |
| 1.1/16 | 3/4 | 3/4 | -171212 | S19-171212 | | |
| 1.1/16 | 7/8 | 7/8 | -171414 | S19-171414 | | |
| 1.1/16 | 1.1/16 | 7/8 | -171714 | S19-171714 | | |
| 1.1/16 | 1.1/16 | 1.1/16 | -171717 | S19-171717 | S62-171717 | S63-171717 |
| 1.1/16 | 1.1/16 | 1.5/16 | -171721 | S19-171721 | | |
| 1.1/16 | 1.1/16 | 1.5/8 | -171726 | S19-171726 | | |
| 1.3/16 | 1.3/16 | 1.3/16 | -191919 | S19-191919 | | |
| 1.5/16 | 7/8 | 7/8 | -211414 | S19-211414 | | |
| 1.5/16 | 1.1/16 | 1.1/16 | -211717 | S19-211717 | | |
| 1.5/16 | 1.5/16 | 7/8 | -212114 | S19-212114 | | |
| 1.5/16 | 1.5/16 | 1.1/16 | -212117 | S19-212117 | | |
| 1.5/16 | 1.5/16 | 1.5/16 | -212121 | S19-212121 | S62-212121 | S63-212121 |
| 1.5/8 | 1.5/8 | 1.5/8 | -262626 | S19-262626 | S62-262626 | S63-262626 |

| JIC/JIC | S68 | S67 |
|----------------|------------|------------|
|----------------|------------|------------|

TEE


| A | THREAD B | C | DASH SIZE | JIC MALE JIC MALE JIC FEMALE SWIVEL | JIC MALE JIC FEMALE SWIVEL JIC MALE |
|--------|-------------|--------|--------------|---|---|
| inch | inch | inch | | PART NO | PART NO |
| 7/16 | 7/16 | 7/16 | -070707 | S68-070707 | S67-070707 |
| 1/2 | 1/2 | 1/2 | -080808 | S68-080808 | S67-080808 |
| 9/16 | 9/16 | 9/16 | -090909 | S68-090909 | S67-090909 |
| 9/16 | 3/4 | 9/16 | -091209 | | S67-091209 |
| 3/4 | 3/4 | 9/16 | -121209 | | S67-121209 |
| 3/4 | 3/4 | 3/4 | -121212 | S68-121212 | S67-121212 |
| 7/8 | 7/8 | 9/16 | -141409 | | S67-141409 |
| 7/8 | 7/8 | 3/4 | -141412 | | S67-141412 |
| 7/8 | 7/8 | 7/8 | -141414 | S68-141414 | S67-141414 |
| 7/8 | 7/8 | 1.1/16 | -141417 | | S67-141417 |
| 7/8 | 1.1/16 | 7/8 | -141714 | | S67-141714 |
| 1.1/16 | 1.1/16 | 7/8 | -171714 | S68-171714 | S67-171714 |
| 1.1/16 | 1.1/16 | 1.1/16 | -171717 | S68-171717 | S67-171717 |
| 1.1/16 | 1.5/16 | 1.1/16 | -172117 | | S67-172117 |
| 1.5/16 | 1.5/16 | 7/8 | -212114 | | S67-212114 |
| 1.5/16 | 1.5/16 | 1.1/16 | -212117 | S68-212117 | S67-212117 |
| 1.5/16 | 1.5/16 | 1.5/16 | -212121 | S68-212121 | S67-212121 |
| 1.5/8 | 1.5/8 | 1.5/8 | -262626 | S68-262626 | S67-262626 |
| 1.7/8 | 1.7/8 | 1.7/8 | -303030 | S68-303030 | S67-303030 |

| JIC | S100 | JIC LOCK NUT | 35/37 |
|------------|-------------|---------------------|--------------|
|------------|-------------|---------------------|--------------|

CROSS

LOCK NUT

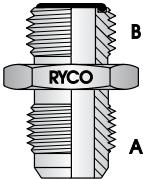
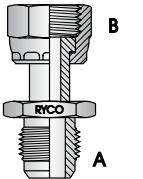
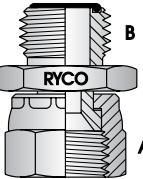

| THREAD A, B, C, D | DASH SIZE | JIC MALE CROSS |
|----------------------|--------------|----------------------|
| inch | | PART NO |
| 9/16 | -09090909 | S100-09090909 |
| 3/4 | -12121212 | S100-12121212 |
| 7/8 | -14141414 | S100-14141414 |
| 1.1/16 | -17171717 | S100-17171717 |
| 1.5/16 | -21212121 | S100-21212121 |

| THREAD | DASH SIZE | JIC LOCK NUT |
|--------|--------------|-----------------|
| inch | | PART NO |
| 7/16 | -07 | 37-07 |
| 1/2 | -08 | 37-08 |
| 9/16 | -09 | 37-09 |
| 3/4 | -12 | 37-12 |
| 7/8 | -14 | 37-14 |
| 1.1/16 | -17 | 37-17 |
| 1.3/16 | -19 | 37-19 |
| 1.5/16 | -21 | 37-21 |
| 1.5/8 | -26 | 35-26 |

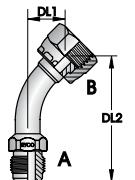
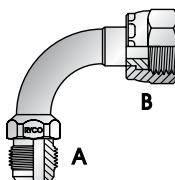
NOTE: 37- is JIC B/H Lock Nut, 35- is UNO Adj. Male Nut (-26 size is common for both).

ADAPTORS

JIC ADAPTORS

| JIC/ORFS | S108 | S109 | S110 |
|---------------------------------|---|---|--|
| STRAIGHT O RING INCLUDED | | | |
| |  |  |  |

| THREAD A | THREAD B | DASH SIZE | JIC MALE ORFS MALE | JIC MALE ORFS FEMALE SWIVEL | JIC FEMALE SWIVEL ORFS MALE |
|-------------|-------------|--------------|-----------------------|--------------------------------|--------------------------------|
| inch | inch | | PART NO | PART NO | PART NO |
| 7/16 | 9/16 | -0709 | S108-0709 | S109-0709 | S110-0709 |
| 9/16 | 11/16 | -0911 | S108-0911 | S109-0911 | S110-0911 |
| 3/4 | 13/16 | -1213 | S108-1213 | S109-1213 | S110-1213 |
| 7/8 | 13/16 | -1413 | S108-1413 | | S110-1413 |
| 7/8 | 1 | -1416 | S108-1416 | S109-1416 | S110-1416 |
| 1.1/16 | 1.3/16 | -1719 | S108-1719 | S109-1719 | S110-1719 |
| 1.5/16 | 1.7/16 | -2123 | S108-2123 | S109-2123 | S110-2123 |

| JIC/ORFS | S138 | S137 |
|--|------|--|
| 45° TUBE BEND 90° TUBE BEND | |  |
|  | | |

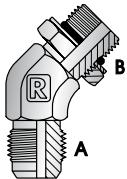
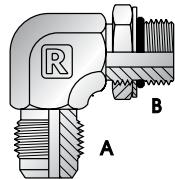
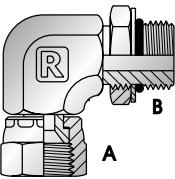
| THREAD A | THREAD B | DASH SIZE | JIC MALE ORFS FEMALE SWIVEL 45° TUBE BEND | | JIC MALE ORFS FEMALE SWIVEL 90° TUBE BEND | | | |
|-------------|-------------|--------------|---|-----|---|-----------|-----|-----|
| inch | inch | | PART NO | DL1 | DL2 | PART NO | DL1 | DL2 |
| 7/16 | 9/16 | -0709 | S138-0709 | 21 | 42 | S137-0709 | 32 | 39 |
| 9/16 | 11/16 | -0911 | S138-0911 | 28 | 62 | S137-0911 | 38 | 46 |
| 3/4 | 13/16 | -1213 | S138-1213 | 20 | 62 | S137-1213 | 40 | 56 |
| 7/8 | 1 | -1416 | S138-1416 | 23 | 77 | S137-1416 | 47 | 65 |
| 7/8 | 1.3/16 | -1419 | | | | S137-1419 | 49 | 65 |
| 1.1/16 | 1.3/16 | -1719 | S138-1719 | 27 | 87 | S137-1719 | 59 | 81 |
| 1.5/16 | 1.7/16 | -2123 | S138-2123 | 45 | 104 | S137-2123 | 71 | 89 |

NOTE: Drop Lengths (DL) dimensions are in millimetres.

| JIC/UNO | | S90 | S107 | S101 |
|-----------------------------|--------------|----------------------------|--------------------------------|-------------------------------------|
| STRAIGHT O RING SUPPLIED | | | | |
| THREAD A | DASH SIZE | JIC MALE UN O RING MALE | JIC MALE EXT UN O RING MALE | JIC FEMALE SWIVEL UN O RING MALE |
| inch | inch | | PART NO | PART NO |
| 7/16 | 7/16 | -0707 | S90-0707 | S101-0707 |
| 7/16 | 9/16 | -0709 | S90-0709 | S101-0709 |
| 7/16 | 3/4 | -0712 | S90-0712 | |
| 1/2 | 1/2 | -0808 | S90-0808 | |
| 1/2 | 3/4 | -0812 | S90-0812 | |
| 1/2 | 7/8 | -0814 | S90-0814 | S101-0814 |
| 9/16 | 7/16 | -0907 | S90-0907 | S101-0907 |
| 9/16 | 1/2 | -0908 | S90-0908 | |
| 9/16 | 9/16 | -0909 | S90-0909 | S101-0909 |
| 9/16 | 3/4 | -0912 | S90-0912 | S101-0912 |
| 9/16 | 7/8 | -0914 | S90-0914 | S101-0914 |
| 9/16 | 1.1/16 | -0917 | S90-0917 | |
| 3/4 | 7/16 | -1207 | S90-1207 | |
| 3/4 | 9/16 | -1209 | S90-1209 | S101-1209 |
| 3/4 | 3/4 | -1212 | S90-1212 | S101-1212 |
| 3/4 | 7/8 | -1214 | S90-1214 | S101-1214 |
| 3/4 | 1.1/16 | -1217 | S90-1217 | S101-1217 |
| 3/4 | 1.5/16 | -1221 | S90-1221 | |
| 7/8 | 3/4 | -1412 | S90-1412 | S101-1412 |
| 7/8 | 7/8 | -1414 | S90-1414 | S101-1414 |
| 7/8 | 1.1/16 | -1417 | S90-1417 | S101-1417 |
| 7/8 | 1.5/16 | -1421 | S90-1421 | S101-1421 |
| 1.1/16 | 3/4 | -1712 | S90-1712 | S101-1712 |
| 1.1/16 | 7/8 | -1714 | S90-1714 | S101-1714 |
| 1.1/16 | 1.1/16 | -1717 | S90-1717 | S101-1717 |
| 1.1/16 | 1.3/16 | -1719 | S90-1719 | |
| 1.1/16 | 1.5/16 | -1721 | S90-1721 | S101-1721 |
| 1.1/16 | 1.5/8 | -1726 | S90-1726 | |
| 1.3/16 | 1.1/16 | -1917 | S90-1917 | |
| 1.3/16 | 1.3/16 | -1919 | S90-1919 | |
| 1.3/16 | 1.5/16 | -1921 | S90-1921 | |
| 1.5/16 | 3/4 | -2112 | S90-2112 | |
| 1.5/16 | 7/8 | -2114 | S90-2114 | S101-2114 |
| 1.5/16 | 1.1/16 | -2117 | S90-2117 | S101-2117 |
| 1.5/16 | 1.3/16 | -2119 | S90-2119 | |
| 1.5/16 | 1.5/16 | -2121 | S90-2121 | S101-2121 |
| 1.5/16 | 1.5/8 | -2126 | S90-2126 | |
| 1.5/8 | 1.1/16 | -2617 | S90-2617 | |
| 1.5/8 | 1.5/16 | -2621 | S90-2621 | |
| 1.5/8 | 1.5/8 | -2626 | S90-2626 | S101-2626 |
| 1.5/8 | 1.7/8 | -2630 | S90-2630 | |
| 1.7/8 | 1.7/8 | -3030 | S90-3030 | S101-3030 |

ADAPTORS

JIC ADAPTORS

| JIC/UNO | | S88 | S91 | S86 | |
|---------|--------|---|---|--|--|
| | |  |  |  | |
| A | B | DASH SIZE | JIC MALE UN O RING MALE 45° ELBOW | JIC MALE UN O RING MALE 90° ELBOW | JIC FEMALE SWIVEL UN O RING MALE 90° ELBOW |
| inch | inch | | PART NO | PART NO | PART NO |
| 7/16 | 7/16 | -0707 | S88-0707 | S91-0707 | |
| 7/16 | 1/2 | -0708 | | S91-0708 | |
| 7/16 | 9/16 | -0709 | | S91-0709 | |
| 1/2 | 1/2 | -0808 | | S91-0808 | |
| 9/16 | 7/16 | -0907 | | S91-0907 | |
| 9/16 | 1/2 | -0908 | | S91-0908 | |
| 9/16 | 9/16 | -0909 | S88-0909 | S91-0909 | S86-0909 |
| 9/16 | 3/4 | -0912 | S88-0912 | S91-0912 | |
| 9/16 | 7/8 | -0914 | | S91-0914 | |
| 9/16 | 1.1/16 | -0917 | | S91-0917 | |
| 3/4 | 9/16 | -1209 | | S91-1209 | |
| 3/4 | 3/4 | -1212 | S88-1212 | S91-1212 | S86-1212 |
| 3/4 | 7/8 | -1214 | S88-1214 | S91-1214 | |
| 3/4 | 1.1/16 | -1217 | | S91-1217 | |
| 3/4 | 1.5/16 | -1221 | | S91-1221 | |
| 7/8 | 3/4 | -1412 | S88-1412 | S91-1412 | S86-1412 |
| 7/8 | 7/8 | -1414 | S88-1414 | S91-1414 | S86-1414 |
| 7/8 | 1.1/16 | -1417 | | S91-1417 | |
| 1.1/16 | 3/4 | -1712 | S88-1712 | S91-1712 | |
| 1.1/16 | 7/8 | -1714 | | S91-1714 | |
| 1.1/16 | 1.1/16 | -1717 | S88-1717 | S91-1717 | S86-1717 |
| 1.1/16 | 1.3/16 | -1719 | | S91-1719 | |
| 1.1/16 | 1.5/16 | -1721 | | S91-1721 | |
| 1.3/16 | 1.1/16 | -1917 | | S91-1917 | |
| 1.3/16 | 1.3/16 | -1919 | S88-1919 | S91-1919 | |
| 1.3/16 | 1.5/16 | -1921 | | S91-1921 | |
| 1.5/16 | 1.1/16 | -2117 | S88-2117 | S91-2117 | |
| 1.5/16 | 1.3/16 | -2119 | S88-2119 | | |
| 1.5/16 | 1.5/16 | -2121 | S88-2121 | S91-2121 | |
| 1.5/16 | 1.5/8 | -2126 | S88-2126 | S91-2126 | |
| 1.5/8 | 1.5/16 | -2621 | S88-2621 | S91-2621 | |
| 1.5/8 | 1.5/8 | -2626 | S88-2626 | S91-2626 | |

ADAPTORS

METRIC ADAPTORS

METRIC

M73

**PLUG
REQUIRES BONDED
SEAL (P/N MB)**



METRIC

MBD

**METAL BONDED SEAL
WITH CENTRALISING LIP**



| THREAD A | METRIC PLUG |
|-------------|-----------------|
| mm | PART NO |
| 12x1,5 | M73-1215 |
| 14x1,5 | M73-1415 |
| 16x1,5 | M73-1615 |
| 18x1,5 | M73-1815 |
| 20x1,5 | M73-2015 |
| 22x1,5 | M73-2215 |
| 24x1,5 | M73-2415 |
| 26x1,5 | M73-2615 |
| 27x2,0 | M73-2720 |
| 28x1,5 | M73-2815 |
| 30x2,0 | M73-3020 |
| 33x2,0 | M73-3320 |
| 36x2,0 | M73-3620 |
| 42x2,0 | M73-4220 |
| 52x2,0 | M73-5220 |

| THREAD | DASH SIZE | METRIC METAL BONDED SEAL WITH CENTRALISING LIP | Pack Qty |
|--------|-----------|---|----------|
| mm | | PART NO | |
| 10 | -10 | MBD-10 | 10 |
| 12 | -12 | MBD-12 | 10 |
| 14 | -14 | MBD-14 | 10 |
| 16 | -16 | MBD-16 | 10 |
| 18 | -18 | MBD-18 | 10 |
| 20 | -20 | MBD-20 | 10 |
| 22 | -22 | MBD-22 | 5 |
| 24 | -24 | MBD-24 | 5 |
| 26 | -26 | MBD-26 | 5 |
| 30 | -30 | MBD-30 | 5 |
| 28 | -28 | MBD-28 | 5 |
| 30 | -30 | MBD-30 | 5 |
| 33 | -33 | MBD-33 | 5 |
| 36 | -36 | MBD-36 | 5 |
| 42 | -42 | MBD-42 | 5 |
| 48 | -48 | MBD-48 | 5 |

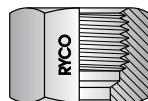
Note: Bonded Seals are sold only in packs of 5 or 10. Part Number Series for individual seal is MB. Example: Order Part No MB-12 for individual seal. (D is removed from MBD).

METRIC

M6L



**DLK LIGHT SERIES
NUT AND OLIVE
(CUTTING RING)**



METRIC

M6S

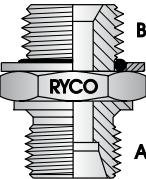
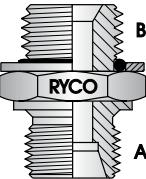
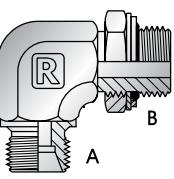
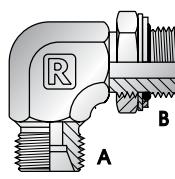


**DKS HEAVY SERIES
NUT AND OLIVE
(CUTTING RING)**



| THREAD | TUBE OD | DASH SIZE | DKL NUT AND OLIVE |
|--------|---------|-----------|----------------------|
| mm | mm | | PART NO |
| 12x1,5 | 6 | -06 | M6L-06 |
| 14x1,5 | 8 | -08 | M6L-08 |
| 16x1,5 | 10 | -10 | M6L-10 |
| 18x1,5 | 12 | -12 | M6L-12 |
| 22x1,5 | 15 | -15 | M6L-15 |
| 26x1,5 | 18 | -18 | M6L-18 |
| 30x2,0 | 22 | -22 | M6L-22 |
| 36x2,0 | 28 | -28 | M6L-28 |

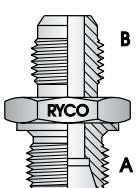
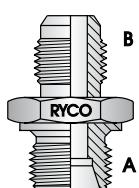
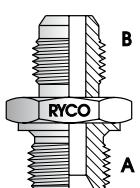
| THREAD | TUBE OD | DASH SIZE | DKS NUT AND OLIVE |
|--------|---------|-----------|----------------------|
| mm | mm | | PART NO |
| 14x1,5 | 6 | -06 | M6S-06 |
| 16x1,5 | 8 | -08 | M6S-08 |
| 18x1,5 | 10 | -10 | M6S-10 |
| 20x1,5 | 12 | -12 | M6S-12 |
| 22x1,5 | 14 | -14 | M6S-14 |
| 24x1,5 | 16 | -16 | M6S-16 |
| 30x2,0 | 20 | -20 | M6S-20 |
| 36x2,0 | 25 | -25 | M6S-25 |
| 42x2,0 | 30 | -30 | M6S-30 |
| 52x2,0 | 38 | -38 | M6S-38 |

| METRIC/BSPP O RING | M75L | M75S | M77L | M77S | | | | | | | |
|---|---|---|---|---|---------------------------------------|--|--|------------------|------------|------------------|------------|
| <p>STRAIGHT 90° ELBOW BSPP O RING AND RETAINING RING SUPPLIED METRIC END REQUIRES BONDED SEAL (P/N MB) IF USED IN A PORT</p> |  |  |  |  | | | | | | | |
| THREAD | A | B | DASH SIZE | DKL MALE 24° CONE BSPP O RING MALE | DKS MALE 24° CONE BSPP O RING MALE | DKL MALE 24° CONE BSPP O RING MALE 90° ELBOW | DKS MALE 24° CONE BSPP O RING MALE 90° ELBOW | | | | |
| inch | inch | | | PART NO | Tube OD mm | PART NO | Tube OD mm | PART NO | Tube OD mm | PART NO | Tube OD mm |
| 14x1,5 | 1/4 | -1404 | M75L-1404 | 8 | | | | | | | |
| 16x1,5 | 1/4 | -1604 | | | | M75S-1604 | 8 | | | | |
| 18x1,5 | 1/8 | -1802 | | | | M75S-1802 | 10 | | | | |
| 18x1,5 | 1/4 | -1804 | | | | M75S-1804 | 10 | M77L-1804 | 12 | M77S-1804 | 10 |
| 18x1,5 | 3/8 | -1806 | | | | M75S-1806 | 10 | M77L-1806 | 12 | | |
| 18x1,5 | 1/2 | -1808 | M75L-1808 | 12 | | | | M77L-1808 | 12 | | |
| 20x1,5 | 3/8 | -2006 | | | | M75S-2006 | 12 | | | | |
| 22x1,5 | 1/2 | -2208 | | | | M75S-2208 | 14 | | | | |
| 22x1,5 | 3/4 | -2212 | M75L-2212 | 15 | | | | | | | |
| 24x1,5 | 3/8 | -2406 | | | | M75S-2406 | 16 | | | | |
| 24x1,5 | 1/2 | -2408 | | | | M75S-2408 | 16 | | | M77S-2408 | 16 |
| 30x2,0 | 1/2 | -3008 | | | | | | | | M77S-3008 | 20 |
| 30x2,0 | 3/4 | -3012 | | | | M75S-3012 | 20 | | | | |
| 36x2,0 | 3/4 | -3612 | | | | M75S-3612 | 25 | | | M77S-3612 | 25 |
| 36x2,0 | 1 | -3616 | | | | M75S-3616 | 25 | | | | |
| 42x2,0 | 3/4 | -4212 | | | | | | | | M77S-4212 | 30 |
| 42x2,0 | 1.1/4 | -4220 | | | | M75S-4220 | 30 | | | | |
| 52x2,0 | 1.1/2 | -5224 | | | | M75S-5224 | 38 | | | | |

ADAPTORS

METRIC ADAPTORS

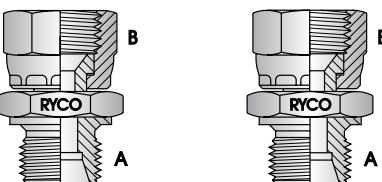
| METRIC/JIC | | M7 | M7L | M7S |
|-------------|--------------|-------------------------|-------------------------------|-------------------------------|
| THREAD A | DASH SIZE | METRIC MALE JIC MALE | DKL MALE 24° CONE JIC MALE | DKS MALE 24° CONE JIC MALE |
| inch | inch | PART NO | PART NO | Tube OD mm |
| 12x1,5 | 7/16 | -1207 | M7L-1207 | 6 |
| 12x1,5 | 9/16 | -1209 | M7L-1209 | 6 |
| 14x1,5 | 9/16 | -1409 | M7L-1409 | 8 |
| 14x1,5 | 3/4 | -1412 | M7L-1412 | 8 |
| 16x1,5 | 7/16 | -1607 | M7L-1607 | 10 |
| 16x1,5 | 9/16 | -1609 | M7L-1609 | |
| 16x1,5 | 3/4 | -1612 | M7L-1612 | |
| 16x1,5 | 7/8 | -1614 | M7L-1614 | |
| 18x1,5 | 9/16 | -1809 | | M7S-1809 10 |
| 18x1,5 | 9/16 | -1809 | M7L-1809 | 12 |
| 18x1,5 | 3/4 | -1812 | M7L-1812 | 12 |
| 18x1,5 | 7/8 | -1814 | M7L-1814 | |
| 20x1,5 | 3/4 | -2012 | M7-2012 | |
| 20x1,5 | 7/8 | -2014 | M7-2014 | |
| 20x1,5 | 1.1/16 | -2017 | M7-2017 | |
| 22x1,5 | 3/4 | -2212 | | M7L-2212 15 |
| 22x1,5 | 7/8 | -2214 | | M7L-2214 15 |
| 22x1,5 | 1.1/16 | -2217 | M7-2217 | |
| 24x1,5 | 3/4 | -2412 | | M7S-2412 16 |
| 24x1,5 | 1.1/16 | -2417 | | M7S-2417 16 |
| 26x1,5 | 1.1/16 | -2617 | M7-2617 | |
| 26x1,5 | 1.5/16 | -2621 | M7-2621 | |
| 27x2,0 | 1.1/16 | -2717 | M7-2717 | |
| 27x2,0 | 1.5/16 | -2721 | M7-2721 | |
| 28x1,5 | 1.1/16 | -2817 | M7-2817 | |
| 28x1,5 | 1.5/16 | -2821 | M7-2821 | |
| 30x2,0 | 7/8 | -3014 | | M7S-3014 20 |
| 33x2,0 | 1.1/16 | -3317 | M7-3317 | |
| 33x2,0 | 1.5/16 | -3321 | M7-3321 | |
| 33x2,0 | 1.5/8 | -3326 | M7-3326 | |
| 36x2,0 | 1.1/16 | -3617 | | M7S-3617 25 |
| 42x2,0 | 1.5/16 | -4221 | M7-4221 | |
| 42x2,0 | 1.5/8 | -4226 | M7-4226 | |
| 42x2,0 | 1.7/8 | -4230 | M7-4230 | |
| 48x2,0 | 1.5/8 | -4826 | M7-4826 | |
| 48x2,0 | 1.7/8 | -4830 | M7-4830 | |



STRAIGHT
METRIC END REQUIRES
BONDED SEAL (P/N MB)
IF USED IN A PORT

| METRIC/JIC | M71L | M71S |
|------------|------|------|
|------------|------|------|

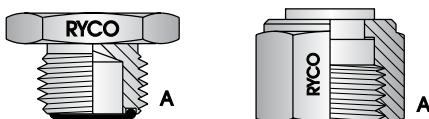
STRAIGHT
METRIC END REQUIRES
BONDED SEAL (P/N MB)
IF USED IN A PORT



| THREAD A | THREAD B | DASH SIZE | DKL MALE 24° CONE JIC FEMALE | Tube OD mm | DKS MALE 24° CONE JIC FEMALE | Tube OD mm |
|-------------|-------------|-----------|---------------------------------|---------------|---------------------------------|---------------|
| inch | inch | | part no | Tube OD mm | part no | Tube OD mm |
| 18x1,5 | 7/16 | -1807 | | | M71S-1807 | 10 |
| 18x1,5 | 9/16 | -1809 | | | M71S-1809 | 10 |
| 18x1,5 | 9/16 | -1809 | M71L-1809 | 12 | | |
| 24x1,5 | 3/4 | -2412 | | | M71S-2412 | 16 |
| 30x2,0 | 1.1/16 | -3017 | | | M71S-3017 | 20 |

| ORFS | S111 | S113 |
|------|------|------|
|------|------|------|

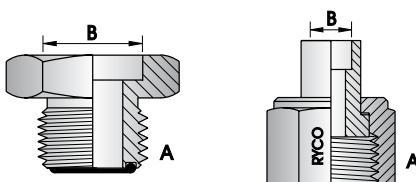
**PLUG
CAP
O RING INCLUDED**



| THREAD A | DASH SIZE | ORFS MALE PLUG | ORFS FEMALE CAP |
|-------------|--------------|-------------------|--------------------|
| inch | | PART NO | PART NO |
| 9/16 | -09 | S111-09 | S113-09 |
| 11/16 | -11 | S111-11 | S113-11 |
| 13/16 | -13 | S111-13 | S113-13 |
| 1 | -16 | S111-16 | S113-16 |
| 1.3/16 | -19 | S111-19 | S113-19 |
| 1.7/16 | -23 | S111-23 | S113-23 |
| 1.11/16 | -27 | S111-27 | S113-27 |
| 2 | -32 | S111-32 | S113-32 |

| ORFS | S115 | S106 |
|------|------|------|
|------|------|------|

**TUBE WELD
O RING INCLUDED**



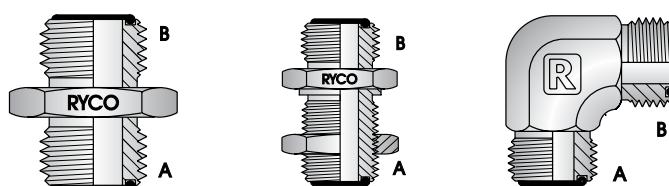
| THREAD A | TUBE OD B | DASH SIZE | ORFS MALE TUBE WELD | ORFS FEMALE SWIVEL TUBE WELD |
|-------------|--------------|--------------|------------------------|------------------------------------|
| inch | inch | | PART NO | PART NO |
| 9/16 | 1/4 | -0904 | S115-0904 | S106-0904 |
| 11/16 | 3/8 | -1106 | S115-1106 | S106-1106 |
| 13/16 | 1/2 | -1308 | S115-1308 | S106-1308 |
| 1 | 5/8 | -1610 | S115-1610 | S106-1610 |
| 1.3/16 | 3/4 | -1912 | S115-1912 | S106-1912 |
| 1.7/16 | 1 | -2316 | S115-2316 | S106-2316 |
| 1.11/16 | 1.1/4 | -2720 | S115-2720 | S106-2720 |

ADAPTORS

ORFS ADAPTORS

| ORFS/ORFS | S116 | S141 | S117 |
|-----------|------|------|------|
|-----------|------|------|------|

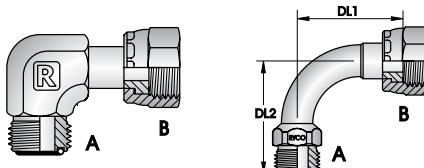
**STRAIGHT
BULKHEAD NIPPLE
90° ELBOW
O RINGS INCLUDED**



| THREAD A | THREAD B | DASH SIZE | ORFS MALE ORFS MALE | ORFS MALE BULKHEAD ORFS MALE | ORFS MALE ORFS MALE 90° ELBOW |
|-------------|-------------|--------------|------------------------|------------------------------------|-------------------------------------|
| inch | inch | | PART NO | PART NO | PART NO |
| 9/16 | 9/16 | -0909 | S116-0909 | S141-0909 | S117-0909 |
| 11/16 | 9/16 | -1109 | S116-1109 | | |
| 11/16 | 11/16 | -1111 | S116-1111 | S141-1111 | S117-1111 |
| 13/16 | 11/16 | -1311 | S116-1311 | | |
| 13/16 | 13/16 | -1313 | S116-1313 | S141-1313 | S117-1313 |
| 1 | 13/16 | -1613 | S116-1613 | | |
| 1 | 1 | -1616 | S116-1616 | S141-1616 | S117-1616 |
| 1.3/16 | 9/16 | -1909 | S116-1909 | | |
| 1.3/16 | 13/16 | -1913 | S116-1913 | | |
| 1.3/16 | 1 | -1916 | S116-1916 | | |
| 1.3/16 | 1.3/16 | -1919 | S116-1919 | S141-1919 | S117-1919 |
| 1.7/16 | 1.3/16 | -2319 | S116-2319 | | |
| 1.7/16 | 1.7/16 | -2323 | S116-2323 | S141-2323 | S117-2323 |
| 1.11/16 | 1.11/16 | -2727 | | S141-2727 | |

| ORFS/ORFS | S118 | S154 |
|-----------|------|------|
|-----------|------|------|

**STRAIGHT
BULKHEAD NIPPLE
90° ELBOW
O RINGS INCLUDED**



| THREAD A | THREAD B | DASH SIZE | ORFS MALE ORFS FEMALE SWIVEL 90° ELBOW | ORFS MALE ORFS MALE 90° ELBOW | DL1 | DL2 |
|-------------|-------------|--------------|--|-------------------------------------|-----|-----|
| inch | inch | | PART NO | PART NO | | |
| 9/16 | 9/16 | -0909 | S118-0909 | | | |
| 11/16 | 11/16 | -1111 | S118-1111 | | | |
| 13/16 | 13/16 | -1313 | S118-1313 | | | |
| 1 | 1 | -1616 | S118-1616 | | | |
| 1.3/16 | 1.3/16 | -1919 | S118-1919 | | | |
| 1.7/16 | 1.7/16 | -2323 | S118-2323 | S154-2323 | 84 | 80 |

NOTE: Drop Lengths (DL) dimensions are in millimetres.

| ORFS/ORFS | | | S119 | S120 | S121 |
|--|-------------|--------------|-----------------------------|--|--|
| TEE O RINGS INCLUDED | | | | | |
| A | THREAD B | C | DASH SIZE | ORFS MALE ORFS MALE ORFS MALE | ORFS MALE ORFS MALE ORFS FEMALE SWIVEL |
| inch | inch | inch | | PART NO | PART NO |
| 9/16 | 9/16 | 9/16 | -090909 | S119-090909 | S120-090909 |
| 11/16 | 11/16 | 11/16 | -111111 | S119-111111 | |
| 13/16 | 13/16 | 13/16 | -131313 | S119-131313 | S120-131313 |
| 1 | 1 | 13/16 | -161613 | | |
| 1 | 1 | 1 | -161616 | S119-161616 | S120-161616 |
| 1.3/16 | 1.3/16 | 13/16 | -191913 | | |
| 1.3/16 | 1.3/16 | 1.3/16 | -191919 | S119-191919 | S120-191919 |
| 1.7/16 | 1.7/16 | 1.7/16 | -232323 | S119-232323 | S120-232323 |
| ORFS/UNO | | | S122 | S123 | S124 |
| STRAIGHT 45° ELBOW 90° ELBOW O RINGS INCLUDED | | | | | |
| A | THREAD B | DASH SIZE | ORFS MALE UN O RING MALE | ORFS MALE UN O RING MALE 45° ELBOW | ORFS MALE UN O RING MALE 90° ELBOW |
| inch | inch | | PART NO | PART NO | PART NO |
| 9/16 | 7/16 | -0907 | S122-0907 | S123-0907 | S124-0907 |
| 9/16 | 9/16 | -0909 | S122-0909 | S123-0909 | S124-0909 |
| 9/16 | 3/4 | -0912 | S122-0912 | | |
| 11/16 | 7/16 | -1107 | S122-1107 | S123-1107 | S124-1107 |
| 11/16 | 9/16 | -1109 | S122-1109 | S123-1109 | S124-1109 |
| 13/16 | 9/16 | -1309 | S122-1309 | | S124-1309 |
| 13/16 | 3/4 | -1312 | S122-1312 | S123-1312 | S124-1312 |
| 13/16 | 7/8 | -1314 | S122-1314 | | |
| 13/16 | 1.1/16 | -1317 | S122-1317 | | |
| 1 | 3/4 | -1612 | S122-1612 | | S124-1612 |
| 1 | 7/8 | -1614 | S122-1614 | S123-1614 | S124-1614 |
| 1 | 1.1/16 | -1617 | S122-1617 | | |
| 1.3/16 | 7/8 | -1914 | S122-1914 | | S124-1914 |
| 1.3/16 | 1.1/16 | -1917 | S122-1917 | S123-1917 | S124-1917 |
| 1.3/16 | 1.5/16 | -1921 | S122-1921 | | |
| 1.7/16 | 1.1/16 | -2317 | S122-2317 | | |
| 1.7/16 | 1.5/16 | -2321 | S122-2321 | S123-2321 | S124-2321 |
| 1.11/16 | 1.5/8 | -2726 | S122-2726 | | |
| 2 | 1.5/8 | -3226 | S122-3226 | | |

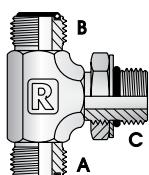
ADAPTORS

ORFS ADAPTORS

ORFS/UNO

S126

TEE
O RINGS INCLUDED



| THREAD | | | DASH SIZE | ORFS MALE ORFS MALE UN O RING MALE |
|--------|-------|------|-----------|--|
| A | B | C | | |
| inch | inch | inch | | PART NO |
| 13/16 | 13/16 | 3/4 | -131312 | S126-131312 |

ORFS/UNO

S127

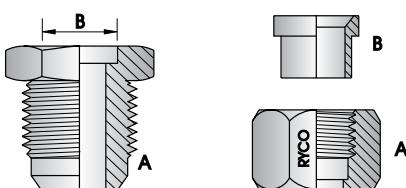
TEE
O RINGS INCLUDED



| THREAD | | | DASH SIZE | ORFS MALE UN O RING MALE ORFS MALE |
|---------|--------|---------|-----------|--|
| A | B | C | | |
| inch | inch | inch | | PART NO |
| 9/16 | 7/16 | 9/16 | -090709 | S127-090709 |
| 11/16 | 9/16 | 11/16 | -110911 | S127-110911 |
| 13/16 | 3/4 | 13/16 | -131213 | S127-131213 |
| 1 | 7/8 | 1 | -161416 | S127-161416 |
| 1.3/16 | 1.1/16 | 1.3/16 | -191719 | S127-191719 |
| 1.7/16 | 1.5/16 | 1.7/16 | -232123 | S127-232123 |
| 1.11/16 | 1.5/8 | 1.11/16 | -272627 | S127-272627 |

| SAE | SA51 | SA6 |
|-----|------|-----|
|-----|------|-----|

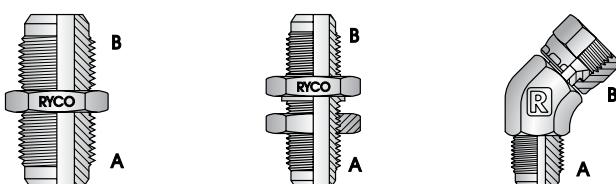
TUBE WELD
TUBE NUT &
SLEEVE
(FLARE TYPE)



| THREAD A | TUBE OD B | DASH SIZE | SAE MALE TUBE WELD | SAE FEMALE NUT AND SLEEVE |
|-------------|--------------|--------------|-----------------------|------------------------------|
| inch | inch | | PART NO | PART NO |
| 5/8 | 3/8 | -1006 | SA51-1006 | SA6-1006 |
| 1.1/16 | 3/4 | -1712 | | SA6-1712 |

| SAE/SAE | SA17 | SA10 | SA23 |
|---------|------|------|------|
|---------|------|------|------|

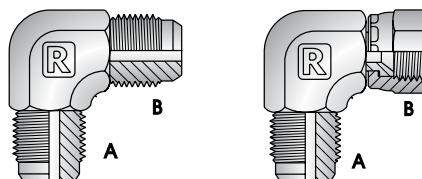
STRAIGHT
BULKHEAD NIPPLE
45° ELBOW



| THREAD A | THREAD B | DASH SIZE | SAE MALE SAE MALE | SAE MALE BULKHEAD SAE MALE | SAE MALE SAE FEMALE SWIVEL 45° ELBOW |
|-------------|-------------|--------------|----------------------|----------------------------------|--|
| inch | inch | | PART NO | PART NO | PART NO |
| 7/16 | 7/16 | -0707 | SA17-0707 | | |
| 1/2 | 1/2 | -0808 | SA17-0808 | SA10-0808 | |
| 5/8 | 5/8 | -1010 | SA17-1010 | | SA23-1010 |
| 3/4 | 3/4 | -1212 | SA17-1212 | SA10-1212 | |
| 7/8 | 7/8 | -1414 | SA17-1414 | | |
| 1.1/16 | 1.1/16 | -1717 | SA17-1717 | | |

| SAE/SAE | SA18 | SA15 |
|---------|------|------|
|---------|------|------|

90° ELBOW



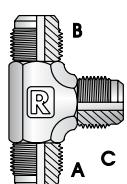
| THREAD A | THREAD B | DASH SIZE | SAE MALE SAE MALE 90° ELBOW | SAE MALE SAE FEMALE SWIVEL 90° ELBOW |
|-------------|-------------|--------------|-----------------------------------|--|
| inch | inch | | PART NO | PART NO |
| 5/8 | 5/8 | -1010 | SA18-1010 | SA15-1010 |
| 3/4 | 3/4 | -1212 | | SA15-1212 |
| 7/8 | 7/8 | -1414 | | SA15-1414 |
| 1.1/16 | 1.1/16 | -1717 | | SA15-1717 |

ADAPTORS

SAE ADAPTORS

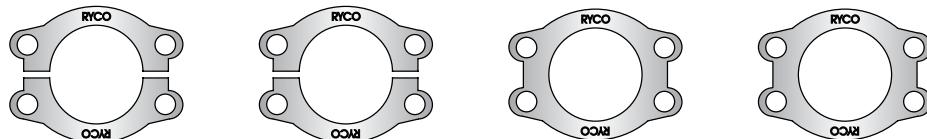
| | |
|---------|------|
| SAE/SAE | SA19 |
|---------|------|

TEE



| THREAD | | | DASH SIZE | SAE MALE SAE MALE SAE MALE |
|--------|------|------|-----------|----------------------------------|
| A | B | C | | |
| inch | inch | inch | | PART NO |
| 5/8 | 5/8 | 5/8 | -101010 | SA19-101010 |

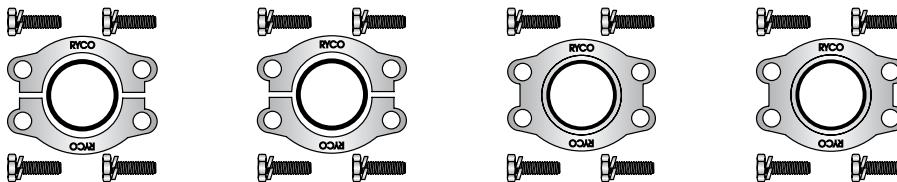
| | | | | |
|-------------------|-----|-----|------|------|
| SAE FLANGE CLAMPS | S40 | S42 | S140 | S142 |
|-------------------|-----|-----|------|------|



| NOMINAL FLANGE | DASH SIZE | SPLIT FLANGE CLAMPS CODE 61 SUPPLIED IN PAIRS | SPLIT FLANGE CLAMPS CODE 62 SUPPLIED IN PAIRS | SOLID FLANGE CLAMP CODE 61 | SOLID FLANGE CLAMP CODE 62 |
|----------------|-----------|---|---|----------------------------|----------------------------|
| inch | | PART NO | PART NO | PART NO | PART NO |
| 1/2 | -08 | S40-08 | S42-08 | S140-08 | S142-08 |
| 3/4 | -12 | S40-12 | S42-12 | S140-12 | S142-12 |
| 1 | -16 | S40-16 | S42-16 | S140-16 | S142-16 |
| 1.1/4 | -20 | S40-20 | S42-20 | S140-20 | S142-20 |
| 1.1/2 | -24 | S40-24 | S42-24 | S140-24 | S142-24 |
| 2 | -32 | S40-32 | S42-32 | S140-32 | S142-32 |
| 2.1/2 | -40 | S40-40 | | S140-40 | |
| 3 | -48 | S40-48 | | S140-48 | |
| 4 | -64 | S40-64 | | S140-64 | |

| | | | | |
|-----------------------------------|------|------|-------|-------|
| SAE FLANGE CLAMP KITS - UNC BOLTS | S40K | S42K | S140K | S142K |
|-----------------------------------|------|------|-------|-------|

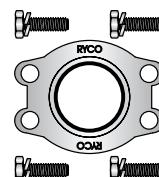
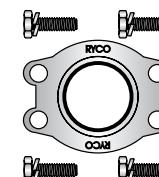
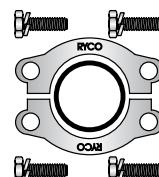
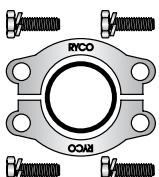
WITH O RING BOLTS & WASHERS



| NOMINAL FLANGE | DASH SIZE | UNC BOLTS SPLIT FLANGE CLAMP KITS CODE 61 | UNC BOLTS SPLIT FLANGE CLAMP KITS CODE 62 | UNC BOLTS SOLID FLANGE CLAMP KITS CODE 61 | UNC BOLTS SOLID FLANGE CLAMP KITS CODE 62 |
|----------------|-----------|---|---|---|---|
| inch | | PART NO | PART NO | PART NO | PART NO |
| 1/2 | -08 | S40K-08 | S42K-08 | S140K-08 | S142K-08 |
| 3/4 | -12 | S40K-12 | S42K-12 | S140K-12 | S142K-12 |
| 1 | -16 | S40K-16 | S42K-16 | S140K-16 | S142K-16 |
| 1.1/4 | -20 | S40K-20 | S42K-20 | S140K-20 | S142K-20 |
| 1.1/2 | -24 | S40K-24 | S42K-24 | S140K-24 | S142K-24 |
| 2 | -32 | S40K-32 | S42K-32 | S140K-32 | S142K-32 |
| 2.1/2 | -40 | S40K-40 | | S140K-40 | |

| | | | | |
|--------------------------------------|------|------|-------|-------|
| SAE FLANGE CLAMP KITS - METRIC BOLTS | S40M | S42M | S140M | S142M |
|--------------------------------------|------|------|-------|-------|

WITH O RING,
BOLTS &
WASHERS



| NOMINAL FLANGE | DASH SIZE | METRIC BOLTS SPLIT FLANGE CLAMP KITS CODE 61 | METRIC BOLTS SPLIT FLANGE CLAMP KITS CODE 62 | METRIC BOLTS SOLID FLANGE CLAMP KITS CODE 61 | METRIC BOLTS SOLID FLANGE CLAMP KITS CODE 62 |
|----------------|-----------|--|--|--|--|
| inch | | PART NO | PART NO | PART NO | PART NO |
| 1/2 | -08 | S40M-08 | S42M-08 | S140M-08 | S142M-08 |
| 3/4 | -12 | S40M-12 | S42M-12 | S140M-12 | S142M-12 |
| 1 | -16 | S40M-16 | S42M-16 | S140M-16 | S142M-16 |
| 1.1/4 | -20 | S40M-20 | S42M-20 | S140M-20 | S142M-20 |
| 1.1/2 | -24 | S40M-24 | S42M-24 | S140M-24 | S142M-24 |
| 2 | -32 | S40M-32 | S42M-32 | S140M-32 | S142M-32 |
| 2.1/2 | -40 | S40M-40 | | S140M-40 | |

| DIMENSIONS OF SAE FLANGES & FLANGE CLAMPS | | | | | | | |
|---|--|--|--|--|--|--|--|
|---|--|--|--|--|--|--|--|

| NOM. FLANGE | DASH SIZE | PORT THREAD & BOLT LENGTH | | | | | | | | | | | |
|-------------|-----------|---------------------------|------|-------|-------|------|------|-------|------|-----------|--------|------------|----|
| | | BØ | T | F | G | PORT | BOLT | PORT | BOLT | inch | METRIC | mm | |
| inch | | mm | inch | mm | inch | mm | inch | mm | inch | UNC | inch | mm | |
| CODE 61 | | | | | | | | | | | | | |
| 1/2 | -08 | 30,2 | 1.19 | 6,73 | 0.265 | 17,5 | 0.69 | 38,1 | 1.50 | 5/16 - 18 | 1.1/4 | M8 x 1,25 | 35 |
| *5/8 | -10 | 34,0 | 1.34 | 6,73 | 0.265 | 19,8 | 0.78 | 42,9 | 1.69 | 5/16 - 18 | 1.1/4 | M8 x 1,25 | 35 |
| 3/4 | -12 | 38,1 | 1.50 | 6,73 | 0.265 | 22,2 | 0.88 | 47,6 | 1.88 | 3/8 - 16 | 1.1/4 | M10 x 1,5 | 35 |
| 1 | -16 | 44,5 | 1.75 | 8,00 | 0.315 | 26,2 | 1.03 | 52,4 | 2.06 | 3/8 - 16 | 1.1/4 | M10 x 1,5 | 35 |
| 1.1/4 | -20 | 50,8 | 2.00 | 8,00 | 0.315 | 30,2 | 1.19 | 58,7 | 2.31 | 7/16 - 14 | 1.1/2 | M10 x 1,5 | 40 |
| 1.1/2 | -24 | 60,3 | 2.38 | 8,00 | 0.315 | 35,7 | 1.41 | 69,8 | 2.75 | 1/2 - 13 | 1.1/2 | M12 x 1,75 | 45 |
| 2 | -32 | 71,4 | 2.81 | 9,53 | 0.375 | 42,9 | 1.69 | 77,8 | 3.06 | 1/2 - 13 | 1.1/2 | M12 x 1,75 | 45 |
| 2.1/2 | -40 | 84,1 | 3.31 | 9,53 | 0.375 | 50,8 | 2.00 | 88,9 | 3.50 | 1/2 - 13 | 1.3/4 | M12 x 1,75 | 45 |
| 3 | -48 | 101,6 | 4.00 | 9,53 | 0.375 | 61,9 | 2.44 | 106,4 | 4.19 | 5/8 - 11 | 1.3/4 | M16 x 2,0 | 45 |
| CODE 62 | | | | | | | | | | | | | |
| 1/2 | -08 | 31,7 | 1.25 | 7,75 | 0.305 | 18,2 | 0.72 | 40,5 | 1.59 | 5/16 - 18 | 1.1/4 | M8 x 1,25 | 35 |
| 3/4 | -12 | 41,3 | 1.63 | 8,76 | 0.345 | 23,8 | 0.94 | 50,8 | 2.00 | 3/8 - 16 | 1.1/2 | M10 x 1,5 | 40 |
| 1 | -16 | 47,6 | 1.88 | 9,53 | 0.375 | 27,8 | 1.09 | 57,2 | 2.25 | 7/16 - 14 | 1.3/4 | M12 x 1,75 | 45 |
| 1.1/4 | -20 | 54,0 | 2.12 | 10,29 | 0.405 | 31,8 | 1.25 | 66,7 | 2.63 | 1/2 - 13 | 1.3/4 | M14 x 2,0 | 45 |
| 1.1/2 | -24 | 63,5 | 2.50 | 12,57 | 0.495 | 36,5 | 1.44 | 79,4 | 3.13 | 5/8 - 11 | 2.1/4 | M16 x 2,0 | 60 |
| 2 | -32 | 79,4 | 3.13 | 12,57 | 0.495 | 44,5 | 1.75 | 96,8 | 3.81 | 3/4 - 10 | 2.3/4 | M20 x 2,5 | 70 |

*NOTE: 5/8 is used by Komatsu.

ADAPTORS

SAE ADAPTORS

| SAE FLANGE | S979 | S980 |
|------------|------|------|
|------------|------|------|

BLANK PLUG
O RING NOT SUPPLIED



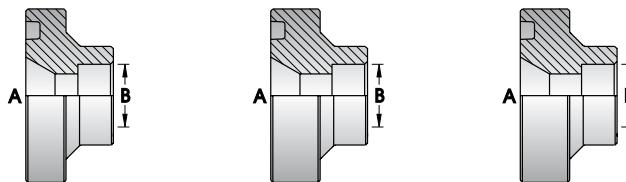
| NOMINAL FLANGE | DASH SIZE | BLANK PLUG CODE 61 | BLANK PLUG CODE 62 |
|----------------|-----------|--------------------|--------------------|
| inch | | PART NO | PART NO |
| 1/2 | -08 | S979-08 | S980-08 |
| 3/4 | -12 | S979-12 | S980-12 |
| 1 | -16 | S979-16 | S980-16 |
| 1.1/4 | -20 | S979-20 | S980-20 |
| 1.1/2 | -24 | S979-24 | S980-24 |
| 2 | -32 | S979-32 | S980-32 |
| 2.1/2 | 40 | S979-40 | |

NOTE: Flat Face side will seal against O Ring port. O Ring side will seal against Flat Face port.
O Ring not supplied.

FLANGE OD can be found on page 55, **CLAMPS** can be found on page 54.

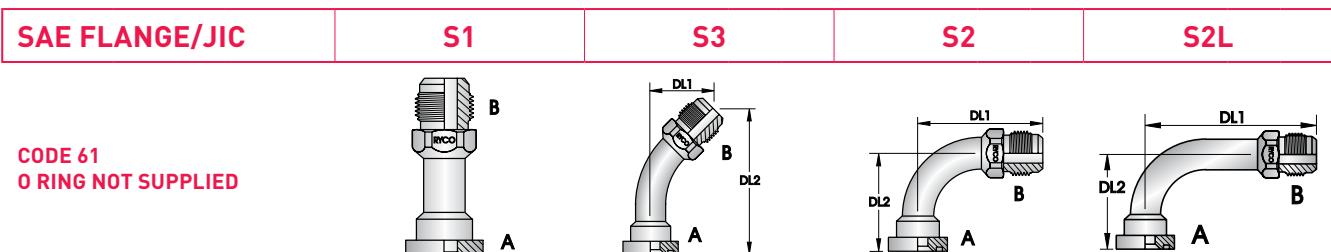
| SAE FLANGE | S981 | S982 | S982C |
|------------|------|------|-------|
|------------|------|------|-------|

TUBE WELD
O RING NOT SUPPLIED
*(5/8 KOMATSU)



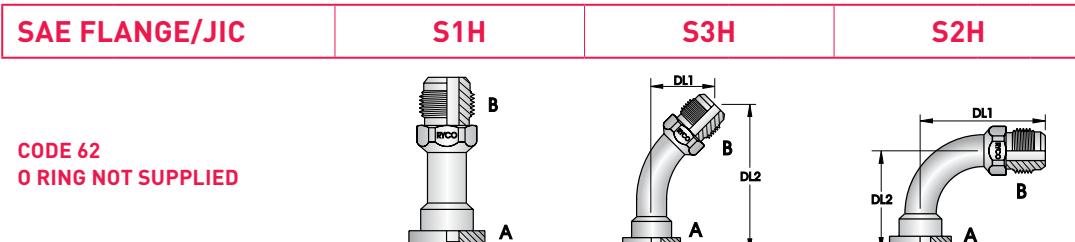
| NOM. FLANGE A | TUBE OD B | DASH SIZE | CODE 61 O RING FACE SOCKET WELD | CODE 62 O RING FACE SOCKET WELD | RYCO CODE 62C O RING FACE SOCKET WELD |
|---------------|-----------|-----------|---------------------------------|---------------------------------|---------------------------------------|
| inch | inch | | PART NO | PART NO | PART NO |
| 1/2 | 5/8 | -0810 | S981-0810 | | |
| *5/8 | 5/8 | -1010 | S981-1010 | | |
| 3/4 | 5/8 | -1210 | S981-1210 | | |
| 3/4 | 3/4 | -1212 | S981-1212 | S982-1212 | S982C-1212 |
| 3/4 | 1 | -1216 | | S982-1216 | |
| 1 | 3/4 | -1612 | S981-1612 | S982-1612 | S982C-1612 |
| 1 | 1 | -1616 | S981-1616 | S982-1616 | S982C-1616 |
| 1 | 1.1/4 | -1620 | S981-1620 | | |
| 1.1/4 | 1 | -2016 | S981-2016 | S982-2016 | S982C-2016 |
| 1.1/4 | 1.1/4 | -2020 | S981-2020 | S982-2020 | S982C-2020 |
| 1.1/4 | 1.1/2 | -2024 | S981-2024 | | |
| 1.1/2 | 1.1/4 | -2420 | S981-2420 | S982-2420 | S982C-2420 |
| 1.1/2 | 1.1/2 | -2424 | S981-2424 | S982-2424 | S982C-2424 |
| 2 | 1.1/4 | -3220 | S981-3220 | | |
| 2 | 1.1/2 | -3224 | S981-3224 | S982-3224 | |
| 2 | 2 | -3232 | S981-3232 | S982-3232 | |
| 2.1/2 | 2 | -4032 | S981-4032 | | |
| 2.1/2 | 2.1/2 | -4040 | S981-4040 | | |

NOTE: **FLANGE OD** can be found on page 55, **CLAMPS** can be found on page 54.



| NOM. FLANGE A | THREAD B | DASH SIZE | CODE 61 FLANGE JIC MALE | PART NO | CODE 61 FLANGE JIC MALE 45° TUBE BEND | | CODE 61 FLANGE JIC MALE 90° TUBE BEND | | CODE 61 FLANGE JIC MALE 90° LONG BEND | | | |
|---------------------|-------------|--------------|----------------------------|---------|---|-----|---|-----|---|----------|-----|-----|
| inch | inch | | | PART NO | DL1 | DL2 | PART NO | DL1 | DL2 | PART NO | DL1 | DL2 |
| 1/2 | 3/4 | -0812 | S1-0812 | S3-0812 | 32 | 61 | S2-0812 | 58 | 41 | | | |
| 1/2 | 7/8 | -0814 | | | | | S2-0814 | 68 | 46 | | | |
| 3/4 | 3/4 | -1212 | S1-1212 | | | | S2-1212 | 57 | 46 | | | |
| 3/4 | 7/8 | -1214 | S1-1214 | S3-1214 | 38 | 71 | S2-1214 | 66 | 50 | | | |
| 3/4 | 1.1/16 | -1217 | S1-1217 | S3-1217 | 41 | 82 | S2-1217 | 75 | 56 | | | |
| 1 | 1.1/16 | -1617 | S1-1617 | S3-1617 | 46 | 85 | S2-1617 | 78 | 61 | | | |
| 1 | 1.5/16 | -1621 | S1-1621 | S3-1621 | 46 | 94 | S2-1621 | 88 | 66 | S2L-1621 | 116 | 66 |
| 1.1/4 | 1.1/16 | -2017 | | | | | S2-2017 | 77 | 62 | | | |
| 1.1/4 | 1.5/16 | -2021 | S1-2021 | S3-2021 | 48 | 96 | S2-2021 | 89 | 69 | | | |
| 1.1/4 | 1.5/8 | -2026 | S1-2026 | S3-2026 | 53 | 110 | S2-2026 | 104 | 81 | | | |
| 1.1/2 | 1.5/16 | -2421 | S1-2421 | | | | S2-2421 | 87 | 74 | | | |
| 1.1/2 | 1.5/8 | -2426 | S1-2426 | S3-2426 | 55 | 113 | S2-2426 | 100 | 86 | | | |
| 1.1/2 | 1.7/8 | -2430 | S1-2430 | S3-2430 | 67 | 125 | S2-2430 | 127 | 93 | | | |
| 2 | 1.5/8 | -3226 | | | | | S2-3226 | 106 | 88 | | | |
| 2 | 1.7/8 | -3230 | S1-3220 | | | | | | | | | |
| 2 | 2.1/2 | -3240 | | | | | S2-3240 | 152 | 125 | | | |

NOTE: Drop Lengths (DL) dimensions are in millimetres.
FLANGE OD can be found on page 55, **CLAMPS** can be found on page 54.



| NOM. FLANGE A | THREAD B | DASH SIZE | CODE 62 FLANGE JIC MALE | PART NO | CODE 62 FLANGE JIC MALE 45° TUBE BEND | | CODE 62 FLANGE JIC MALE 90° TUBE BEND | | |
|---------------------|-------------|--------------|----------------------------|----------|---|-----|---|-----|-----|
| inch | inch | | | PART NO | DL1 | DL2 | PART NO | DL1 | DL2 |
| 3/4 | 7/8 | -1214 | | | | | S2H-1214 | 66 | 52 |
| 3/4 | 1.1/16 | -1217 | S1H-1217 | S3H-1217 | 48 | 82 | S2H-1217 | 79 | 55 |
| 3/4 | 1.5/16 | -1221 | | | | | S2H-1221 | 83 | 55 |
| 1 | 1.1/16 | -1617 | S1H-1617 | | | | S2H-1617 | 78 | 60 |
| 1 | 1.5/16 | -1621 | S1H-1621 | S3H-1621 | 50 | 95 | S2H-1621 | 87 | 69 |
| 1.1/4 | 1.1/16 | -2017 | | | | | S2H-2017 | 76 | 66 |
| 1.1/4 | 1.5/16 | -2021 | S1H-2021 | | | | | | |
| 1.1/4 | 1.5/8 | -2026 | | | | | S2H-2026 | 105 | 79 |
| 1.1/2 | 1.5/16 | -2421 | S1H-2421 | | | | S2H-2421 | 77 | 90 |
| 1.1/2 | 1.5/8 | -2426 | S1H-2426 | | | | S2H-2426 | 102 | 88 |
| 2 | 2.1/2 | -3240 | | | | | S2H-3240 | 149 | 131 |

NOTE: Drop Lengths (DL) dimensions are in millimetres.
FLANGE OD can be found on page 55, **CLAMPS** can be found on page 54.

ADAPTORS

SAE ADAPTORS & SAE FLANGE BLOCKS

| SAE FLANGE/ORFS | S147H | S146H | S143H | | | | | | |
|---------------------|-------------|--------------|-----------------------------|--|--|-----|------------|-----|-----|
| NOM. FLANGE A | THREAD B | DASH SIZE | CODE 62 FLANGE ORFS MALE | CODE 62 FLANGE ORFS MALE 45° TUBE BEND | CODE 62 FLANGE ORFS MALE 90° TUBE BEND | | | | |
| inch | inch | | PART NO | PART NO | DL1 | DL2 | PART NO | DL1 | DL2 |
| 1 | 1.7/16 | -1623 | S147H-1623 | S146H-1623 | 70 | 125 | S143H-1623 | 94 | 77 |
| 1.1/2 | 2 | -2432 | | | | | S143H-2432 | 115 | 94 |

NOTE: Drop Lengths (DL) dimensions are in millimetres.
FLANGE OD can be found on page 55, CLAMPS can be found on page 54.

ADAPTORS - SAE FLANGE BLOCKS

RYCO SAE Flange Blocks shown on pages 59 to 62 incorporate the SAE Flange Head and the SAE Flange Clamp into a single forged carbon steel unit.

RYCO SAE Flange Blocks with O Ring have unthreaded bolt holes.

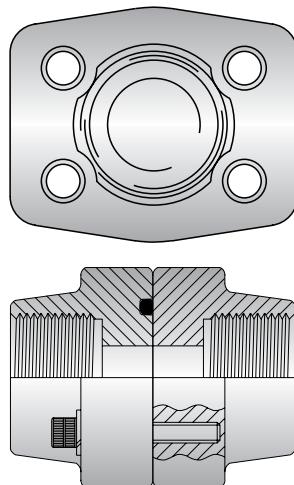
RYCO Flat Flange blocks **S940F**, **S941F**, **S970F**, **S971F**, **S976F**, **S977F**, **S951F** and **S952F** have UNC threaded bolt holes for use with **FK61** and **FK62** Fastening Kits. (NOTE suffix "F" means Flat Face with UNC threaded bolt holes).

RYCO Flat Flange blocks **S940FM**, **S941FM**, **S970FM**, **S971FM**, **S951FM** and **S952FM** have METRIC threaded bolt holes for use with **FK61M** and **FK62M** Fastening Kits. (NOTE suffix "FM" means Flat Face with METRIC threaded bolt holes).

FOR DIMENSIONS OF SAE FLANGE BLOCKS, SEE PAGE 512 of the 2019 - PRODUCT TECHNICAL MANUAL - HYDRAULICS.

Due to restricted clearance on the neck of Socket Weld and BSPP Female Flange Blocks, Hex Head Bolts cannot be used. **FK61**, **FK61M**, **FK62** and **FK62M** Fastening Kits, which include Socket Head Cap Bolts and special Square Section Spring Washers, must be used.

Blind, Butt Weld, BSPP Male and JIC Male Flange Blocks may be used with Hex Head Bolts and standard Spring Washers if preferred.



Bolts are shown for illustration purposes only. Bolts and O Ring are not included. See below for Fastening Kits.

| SAE FLANGE BLOCKS | FK61 | | FK62 | | FK61M | | FK62M | |
|---|--------------|--|--|---|---|--|-------|--|
| FASTENING KITS WITH O RING, SOCKET HEAD CAP BOLTS & WASHERS | | | | | | | | |
| NOM. FLANGE SIZE | DASH SIZE | SUITS SAE FLANGE BLOCKS CODE 61, UNC BOLTS | SUITS SAE FLANGE BLOCKS CODE 62, UNC BOLTS | SUITS SAE FLANGE BLOCKS CODE 61, METRIC BOLTS | SUITS SAE FLANGE BLOCKS CODE 62, METRIC BOLTS | | | |
| inch | | PART NO | PART NO | PART NO | PART NO | | | |
| 1/2 | -08 | FK61-08 | FK62-08 | FK61M-08 | FK62M-08 | | | |
| 3/4 | -12 | FK61-12 | FK62-12 | FK61M-12 | FK62M-12 | | | |
| 1 | -16 | FK61-16 | FK62-16 | FK61M-16 | FK62M-16 | | | |
| 1.1/4 | -20 | FK61-20 | FK62-20 | FK61M-20 | FK62M-20 | | | |
| 1.1/2 | -24 | FK61-24 | FK62-24 | FK61M-24 | FK62M-24 | | | |
| 2 | -32 | FK61-32 | FK62-32 | FK61M-32 | FK62M-32 | | | |

| SAE FLANGE BLOCKS | S967 | S968 |
|-------------------|------|------|
|-------------------|------|------|

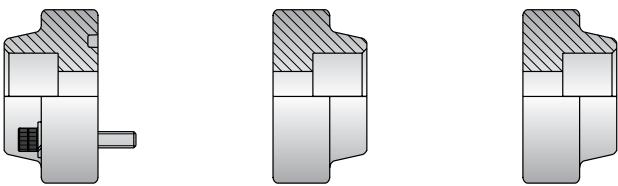
BLIND BLANKING
FLANGE
O RING & BOLTS
NOT SUPPLIED



| NOM. FLANGE SIZE | DASH SIZE | CODE 61 FLANGE BLIND | CODE 62 FLANGE BLIND |
|------------------------|--------------|-------------------------|-------------------------|
| inch | | PART NO | PART NO |
| 1/2 | -08 | S967-08 | S968-08 |
| 3/4 | -12 | S967-12 | S968-12 |
| 1 | -16 | S967-16 | S968-16 |
| 1.1/4 | -20 | S967-20 | S968-20 |
| 1.1/2 | -24 | S967-24 | S968-24 |
| 2 | -32 | S967-32 | S968-32 |

| SAE FLANGE BLOCKS | S940 | S940F | S940FM |
|-------------------|------|-------|--------|
|-------------------|------|-------|--------|

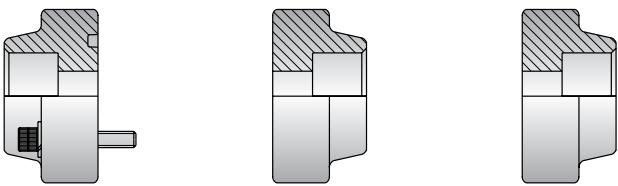
CODE 61
SOCKET WELD
TO SUIT IMPERIAL TUBE
O RING & BOLTS NOT SUPPLIED



| NOM. FLANGE SIZE | NOM. TUBE SIZE | DASH SIZE | TO SUIT TUBE OD | CODE 61 FLANGE SOCKET WELD TUBE | CODE 61 FLANGE FLAT SOCKET WELD TUBE UNC BOLT HOLES | CODE 61 FLANGE FLAT SOCKET WELD TUBE METRIC BOLT HOLES |
|------------------------|----------------------|--------------|-----------------------|------------------------------------|--|---|
| inch | inch | | mm | PART NO | PART NO | PART NO |
| 1/2 | 1/2 | -0808 | 12,7 | S940-0808 | S940F-0808 | S940FM-0808 |
| 3/4 | 3/4 | -1212 | 19,1 | S940-1212 | S940F-1212 | S940FM-1212 |
| 1 | 1 | -1616 | 25,4 | S940-1616 | S940F-1616 | S940FM-1616 |
| 1.1/4 | 1.1/4 | -2020 | 31,8 | S940-2020 | S940F-2020 | S940FM-2020 |
| 1.1/2 | 1.1/2 | -2424 | 38,1 | S940-2424 | S940F-2424 | S940FM-2424 |
| 2 | 2 | -3232 | 50,8 | S940-3232 | S940F-3232 | S940FM-3232 |

| SAE FLANGE BLOCKS | S941 | S941F | S941FM |
|-------------------|------|-------|--------|
|-------------------|------|-------|--------|

CODE 62
SOCKET WELD
TO SUIT IMPERIAL TUBE
O RING & BOLTS NOT SUPPLIED



| NOM. FLANGE SIZE | NOM. TUBE SIZE | DASH SIZE | TO SUIT TUBE OD | CODE 62 FLANGE SOCKET WELD TUBE | CODE 62 FLANGE FLAT SOCKET WELD TUBE UNC BOLT HOLES | CODE 62 FLANGE FLAT SOCKET WELD TUBE METRIC BOLT HOLES |
|------------------------|----------------------|--------------|-----------------------|------------------------------------|--|---|
| inch | inch | | mm | PART NO | PART NO | PART NO |
| 3/4 | 3/4 | -1212 | 19,1 | S941-1212 | S941F-1212 | S941FM-1212 |
| 1 | 1 | -1616 | 25,4 | S941-1616 | S941F-1616 | S941FM-1616 |
| 1.1/4 | 1.1/4 | -2020 | 31,8 | S941-2020 | S941F-2020 | S941FM-2020 |
| 1.1/2 | 1.1/2 | -2424 | 38,1 | S941-2424 | S941F-2424 | S941FM-2424 |
| 2 | 2 | -3232 | 50,8 | S941-3232 | S941F-3232 | S941FM-3232 |

NOTE: Bolts are shown for illustration purposes only. Bolts and O Ring are not included. See page 58 for Fastening Kits.

ADAPTORS

SAE FLANGE BLOCKS

| SAE FLANGE BLOCKS | | S970 | S970F | S970FM |
|---|--|------|-------|--------|
| CODE 61 SOCKET WELD TO SUIT IMPERIAL PIPE O RING & BOLTS NOT SUPPLIED | | | | |

| NOM. FLANGE SIZE | NOM. PIPE SIZE | DASH SIZE | TO SUIT PIPE OD | CODE 61 FLANGE SOCKET WELD PIPE | CODE 61 FLANGE FLAT SOCKET WELD PIPE UNC BOLT HOLES | CODE 61 FLANGE FLAT SOCKET WELD PIPE METRIC BOLT HOLES |
|------------------------|----------------------|--------------|-----------------------|------------------------------------|---|--|
| inch | inch | | mm | PART NO | PART NO | PART NO |
| 1/2 | 1/2 | -0808 | 21,3 | S970-0808 | S970F-0808 | S970FM-0808 |
| 3/4 | 3/4 | -1212 | 26,7 | S970-1212 | S970F-1212 | S970FM-1212 |
| 1 | 1 | -1616 | 33,4 | S970-1616 | S970F-1616 | S970FM-1616 |
| 1.1/4 | 1.1/4 | -2020 | 42,2 | S970-2020 | S970F-2020 | S970FM-2020 |
| 1.1/2 | 1.1/2 | -2424 | 48,3 | S970-2424 | S970F-2424 | S970FM-2424 |
| 2 | 2 | -3232 | 60,3 | S970-3232 | S970F-3232 | S970FM-3232 |

| SAE FLANGE BLOCKS | | S971 | S971F | S971FM |
|---|--|------|-------|--------|
| CODE 62 SOCKET WELD TO SUIT IMPERIAL PIPE O RING & BOLTS NOT SUPPLIED | | | | |

| NOM. FLANGE SIZE | NOM. PIPE SIZE | DASH SIZE | TO SUIT PIPE OD | CODE 62 FLANGE SOCKET WELD PIPE | CODE 62 FLANGE FLAT SOCKET WELD PIPE UNC BOLT HOLES | CODE 62 FLANGE FLAT SOCKET WELD PIPE METRIC BOLT HOLES |
|------------------------|----------------------|--------------|-----------------------|------------------------------------|---|--|
| inch | inch | | mm | PART NO | PART NO | PART NO |
| 3/4 | 3/4 | -1212 | 26,7 | S971-1212 | S971F-1212 | S971FM-1212 |
| 1 | 1 | -1616 | 33,4 | S971-1616 | S971F-1616 | S971FM-1616 |
| 1.1/4 | 1.1/4 | -2020 | 42,2 | S971-2020 | S971F-2020 | S971FM-2020 |
| 1.1/2 | 1.1/2 | -2424 | 48,3 | S971-2424 | S971F-2424 | S971FM-2424 |
| 2 | 2 | -3232 | 60,3 | S971-3232 | S971F-3232 | S971FM-3232 |

| SAE FLANGE BLOCKS | | S976 | S976F | S977 | S977F |
|--|--|------|-------|------|-------|
| BUTT WELD TO SUIT IMPERIAL PIPE O RING & BOLTS NOT SUPPLIED | | | | | |

| NOM. FLANGE SIZE | NOM. PIPE SIZE | DASH SIZE | TO SUIT PIPE OD | CODE 61 FLANGE BUTT WELD PIPE | CODE 61 FLANGE FLAT BUTT WELD PIPE UNC BOLT HOLES | CODE 62 FLANGE BUTT WELD PIPE | CODE 62 FLANGE FLAT BUTT WELD PIPE UNC BOLT HOLES |
|------------------------|----------------------|--------------|-----------------------|----------------------------------|---|----------------------------------|---|
| inch | inch | | mm | PART NO | PART NO | PART NO | PART NO |
| 1/2 | 1/2 | -0808 | 21,3 | S976-0808 | S976F-0808 | S977-0808 | S977F-0808 |
| 3/4 | 3/4 | -1212 | 26,7 | S976-1212 | S976F-1212 | S977-1212 | S977F-1212 |
| 1 | 1 | -1616 | 33,4 | S976-1616 | S976F-1616 | S977-1616 | S977F-1616 |
| 1.1/4 | 1.1/4 | -2020 | 42,2 | S976-2020 | S976F-2020 | S977-2020 | S977F-2020 |
| 1.1/2 | 1.1/2 | -2424 | 48,3 | S976-2424 | S976F-2424 | S977-2424 | S977F-2424 |
| 2 | 2 | -3232 | 60,3 | S976-3232 | S976F-3232 | S977-3232 | S977F-3232 |

NOTE: Bolts are shown for illustration purposes only. Bolts and O Ring are not included. See page 58 for Fastening Kits.

| SAE FLANGE BLOCKS | S951 | S951F | S951FM |
|--|------|-------|--------|
| CODE 61 BSPP FEMALE O RING & BOLTS NOT SUPPLIED | | | |

| NOM. FLANGE SIZE | THREAD SIZE | DASH SIZE | CODE 61 FLANGE BSPP FEMALE | CODE 61 FLANGE FLAT BSPP FEMALE UNC BOLT HOLES | CODE 61 FLANGE FLAT BSPP FEMALE METRIC BOLT HOLES |
|------------------------|----------------|--------------|-------------------------------|--|---|
| inch | inch | | PART NO | PART NO | PART NO |
| 1/2 | 1/2 | -0808 | S951-0808 | S951F-0808 | S951FM-0808 |
| 3/4 | 3/4 | -1212 | S951-1212 | S951F-1212 | S951FM-1212 |
| 1 | 1 | -1616 | S951-1616 | S951F-1616 | S951FM-1616 |
| 1.1/4 | 1.1/4 | -2020 | S951-2020 | S951F-2020 | S951FM-2020 |
| 1.1/2 | 1.1/2 | -2424 | S951-2424 | S951F-2424 | S951FM-2424 |
| 2 | 2 | -3232 | S951-3232 | S951F-3232 | S951FM-3232 |

| SAE FLANGE BLOCKS | S952 | S952F | S952FM |
|--|------|-------|--------|
| CODE 62 BSPP FEMALE O RING & BOLTS NOT SUPPLIED | | | |

| NOM. FLANGE SIZE | THREAD SIZE | DASH SIZE | CODE 62 FLANGE BSPP FEMALE | CODE 62 FLANGE FLAT BSPP FEMALE UNC BOLT HOLES | CODE 62 FLANGE FLAT BSPP FEMALE METRIC BOLT HOLES |
|------------------------|----------------|--------------|-------------------------------|--|---|
| inch | inch | | PART NO | PART NO | PART NO |
| 3/4 | 3/4 | -1212 | S952-1212 | S952F-1212 | S952FM-1212 |
| 1 | 1 | -1616 | S952-1616 | S952F-1616 | S952FM-1616 |
| 1.1/4 | 1.1/4 | -2020 | S952-2020 | S952F-2020 | S952FM-2020 |
| 1.1/2 | 1.1/2 | -2424 | S952-2424 | S952F-2424 | S952FM-2424 |
| 2 | 2 | -3232 | S952-3232 | S952F-3232 | S952FM-3232 |

| SAE FLANGE BLOCKS | S953 | S954 |
|--|------|------|
| BSPP MALE O RING & BOLTS NOT SUPPLIED | | |

| NOM. FLANGE SIZE | THREAD SIZE | DASH SIZE | CODE 61 FLANGE BSPP MALE | CODE 62 FLANGE BSPP MALE |
|------------------------|----------------|--------------|-----------------------------|-----------------------------|
| inch | inch | | PART NO | PART NO |
| 1/2 | 1/2 | -0808 | S953-0808 | S954-0808 |
| 3/4 | 3/4 | -1212 | S953-1212 | S954-1212 |
| 1 | 1 | -1616 | S953-1616 | S954-1616 |
| 1.1/4 | 1.1/4 | -2020 | S953-2020 | S954-2020 |
| 1.1/2 | 1.1/2 | -2424 | S953-2424 | S954-2424 |

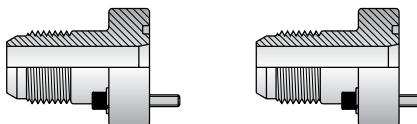
NOTE: Bolts are shown for illustration purposes only. Bolts and O Ring are not included. See page 58 for Fastening Kits.

ADAPTORS

SAE FLANGE BLOCKS

| SAE FLANGE BLOCKS | S957 | S958 |
|-------------------|------|------|
|-------------------|------|------|

JIC MALE
O RING & BOLTS NOT SUPPLIED

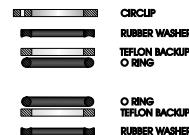
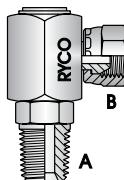
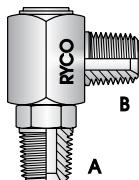


| NOM. FLANGE SIZE | THREAD SIZE | DASH SIZE | CODE 61 FLANGE JIC MALE | CODE 62 FLANGE JIC MALE |
|------------------|-------------|-----------|-------------------------|-------------------------|
| inch | inch | | PART NO | PART NO |
| 1/2 | 3/4 | -0812 | S957-0812 | S958-0812 |
| 3/4 | 1.1/16 | -1217 | S957-1217 | S958-1217 |
| 1 | 1.5/16 | -1621 | S957-1621 | S958-1621 |
| 1.1/4 | 1.5/8 | -2026 | S957-2026 | S958-2026 |
| 1.1/2 | 1.7/8 | -2430 | S957-2430 | S958-2430 |

SWIVEL JOINT ADAPTORS

| SWIVEL JOINT | S37 | S36 | SEAL KITS SJK |
|--------------|-----|-----|---------------|
|--------------|-----|-----|---------------|

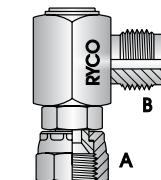
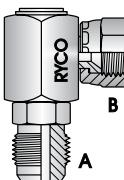
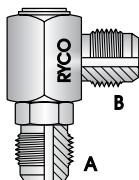
BSP/BSP
360° ROTATION
10 RPM - NOT
CONTINUOUS
3000 PSI MAX



| THREAD A | THREAD B | DASH SIZE | BSPT MALE BSPT MALE 90° SWIVEL JOINT | BSPT MALE BSPP FEMALE SWIVEL 90° SWIVEL JOINTS | REPLACEMENT SEAL KIT |
|-------------|-------------|--------------|--|--|-------------------------|
| inch | inch | | PART NO | PART NO | PART NO |
| 1/2 | 1/2 | -0808 | S37-0808 | S36-0808 | SJK-08 |
| 3/4 | 3/4 | -1212 | S37-1212 | S36-1212 | SJK-12 |

| SWIVEL JOINT | S33 | S34 | S35 | SEAL KITS SJK |
|--------------|-----|-----|-----|---------------|
|--------------|-----|-----|-----|---------------|

JIC/JIC
360° ROTATION
10 RPM - NOT
CONTINUOUS
3000 PSI MAX



| THREAD A | THREAD B | DASH SIZE | JIC MALE JIC MALE 90° SWIVEL JOINT | JIC MALE JIC FEMALE 90° SWIVEL JOINT | JIC FEMALE JIC MALE 90° SWIVEL JOINT | REPLACEMENT SEAL KIT |
|-------------|-------------|--------------|--|--|--|-------------------------|
| inch | inch | | PART NO | PART NO | PART NO | PART NO |
| 7/8 | 7/8 | -1414 | S33-1414 | S34-1414 | S35-1414 | SJK-08 |
| 1.1/16 | 1.1/16 | -1717 | S33-1717 | S34-1717 | S35-1717 | SJK-12 |

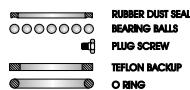
NOTE: Bolts are shown for illustration purposes only. Bolts and O Ring are not included. See page 58 for Fastening Kits.

SWIVEL JOINT

S131

SEAL KITS RKS

JIC/JIC
360° ROTATION
20 RPM MAX. - NOT CONTINUOUS



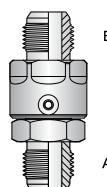
| THREAD A | THREAD B | DASH SIZE | MAX. WORKING PRESSURE | JIC MALE JIC FEMALE FIXED SWIVEL JOINT | REPLACEMENT SEAL KIT |
|-------------|-------------|--------------|-----------------------------|--|-------------------------|
| inch | inch | | bar | psi | PART NO |
| 1.1/16 | 1.1/16 | -1717 | 280 | 4100 | S131-1717 |
| 1.5/16 | 1.5/16 | -2121 | 280 | 4100 | S131-2121 |

SWIVEL JOINT

S189

SEAL KITS RKSJ

JIC/JIC
360° ROTATION
10 RPM MAX.



| THREAD A | THREAD B | DASH SIZE | MAX. WORKING PRESSURE | JIC MALE JIC MALE SWIVEL JOINT | REPLACEMENT SEAL KIT |
|-------------|-------------|--------------|-----------------------------|--------------------------------------|-------------------------|
| inch | inch | | bar | psi | PART NO |
| 7/16 | 7/16 | -0707 | 350 | 5100 | S189-0707 |
| 9/16 | 9/16 | -0909 | 350 | 5100 | S189-0909 |
| 3/4 | 3/4 | -1212 | 350 | 5100 | S189-1212 |
| 7/8 | 7/8 | -1414 | 350 | 5100 | S189-1414 |
| 1.1/16 | 1.1/16 | -1717 | 310 | 4500 | S189-1717 |
| 1.5/16 | 1.5/16 | -2121 | 280 | 4100 | S189-2121 |

NOTE: RYCO Swivel Joints are ideal for use wherever hose moves, bends or twists. They permit the use of less hose in flexing applications, producing neater space-saving installations and resulting in lower maintenance costs. Compact and lightweight, the RYCO Swivel Joint turns with very low torque under pressure, assuring fluid line flexibility and efficiency of operation.

Swivel Joints must not be used as high speed rotary unions, or as load bearing or structural components. They must be connected with a flexible hose on one end. External loads, e.g. the weight of the hose and couplings attached to the swivel joint; must be minimised to avoid premature wear and leakage.

Operating Temperature Range: From -40°C to + 100°C (-40°F to + 212°F).

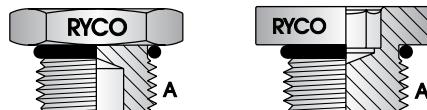
Fluid Compatibility: Mineral / petroleum based hydraulic oils.

ADAPTORS

UNO ADAPTORS

| | | |
|------------|------------|--------------|
| UNO | S97 | S97AK |
|------------|------------|--------------|

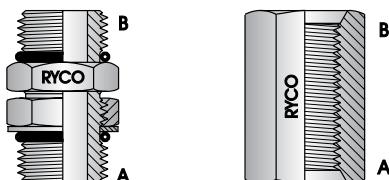
PLUG
O RING INCLUDED



| THREAD A | DASH SIZE | UN O RING MALE PLUG | UN O RING ALLEN KEY HEAD |
|-------------|--------------|------------------------|-----------------------------|
| inch | | PART NO | PART NO |
| 3/8 | -06 | S97-06 | S97AK-06 |
| 7/16 | -07 | S97-07 | S97AK-07 |
| 1/2 | -08 | S97-08 | S97AK-08 |
| 9/16 | -09 | S97-09 | S97AK-09 |
| 3/4 | -12 | S97-12 | S97AK-12 |
| 7/8 | -14 | S97-14 | S97AK-14 |
| 1.1/16 | -17 | S97-17 | S97AK-17 |
| 1.3/16 | -19 | S97-19 | |
| 1.5/16 | -21 | S97-21 | |
| 1.5/8 | -26 | S97-26 | |
| 1.7/8 | -30 | S97-30 | |

| | | |
|----------------|-------------|-------------|
| UNO/UNO | S162 | S163 |
|----------------|-------------|-------------|

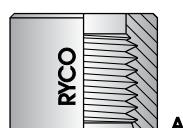
STRAIGHT
O RING INCLUDED



| THREAD A | DASH SIZE | UN O RING MALE ADJUSTABLE UN O RING MALE | UN O RING FEMALE SOCKET |
|-------------|--------------|--|-------------------------------|
| inch | inch | PART NO | PART NO |
| 9/16 | 9/16 | -0909 | S163-0909 |
| 3/4 | 3/4 | -1212 | S162-1212 |

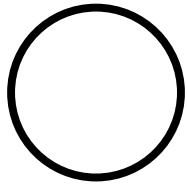
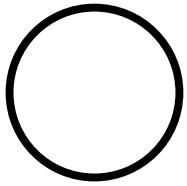
| | |
|------------|-------------|
| UNO | S148 |
|------------|-------------|

HALF SOCKET
WELD ON

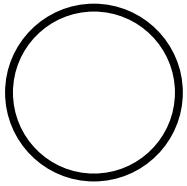


| THREAD A | DASH SIZE | UN O RING FEMALE FIXED HALF WELD ON |
|-------------|--------------|---|
| inch | | PART NO |
| 9/16 | -09 | S148-09 |
| 3/4 | -12 | S148-12 |
| 7/8 | -14 | S148-14 |

| | | |
|----------------|-------------------------------|----------------------------|
| O RINGS | ROD-AC SUIT AIR CON | ROD-FS SUIT ORFS |
|----------------|-------------------------------|----------------------------|



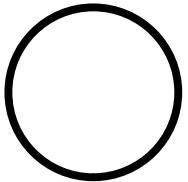
| | |
|----------------|----------------------------|
| O RINGS | ROD-BP SUIT BSPP |
|----------------|----------------------------|



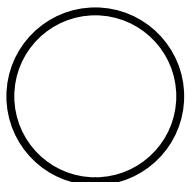
| THREAD SIZE | TUBE SIZE | 70 DUROMETER (GREEN HNBR) | | 90 DUROMETER | |
|------------------------|----------------------|--------------------------------------|-----------------|---------------------|-----------------|
| | | PART NO | Pack Qty | PART NO | Pack Qty |
| 9/16 | 1/4 | | | ROD-FS09 | 10 |
| 5/8 | 3/8 | ROD-AC10 | 10 | | |
| 11/16 | 3/8 | | | ROD-FS11 | 10 |
| 3/4 | 1/2 | ROD-AC12 | 10 | | |
| 13/16 | 1/2 | | | ROD-FS13 | 10 |
| 7/8 | 5/8 | ROD-AC14 | 10 | | |
| 1 | 5/8 | | | ROD-FS16 | 10 |
| 1.3/16 | 3/4 | | | ROD-FS19 | 10 |
| 1.7/16 | 1 | | | ROD-FS23 | 10 |
| 1.11/16 | 1.1/4 | | | ROD-FS27 | 10 |
| 2 | 1.1/2 | | | ROD-FS32 | 10 |

| THREAD SIZE | 90 DUROMETER | | |
|------------------------|---------------------|----------------|-----------------|
| | inch | PART NO | Pack Qty |
| 1/8 | | ROD-BP02 | 10 |
| 1/4 | | ROD-BP04 | 10 |
| 3/8 | | ROD-BP06 | 10 |
| 1/2 | | ROD-BP08 | 10 |
| 5/8 | | ROD-BP10 | 10 |
| 3/4 | | ROD-BP12 | 10 |
| 1 | | ROD-BP16 | 10 |
| 1.1/4 | | ROD-BP20 | 10 |
| 1.1/2 | | ROD-BP24 | 10 |
| 2 | | ROD-BP32 | 10 |

| | |
|----------------|--|
| O RINGS | ROD-DL SUIT DKOL FEMALE METRIC |
|----------------|--|



| | |
|----------------|--|
| O RINGS | ROD-DS SUIT DKOS FEMALE METRIC |
|----------------|--|



| THREAD SIZE | TUBE SIZE | 70 DUROMETER | |
|------------------------|----------------------|---------------------|-----------------|
| | | mm | Pack Qty |
| 12x1,5 | 6 | ROD-DL12 | 10 |
| 14x1,5 | 8 | ROD-DL14 | 10 |
| 16x1,5 | 10 | ROD-DL16 | 10 |
| 18x1,5 | 12 | ROD-DL18 | 10 |
| 22x1,5 | 15 | ROD-DL22 | 10 |
| 26x1,5 | 18 | ROD-DL26 | 10 |
| 30x2,0 | 22 | ROD-DL30 | 10 |
| 36x2,0 | 28 | ROD-DL36 | 10 |
| 45x2,0 | 35 | ROD-DL45 | 10 |
| 52x2,0 | 42 | ROD-DL52 | |

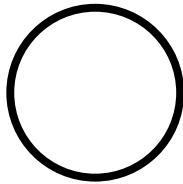
| THREAD SIZE | TUBE SIZE | 70 DUROMETER | |
|------------------------|----------------------|---------------------|-----------------|
| | | mm | Pack Qty |
| 14x1,5 | 6 | ROD-DS14 | 10 |
| 16x1,5 | 8 | ROD-DS16 | 10 |
| 18x1,5 | 10 | ROD-DS18 | 10 |
| 20x1,5 | 12 | ROD-DS20 | 10 |
| 22x1,5 | 14 | ROD-DS22 | 10 |
| 24x1,5 | 16 | ROD-DS24 | 10 |
| 30x2,0 | 20 | ROD-DS30 | 10 |
| 36x2,0 | 25 | ROD-DS36 | 10 |
| 42x2,0 | 30 | ROD-DS42 | 10 |
| 52x2,0 | 38 | ROD-DS52 | 10 |

NOTE: O Rings/Seals are sold only in packs of 10. Part Number Series for individual seal is RO. Example: Order Part No RO-BP02 for individual seal. (D is removed from ROD). Surcharges for breaking packages may apply.

ADAPTORS

MISCELLANEOUS - O RINGS

| | |
|----------------|---------------------------------------|
| O RINGS | ROD-SF SUIT SAE FLANGE |
|----------------|---------------------------------------|



| NOMINAL FLANGE SIZE | 90 DUROMETER | |
|----------------------------|---------------------|----------|
| inch | PART NO | Pack Qty |
| 1/2 | ROD-SF08 | 10 |
| 5/8 | ROD-SF10 | 10 |
| 3/4 | ROD-SF12 | 10 |
| 1 | ROD-SF16 | 10 |
| 1.1/4 | ROD-SF20 | 10 |
| 1.1/2 | ROD-SF24 | 10 |
| 2 | ROD-SF32 | 10 |
| 2.1/2 | ROD-SF40 | 10 |

| NOM FLANGE SIZE | TUBE SIZE | 90 DUROMETER | |
|------------------------|------------------|---------------------|----------|
| inch | inch | PART NO | Pack Qty |
| 7/16 | 1/4 | ROD-UN07 | 10 |
| 1/2 | 5/16 | ROD-UN08 | 10 |
| 9/16 | 3/8 | ROD-UN09 | 10 |
| 3/4 | 1/2 | ROD-UN12 | 10 |
| 7/8 | 5/8 | ROD-UN14 | 10 |
| 1.1/16 | 3/4 | ROD-UN17 | 10 |
| 1.3/16 | 7/8 | ROD-UN19 | 10 |
| 1.5/16 | 1 | ROD-UN21 | 10 |
| 1.5/8 | 1.1/4 | ROD-UN26 | 10 |
| 1.7/8 | 1.1/2 | ROD-UN30 | 10 |

| | |
|--------------|--|
| SEALS | ROD-WD/ROD-BE SUIT BSPP ENCAPSULATED MALE |
|--------------|--|



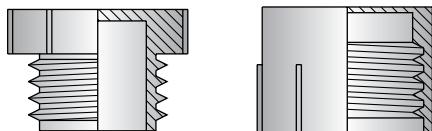
| THREAD SIZE | 90 DUROMETER | |
|--------------------|---------------------|----------|
| inch | PART NO | Pack Qty |
| 1/8 | ROD-WD084 | 10 |
| 1/4 | ROD-WD116 | 10 |
| 3/8 | ROD-WD147 | 10 |
| 1/2 | ROD-WD185 | 10 |
| 3/4 | ROD-WD239 | 10 |
| 1 | ROD-WD297 | 10 |
| 1.1/4 | ROD-WD388 | 10 |
| 1.1/2 | ROD-WD447 | 10 |
| 2 | ROD-BE32* | 10 |

*NOTE: Seal is a circular cross-section.

NOTE: O Rings/Seals are sold only in packs of 10. Part Number Series for individual seal is RO. Example: Order Part No RO-BP02 for individual seal. (D is removed from ROD). Surcharges for breaking packages may apply.

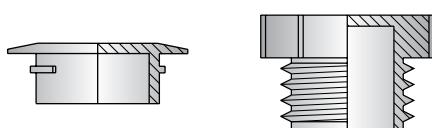
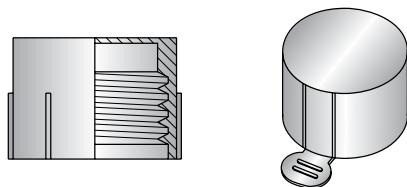
MISCELLANEOUS - PLASTIC CAPS AND PLUGS

| BSP/NPT | BPD | BCD |
|---------|-----|-----|
|---------|-----|-----|

THREADED
PLASTIC
PROTECTORS

| THREAD SIZE | PACK QTY | PLUG SUITS FEMALE BSP & NPSM | CAP SUITS MALE BSP & NPT |
|-------------|----------|------------------------------|--------------------------|
| inch | | PART NO | PART NO |
| 1/8 | 100 | BPD-02 | BCD-02 |
| 1/4 | 100 | BPD-04 | BCD-04 |
| 3/8 | 100 | BPD-06 | BCD-06 |
| 1/2 | 100 | BPD-08 | BCD-08 |
| 3/4 | 100 | BPD-12 | BCD-12 |
| 1 | 100 | BPD-16 | BCD-16 |
| 1.1/4 | 10 | BPD-20 | BCD-20 |
| 1.1/2 | 10 | BPD-24 | BCD-24 |
| 2 | 10 | BPD-32 | BCD-32 |

| JIC/SAE/UNO | JPPD | JPD | JCD | JCTD |
|-------------|------|-----|-----|------|
|-------------|------|-----|-----|------|

THREADED
PLASTIC
PROTECTORSTEAR OFF PLASTIC
THREAD PROTECTOR

| THREAD SIZE | PACK QTY | PUSH-IN PLUG SUITS FEMALE JIC, SAE & UNO | PLUG SUITS FEMALE JIC, SAE & UNO | CAP SUITS MALE JIC, SAE & UNO | TEAR OFF CAP SUITS MALE JIC, SAE & UNO |
|-------------|----------|--|----------------------------------|-------------------------------|--|
| | | PART NO | PART NO | PART NO | PART NO |
| 7/16-20 | 100 | JPPD-07 | JPD-07 | JCD-07 | JCTD-07 |
| 1/2-20 | 100 | | JPD-08 | JCD-08 | |
| 9/16-18 | 100 | JPPD-09 | JPD-09 | JCD-09 | JCTD-09 |
| 5/8-18 | 100 | | JPD-10 | JCD-10 | |
| 3/4-16 | 100 | JPPD-12 | JPD-12 | JCD-12 | JCTD-12 |
| 7/8-14 | 100 | JPPD-14 | JPD-14 | JCD-14 | JCTD-14 |
| 1.1/16-12 | 100 | JPPD-17 | JPD-17 | JCD-17 | JCTD-17 |
| 1.3/16-12 | 100 | | JPD-19 | JCD-19 | |
| 1.5/16-12 | 100 | | JPD-21 | JCD-21 | JCTD-21 |
| 1.5/8-12 | 10 | | JPD-26 | JCD-26 | JCTD-26 |
| 1.7/8-12 | 10 | | | | JCTD-30 |

NOTE: Plastic Thread Protectors are sold only in packs with quantities as shown. To order individual Plastic Thread Protectors, remove the "D" preceding the part number dash. Example: Order Part No BP-02 for individual part ("D" is removed from BPD-02 packaged Part No). Surcharges for breaking packages mat apply.

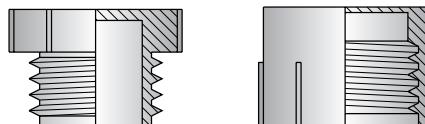
Part Numbers for Plastic Caps and Plugs: First letter denotes Thread Type, **B = BSP**, **O = ORFS** etc. Second letter denotes Plug or Cap, **P = Plug**, **C = Cap**. A "D" before the dash represents the packaged part number (omit for unpackaged, individual Plug or Cap). Numbers after the dash represent the Thread Size or Dash Size of the Plug or Cap.

ADAPTORS

MISCELLANEOUS - PLASTIC CAPS AND PLUGS

| METRIC | MPD | MCD |
|--------|-----|-----|
|--------|-----|-----|

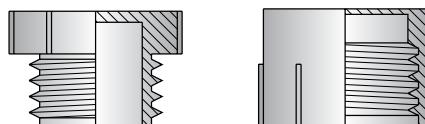
THREADED
PLASTIC
PROTECTORS



| THREAD SIZE | PACK QTY | PLUG SUITS FEMALE METRIC | CAP SUITS MALE METRIC |
|-------------|----------|--------------------------|-----------------------|
| mm | | PART NO | PART NO |
| 12x1,5 | 100 | MPD-1215 | MCD-1215 |
| 14x1,5 | 100 | MPD-1415 | MCD-1415 |
| 16x1,5 | 100 | MPD-1615 | MCD-1615 |
| 18x1,5 | 100 | MPD-1815 | MCD-1815 |
| 20x1,5 | 100 | MPD-2015 | MCD-2015 |
| 22x1,5 | 100 | MPD-2215 | MCD-2215 |
| 24x1,5 | 100 | MPD-2415 | MCD-2415 |
| 26x1,5 | 100 | MPD-2615 | MCD-2615 |
| 30x1,5 | 10 | MPD-3015 | |
| 30x2,0 | 10 | MPD-3020 | MCD-3020 |
| 36x2,0 | 10 | MPD-3620 | MCD-3620 |
| 42x2,0 | 10 | MPD-4220 | MCD-4220 |
| 45x2,0 | 10 | MPD-4250 | MCD-4250 |
| 52x2,0 | 10 | MPD-5220 | MCD-5220 |

| ORFS | OPD | OCD |
|------|-----|-----|
|------|-----|-----|

THREADED
PLASTIC
PROTECTORS



| THREAD SIZE | PACK QTY | PLUG SUITS FEMALE ORFS | CAP SUITS MALE ORFS |
|-------------|----------|------------------------|---------------------|
| inch | | PART NO | PART NO |
| 9/16 | 100 | USE JPD-09 | USE JCD-09 |
| 11/16 | 100 | OPD-11 | OCD-11 |
| 13/16 | 100 | OPD-13 | OCD-13 |
| 1 | 100 | OPD-16 | OCD-16 |
| 1.3/16 | 100 | USE JPD-19 | USE JCD-19 |
| 1.7/16 | 100 | OPD-23 | OCD-23 |
| 1.11/16 | 10 | | OCD-27 |

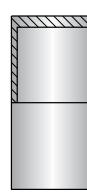
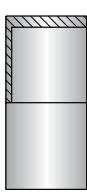
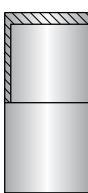
NOTE: Plastic Thread Protectors are sold only in packs with quantities as shown. To order individual Plastic Thread Protectors, remove the "D" preceding the part number dash. Example: Order Part No BP-02 for individual part ("D" is removed from BPD-02 packaged Part No). Surcharges for breaking packages mat apply.

Part Numbers for Plastic Caps and Plugs: First letter denotes Thread Type, **B** = **BSP**, **O** = **ORFS** etc. Second letter denotes Plug or Cap, **P** = **Plug**, **C** = **Cap**. A "D" before the dash represents the packaged part number (omit for unpackaged, individual Plug or Cap). Numbers after the dash represent the Thread Size or Dash Size of the Plug or Cap.

MISCELLANEOUS - PLASTIC CAPS AND PLUGS

| SAE FLANGE | FC61D | FC62D | R62C TYPE |
|------------|-------|-------|-----------|
|------------|-------|-------|-----------|

FLANGE COVERS
PLASTIC
CODE 61
CODE 62
R62C TYPE



| NOM. FLANGE SIZE | PACK QTY | SUITS SAE CODE 61 FLANGE | SUITS SAE CODE 62 FLANGE | SUITS R62C FLANGE |
|------------------------|-------------|--------------------------------|--------------------------------|-------------------------|
| 1/2 | 100 | FC61D-08 | FC62D-08 | |
| 3/4 | 100 | FC61D-12 | FC62D-12 | USE FC62D-12 |
| 1 | 100 | FC61D-16 | FC62D-16 | USE FC62D-16 |
| 1.1/4 | 10 | FC61D-20 | FC62D-20 | USE FC62D-20 |
| 1.1/2 | 10 | FC61D-24 | FC62D-24 | USE FC62D-24 |
| 2 | 10 | FC61D-32 | FC62D-32 | |

| 8000 SERIES | PPD |
|-------------|-----|
|-------------|-----|

PUSH ON
HOSE TAIL
PLASTIC COLLAR



| HOSE SIZE | PACK QTY | SUITS 8000 SERIES FITTING |
|--------------|-------------|---------------------------------|
| 1/4 | 100 | PPD-04 |
| 5/16 | 100 | PPD-05 |
| 3/8 | 100 | PPD-06 |
| 1/2 | 100 | PPD-08 |
| 5/8 | 100 | PPD-10 |
| 3/4 | 100 | PPD-12 |

NOTE: Plastic Thread Protectors are sold only in packs with quantities as shown. To order individual Plastic Thread Protectors, remove the "D" preceding the part number dash. Example: Order Part No BP-02 for individual part ("D" is removed from BPD-02 packaged Part No). Surcharges for breaking packages may apply.

Part Numbers for Plastic Caps and Plugs: First letter denotes Thread Type, **B = BSP**, **O = ORFS** etc. Second letter denotes Plug or Cap, **P = Plug**, **C = Cap**. A "D" before the dash represents the packaged part number (omit for unpackaged, individual Plug or Cap). Numbers after the dash represent the Thread Size or Dash Size of the Plug or Cap.

ADAPTORS

MISCELLANEOUS - TUBE BENDS

| TUBE BENDS | 14 | 15 | 25 | 25HL |
|---------------------------------|----|----|----|------|
| IMPERIAL OUTSIDE DIAMETER | | | | |

| TUBE SIZE | DASH SIZE | 22.5° TUBE BEND | | 30° TUBE BEND | | 45° TUBE BEND | | 45° TUBE BEND HEAVY | |
|-----------|-----------|-----------------|----|---------------|----|---------------|----|---------------------|----|
| inch | | PART NO | DL | PART NO | DL | PART NO | DL | PART NO | DL |
| 1/4 | -04 | | | | | 25-04 | 8 | | |
| 3/8 | -06 | | | | | 25-06 | 10 | | |
| 1/2 | -08 | | | | | 25-08 | 11 | | |
| 5/8 | -10 | | | | | 25-10 | 12 | | |
| 3/4 | -12 | 14-12 | 7 | 15-12 | 8 | 25-12 | 14 | 25HL-12 | 14 |
| 1 | -16 | 14-16 | 8 | 15-16 | 9 | 25-16 | 17 | 25HL-16 | 17 |
| 1.1/4 | -20 | 14-20 | 9 | 15-20 | 10 | 25-20 | 20 | 25HL-20 | 20 |
| 1.1/2 | -24 | 14-24 | 12 | 15-24 | 10 | 25-24 | 23 | 25HL-24 | 23 |
| 2 | -32 | 14-32 | 17 | | | 25-32 | 30 | 25HL-32 | 30 |

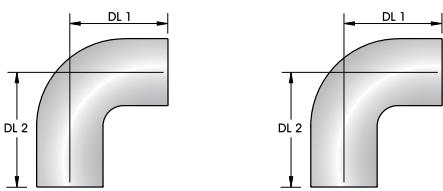
NOTE: Tube Bends can be used in conjunction with S112 Tube Joiners shown on page 45, when a tube bender is not available, or tighter bends than can be achieved by bending hydraulic tube are required. Drop Lengths (**DL**) dimensions are in millimetres.

| TUBE BENDS | 17 | 16 |
|---------------------------------|----|----|
| IMPERIAL OUTSIDE DIAMETER | | |

| TUBE SIZE | DASH SIZE | 60° TUBE BEND | | 67.5° TUBE BEND | |
|-----------|-----------|---------------|----|-----------------|----|
| inch | | PART NO | DL | PART NO | DL |
| 3/4 | -12 | 17-12 | 26 | 16-12 | 30 |
| 1 | -16 | 17-16 | 31 | 16-16 | 36 |
| 1.1/4 | -20 | 17-20 | 35 | 16-20 | 42 |
| 1.1/2 | -24 | 17-24 | 45 | 16-24 | 53 |
| 2 | -32 | 17-32 | 65 | 16-32 | 75 |

NOTE: Tube Bends can be used in conjunction with S112 Tube Joiners shown on page 45, when a tube bender is not available, or tighter bends than can be achieved by bending hydraulic tube are required. Drop Lengths (**DL**) dimensions are in millimetres.

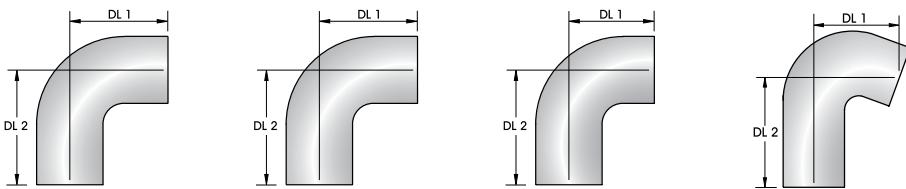
| TUBE BENDS | 24A | 24B |
|------------|-----|-----|
|------------|-----|-----|

IMPERIAL
OUTSIDE
DIAMETER

| TUBE BEND | DASH SIZE | 90° SPECIAL LONG TUBE BEND | | 90° SPECIAL LONG TUBE BEND | | | |
|-----------|-----------|----------------------------|-----|----------------------------|---------------|-----|-----|
| inch | | PART NO | DL1 | DL2 | PART NO | DL1 | DL2 |
| 5/8 | -10 | 24A-10 | 37 | 64 | | | |
| 3/4 | -12 | 24A-12 | 42 | 66 | 24B-12 | 42 | 84 |
| 1.1/4 | -20 | 24A-20 | 61 | 68 | 24B-20 | 61 | 80 |
| 1.1/2 | -24 | 24A-24 | 77 | 101 | 24B-24 | 77 | 137 |
| 2 | -32 | 24A-32 | 107 | 153 | | | |

NOTE: Tube Bends can be used in conjunction with S112 Tube Joiners shown on page 45, when a tube bender is not available, or tighter bends than can be achieved by bending hydraulic tube are required. Drop Lengths (**DL**) dimensions are in millimetres.

| TUBE BENDS | 24 | 24HL | 21 | 91 |
|------------|----|------|----|----|
|------------|----|------|----|----|

IMPERIAL
OUTSIDE
DIAMETER

| TUBE BEND | DASH SIZE | 90° TUBE BEND | | 90° TUBE BEND HEAVY | | 90° LONG TUBE BEND | | 110° LONG TUBE BEND | | |
|-----------|-----------|---------------|-----|---------------------|----------------|--------------------|-----|---------------------|--------------|-----|
| inch | | PART NO | DL1 | DL2 | PART NO | DL1 | DL2 | PART NO | DL1 | DL2 |
| 1/4 | -04 | 24-04 | 17 | 17 | | | | 21-04 | 17 | 38 |
| 3/8 | -06 | 24-06 | 22 | 22 | | | | 21-06 | 22 | 48 |
| 1/2 | -08 | 24-08 | 27 | 27 | | | | 21-08 | 27 | 54 |
| 5/8 | -10 | 24-10 | 31 | 31 | | | | 21-10 | 31 | 59 |
| 3/4 | -12 | 24-12 | 36 | 36 | 24HL-12 | 36 | 36 | 21-12 | 36 | 67 |
| 1 | -16 | 24-16 | 47 | 47 | 24HL-16 | 47 | 47 | 21-16 | 47 | 81 |
| 1.1/4 | -20 | 24-20 | 57 | 57 | 24HL-20 | 57 | 57 | 21-20 | 57 | 97 |
| 1.1/2 | -24 | 24-24 | 66 | 66 | 24HL-24 | 66 | 66 | 21-24 | 67 | 114 |
| 2 | -32 | 24-32 | 86 | 86 | 24HL-32 | 86 | 86 | | | |
| | | | | | | | | | 91-24 | 95 |
| | | | | | | | | | 91-32 | 131 |
| | | | | | | | | | | 141 |

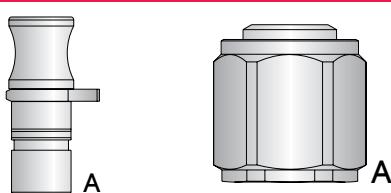
NOTE: Tube Bends can be used in conjunction with S112 Tube Joiners shown on page 45, when a tube bender is not available, or tighter bends than can be achieved by bending hydraulic tube are required. Drop Lengths (**DL**) dimensions are in millimetres.

ADAPTORS

RYCO WEO ADAPTORS

| RYCO WEO | RW723 | RW811 |
|----------|-------|-------|
|----------|-------|-------|

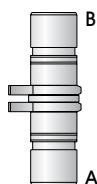
PLUG
CAP



| RYCO WEO SIZE A | DASH SIZE | RYCO WEO MALE STOP PLUG | RYCO WEO FEMALE STOP CAP |
|--------------------|--------------|----------------------------|-----------------------------|
| DN | inch | | PART NO |
| 6 | 1/4 | -04 | RW723-04 |
| 10 | 3/8 | -06 | RW723-06 |
| 12 | 1/2 | -08 | RW723-08 |
| 19 | 3/4 | -12 | RW723-12 |
| 25 | 1 | -16 | RW723-16 |

| RYCO WEO | RW722 |
|----------|-------|
|----------|-------|

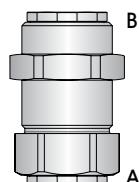
STRAIGHT



| RYCO WEO SIZE A, B | DASH SIZE | RYCO WEO MALE NIPPLE |
|-----------------------|--------------|-------------------------|
| DN | inch | PART NO |
| 6 | 1/4 | RW722-0404 |
| 10 | 3/8 | RW722-0606 |
| 12 | 1/2 | RW722-0808 |
| 19 | 3/4 | RW722-1212 |
| 25 | 1 | RW722-1616 |

| RYCO WEO | RW813 |
|----------|-------|
|----------|-------|

FEMALE BULKHEAD

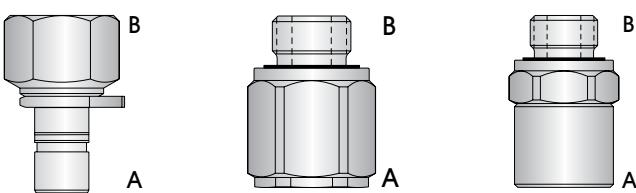


| RYCO WEO SIZE A, B | THREAD A, B | DASH SIZE | RYCO WEO FEMALE BULKHEAD |
|-----------------------|----------------|--------------|-----------------------------|
| DN | inch | inch | PART NO |
| 6 | 1/4 | M21,5x1,5 | -0404 |
| 10 | 3/8 | M26x1,5 | -0606 |
| 12 | 1/2 | M30x2,0 | -0808 |

NOTE: RYCO WEO male and female couplings and adaptors do not contain a shut-off valve. When not in use, cap the RYCO WEO male using the appropriate size RW811 series stop cap and plug the RYCO WEO female/cartridge using the appropriate size RW723 series stop plug.

| RYCO WEO/BSPP | RW721 | RW830 | RW860 |
|---------------|-------|-------|-------|
|---------------|-------|-------|-------|

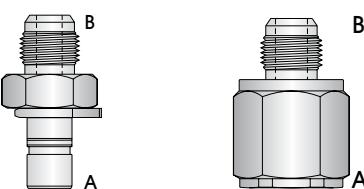
STRAIGHT



| RYCO WEO SIZE A | THREAD SIZE B | DASH SIZE | RYCO WEO MALE BSPP FEMALE | RYCO WEO FEMALE BSPP ENCAPSULATED MALE | RYCO WEO FEMALE SWIVEL BSPP ENCAPSULATED MALE |
|--------------------|---------------------|--------------|------------------------------|---|---|
| DN | inch | inch | PART NO | PART NO | PART NO |
| 6 | 1/4 | 1/4 | -0404 | RW830-0404 | |
| 10 | 3/8 | 3/8 | -0606 | RW830-0606 | RW860-0606 |
| 12 | 1/2 | 1/2 | -0808 | RW830-0808 | RW860-0808 |
| 19 | 3/4 | 3/8 | -1212 | RW830-1212 | RW860-1212 |
| 25 | 1 | 1 | -1616 | RW830-1616 | |

| RYCO WEO/JIC | RW727 | RW824 |
|--------------|-------|-------|
|--------------|-------|-------|

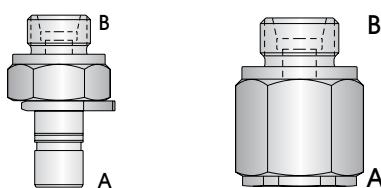
STRAIGHT



| RYCO WEO SIZE A | THREAD SIZE B | DASH SIZE | RYCO WEO MALE JIC MALE | RYCO WEO FEMALE JIC MALE |
|--------------------|---------------------|--------------|---------------------------|-----------------------------|
| DN | inch | inch | PART NO | PART NO |
| 6 | 1/4 | 7/16 | -0407 | RW824-0407 |
| 10 | 3/8 | 9/16 | -0609 | RW824-0609 |
| 12 | 1/2 | 3/4 | -0812 | RW824-0812 |
| 12 | 1/2 | 7/8 | -0814 | RW824-0814 |
| 12 | 1/2 | 1.1/16 | -0817 | RW824-0817 |
| 19 | 3/4 | 1.1/16 | -1217 | RW824-1217 |

| RYCO WEO/METRIC | RW725 | RW822 |
|-----------------|-------|-------|
|-----------------|-------|-------|

STRAIGHT



| RYCO WEO SIZE A | THREAD SIZE B | TUBE OD | DASH SIZE | RYCO WEO MALE DKL MALE | RYCO WEO FEMALE DKL MALE |
|--------------------|------------------|---------|--------------|---------------------------|-----------------------------|
| DN | inch | inch | mm | PART NO | PART NO |
| 6 | 1/4 | M14x1,5 | 8 | -0414 | RW822-0414 |
| 10 | 3/8 | M18x1,5 | 12 | -0618 | RW822-0618 |
| 12 | 1/2 | M22x1,5 | 15 | -0822 | RW822-0822 |
| 19 | 3/4 | M30x2,0 | 22 | -1230 | RW822-1230 |

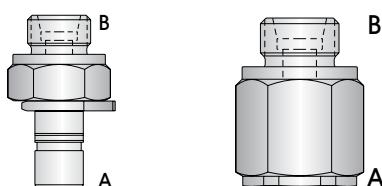
NOTE: RYCO WEO male and female couplings and adaptors do not contain a shut-off valve. When not in use, cap the RYCO WEO male using the appropriate size RW811 series stop cap and plug the RYCO WEO female/cartridge using the appropriate size RW723 series stop plug.

ADAPTORS

RYCO WEO ADAPTORS

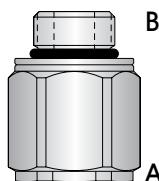
| RYCO WEO/METRIC | RW726 | RW823 |
|-----------------|-------|-------|
|-----------------|-------|-------|

STRAIGHT



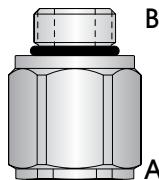
| RYCO WEO SIZE A | THREAD SIZE B | TUBE OD | DASH SIZE | RYCO WEO MALE DKS MALE | RYCO WEO FEMALE DKS MALE |
|-----------------------------|---------------|---------|-----------|------------------------|--------------------------|
| DN | inch | inch | mm | PART NO | PART NO |
| 6 | 1/4 | M16x1,5 | 8 | -0416 | RW726-0416 |
| 10 | 3/8 | M20x1,5 | 12 | -0620 | RW726-0620 |
| 12 | 1/2 | M24x1,5 | 16 | -0824 | RW726-0824 |
| 19 | 3/4 | M36x2,0 | 25 | -1236 | RW726-1236 |
| RYCO WEO/METRIC O RING BOSS | | | | RW831 | |

STRAIGHT



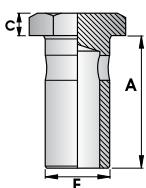
| RYCO WEO SIZE A | THREAD SIZE B | DASH SIZE | RYCO WEO MALE METRIC MALE O RING BOSS |
|-----------------|---------------|-----------|---------------------------------------|
| DN | inch | inch | PART NO |
| 10 | 3/8 | M12x1,5 | -06 |
| 10 | 3/8 | M16x1,5 | -06 |
| 12 | 1/2 | M18x1,5 | -08 |
| 19 | 3/4 | M22x1,5 | -12 |
| 19 | 3/4 | M27x2,0 | -12 |
| RYCO WEO/UNO | | | |
| RW826 | | | |

STRAIGHT



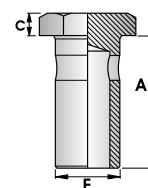
| RYCO WEO SIZE A | THREAD SIZE B | DASH SIZE | RYCO WEO FEMALE UN O RING MALE |
|-----------------|---------------|-----------|--------------------------------|
| DN | inch | inch | PART NO |
| 6 | 1/4 | 7/16 | -0407 |
| 10 | 3/8 | 9/16 | -0609 |
| 12 | 1/2 | 3/4 | -0812 |
| 12 | 1/2 | 7/8 | -0814 |
| 12 | 1/2 | 1.1/16 | -0817 |
| 19 | 3/4 | 1.1/16 | -1217 |
| 25 | 1 | 1.5/16 | -1621 |
| RW826 | | | |

NOTE: RYCO WEO male and female couplings and adaptors do not contain a shut-off valve. When not in use, cap the RYCO WEO male using the appropriate size RW811 series stop cap and plug the RYCO WEO female/cartridge using the appropriate size RW723 series stop plug.

BSP BANJO BOLT
BBB


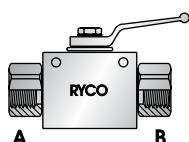
| THREAD SIZE E | DIMENSIONS (MM) | | | BSP BANJO BOLT |
|---------------|-----------------|------|-----|----------------|
| inch | A | C | A/F | |
| G1/4"-19 | 28,5 | 6,0 | 19 | BBB-04 |
| G3/8"-19 | 38,5 | 7,0 | 22 | BBB-06 |
| G1/2"-14 | 44,0 | 8,5 | 27 | BBB-08 |
| G5/8"-14 | 48,5 | 10,0 | 30 | BBB-10 |
| G3/4"-14 | 56,0 | 10,0 | 32 | BBB-12 |
| G1"-11 | 68,5 | 13,0 | 41 | BBB-16 |

NOTE: RL21D Seals for BBB Banjo Bolts can be found on page 18.

METRIC BANJO BOLT
BBM


| THREAD SIZE E | DIMENSIONS (MM) | | | METRIC BANJO BOLT |
|---------------|-----------------|----|-----|-------------------|
| mm | A | C | A/F | |
| M10x1,0 | 19 | 6 | 14 | BBM-10 |
| M12x1,5 | 24 | 6 | 17 | BBM-12 |
| M14x1,5 | 26 | 6 | 19 | BBM-14 |
| M16x1,5 | 28 | 6 | 22 | BBM-16 |
| M18x1,5 | 32 | 6 | 24 | BBM-18 |
| M20x1,5 | 37 | 7 | 27 | BBM-20 |
| M22x1,5 | 39 | 7 | 27 | BBM-22 |
| M26x1,5 | 45 | 7 | 32 | BBM-26 |
| M30x1,5 | 51 | 7 | 36 | BBM-30 |
| M36x2,0 | 71 | 12 | 46 | BBM-36 |

NOTE: MBD Seals for BBM Banjo Bolts can be found on page 46.

BSPP BALL VALVE
RL20SH


| THREAD SIZE A | THREAD SIZE B | DASH SIZE | MAX. WORKING PRESSURE | BALL VALVE BSPP FEMALE BSPP FEMALE |
|---------------|---------------|-----------|-----------------------|------------------------------------|
|---------------|---------------|-----------|-----------------------|------------------------------------|

| inch | inch | | bar | psi | PART NO |
|-------|-------|-------|-----|------|--------------------|
| 1/4 | 1/4 | -0404 | 500 | 7250 | RL20SH-0404 |
| 3/8 | 3/8 | -0606 | 500 | 7250 | RL20SH-0606 |
| 1/2 | 1/2 | -0808 | 500 | 7250 | RL20SH-0808 |
| 3/4 | 3/4 | -1212 | 400 | 5800 | RL20SH-1212 |
| 1 | 1 | -1616 | 350 | 5100 | RL20SH-1616 |
| 1.1/4 | 1.1/4 | -2020 | 350 | 5100 | RL20SH-2020 |
| 1.1/2 | 1.1/2 | -2424 | 350 | 5100 | RL20SH-2424 |
| 2 | 2 | -3232 | 350 | 5100 | RL20SH-3232 |



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